



Index

Page 1,2



Leader Pins
(Straight)

Page 8



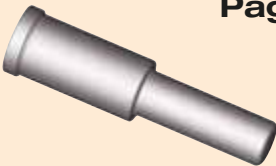
Shoulder Bushings
(Bronze Plated)

Page 14




Guided Ejector Support Pillars
(Metric)

Page 3




Leader Pins
(Shoulder)

Page 9



Straight Bushings
(Steel)



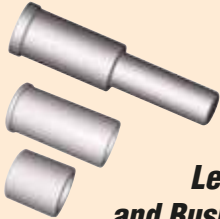
Straight Bushings
(Solid Bronze)

Page 15



Guided Ejector Leader Pins

Page 4




Shoulder Leader Pins and Bushings 1/2"

Page 10




Straight Bushings
(Bronze Plated)




Straight Bushings
(Self Lubricating)

Page 16




Standard Support Pillars
(Tapped)




Stop Pins

Page 5




Shoulder Bushings
(Steel)

Page 11

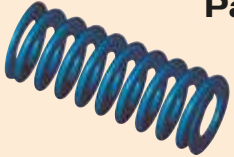


Guided Ejector Bushings
(Steel)



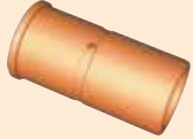
Guided Ejector Bushings
(Solid Bronze)

Page 17




Springs Medium Duty
(Blue)

Page 6




Shoulder Bushings
(Solid Bronze)

Page 12

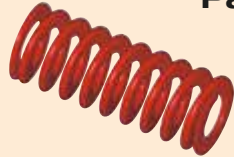


Guided Ejector Bushings
(Bronze Plated)




Guided Ejector Bushings
(Self Lubricating)

Page 18



Springs Medium Heavy Duty
(Red)

Page 7




Shoulder Bushings
(Self Lubricating)

Page 13



Guided Ejector Support Pillars
(Inch)

Page 19




Springs Heavy Duty
(Gold)




Index

Page 20



Sprue Bushings
(B & A Series)

Page 32,33




Slide Latches

Page 39



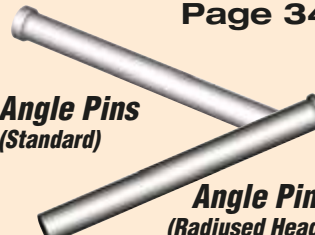
Top Locks

Page 21



Sprue Bushings
(U-Series)


Page 34



Angle Pins
(Standard)


Angle Pins
(Radiused Head)

Page 40



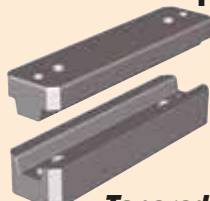
Guide Locks

Page 22



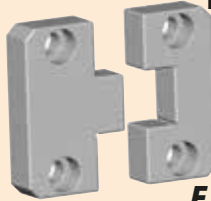
Sprue Reamers

Page 35




Tapered Bar Locks

Page 41




E Side Locks

Page 23



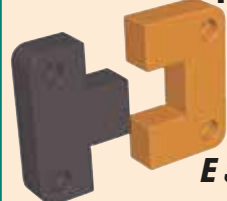
Gib Assemblies

Page 36



Round Tapered Interlocks

Page 42




E Side Locks
(Treated)

Page 24,25



Locating Rings

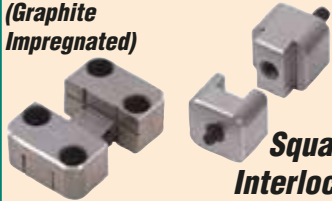
Page 37



Spacer Plates


E Side Locks
(Graphite Impregnated)

Page 43



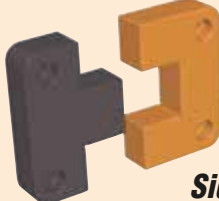
Square Interlocks

Page 26-31



Slide Retainers

Page 38



Side Locks

Page 44



AIR EJECTORS



Index

Page 45,46

TGR TGS

Cashew Gate Inserts
(S2 Series)

Page 54,55

Runner Shut-Offs

NEW

CUMSA Page 61

Xtra Date Stamp & Inserts

Page 47,48

TGR TGS

Cashew Gate Inserts
(S1 Series)

CUMSA Page 56

Interchangeable Inserts

Turning Inserts

Safety Stopper

Page 62

EXAflow

Cashew Gate Inserts Miniflow
(GTM)

Page 49,50

TGC

Cashew Gate Inserts
(Contourable)

CUMSA Page 57

Double Date Stamp

Page 63

EXAflow

Cashew Gate Inserts
(GTE - 14 mm)

NEW Page 51,52

SGC

Cashew Gate Inserts
(Side Gate Contourable)

CUMSA Page 58

High Temperature Date Stamp & Inserts

Page 64

EXAflow

Cashew Gate Inserts
(GTR - 14 mm)

Page 52

imold

Retaining Bush
(for use with Cashew Gate Inserts)

CUMSA Page 59

Unit Date Stamp

Page 65

EXAflow

Cashew Gate Inserts
(GTE - 12 mm)

Page 53

imold

Sprue Adjuster

CUMSA Page 60

Date Stamps & Inserts

Page 66

EXAflow

Cashew Gate Inserts
(GTR-12 mm)



Index

Page 67



EXAflow
Cashew Gate Inserts
(GTE - 10mm)

Page 73,75



EXAflow
Cashew Gate Inserts
- Kontourflow (GTK)

Page 81



REDEVAULT
RedVault Mold Data Storage

Page 68



EXAflow
Cashew Gate Inserts
(GTR - 10mm)

Page 74,76




EXAflow
Cashew Gate Inserts
- Maxiflow (GXX)

Page 82,83,84



ALMO
Edge Gate

Page 69



Dual Ring Date Stamps

Page 77

EXAflow **Installation Data for Cashew Gate Inserts**

Page 85,86




NEW
Metric Leader Pins Bushings

Page 70



Recycle Inserts

Page 78



NEW
KIC Sintered Vents

Page 87




NEW
Lifter Feet

Page 71




NEW SIZES
E Series Date Stamps

Page 79




Bolexp
Ball-Guided Ejector Bushings

Page 88



NEW
U Couplings T-Gibs

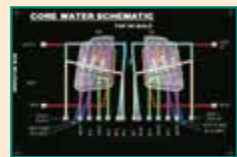
CUMSA Page 72



Block Bases & Block Inserts

Page 80

ICS Laser Technologies



Full Colour Mold Plaques

Page 89



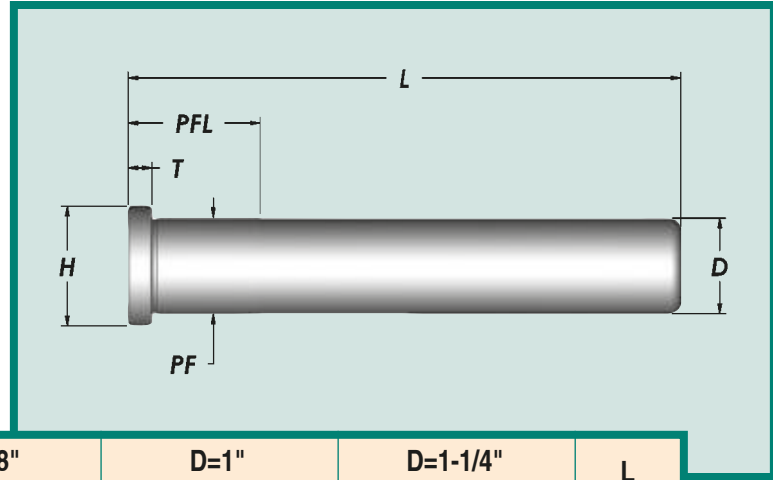
NEW
CPLP-PLP



Leader Pins Straight 3/4 – 1-1/4



General Dimensions and Tolerances				
Nominal Diameter	D +.0000 -.0005	PF +.0005 -.0000	H +.000 -.010	T +.000 -.005
3/4	.749	.751	.990	3/16
7/8	.874	.876	1.115	1/4
1"	.999	1.001	1.240	1/4
1-1/4	1.249	1.251	1.490	5/16



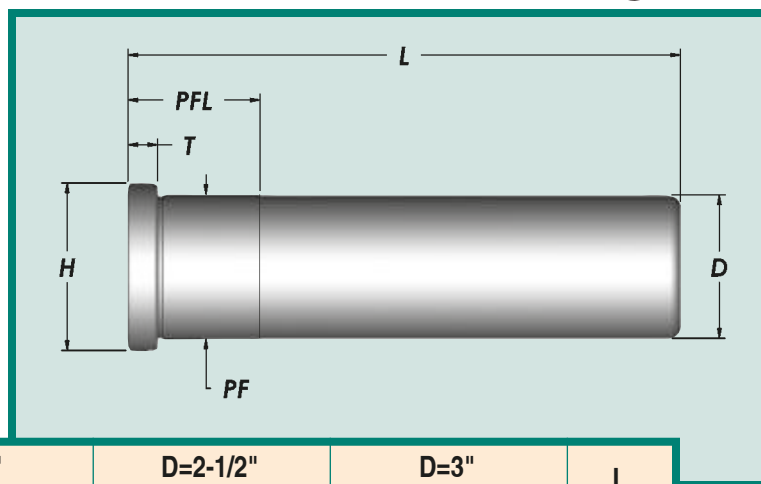
L	D=3/4"		D=7/8"		D=1"		D=1-1/4"		L
	PFL	Cat. No.	PFL	Cat. No.	PFL	Cat. No.	PFL	Cat. No.	
1-3/4	7/8	1000	7/8	1099	7/8	1198			1-3/4
2-1/4	7/8	1001	7/8	1100	7/8	1199			2-1/4
2-3/4	7/8	1002	7/8	1101	7/8	1200	7/8	1300	2-3/4
3-1/4	7/8	1003	7/8	1102	7/8	1201	7/8	1301	3-1/4
3-3/4	7/8	1004	7/8	1103	7/8	1202	7/8	1302	3-3/4
4-1/4	1-3/8	1005	1-3/8	1104	1-3/8	1203	7/8	1303	4-1/4
4-3/4	1-3/8	1006	1-3/8	1105	1-3/8	1204	1-3/8	1304	4-3/4
5-1/4	1-3/8	1007	1-3/8	1106	1-3/8	1205	1-3/8	1305	5-1/4
5-3/4	1-7/8	1008	1-3/8	1107	1-3/8	1206	1-3/8	1306	5-3/4
6-1/4	1-7/8	1009	1-7/8	1108	1-3/8	1207	1-3/8	1307	6-1/4
6-3/4	1-7/8	1010	1-7/8	1109	1-7/8	1208	1-7/8	1308	6-3/4
7-1/4	1-7/8	1011	1-7/8	1110	1-7/8	1209	1-7/8	1309	7-1/4
7-3/4	1-7/8	1012	1-7/8	1111	1-7/8	1210	1-7/8	1310	7-3/4
8-1/4			1-7/8	1112	1-7/8	1211	1-7/8	1311	8-1/4
8-3/4			1-7/8	1113	1-7/8	1212	1-7/8	1312	8-3/4
9-1/4	1-7/8	1015			1-7/8	1213	1-7/8	1313	9-1/4
9-3/4					1-7/8	1214	1-7/8	1314	9-3/4
10-1/4					1-7/8	1215	1-7/8	1315	10-1/4
10-3/4			1-7/8	1117	1-7/8	1216	1-7/8	1316	10-3/4
11-1/4					1-7/8	1217	1-7/8	1317	11-1/4
11-3/4					1-7/8	1218	1-7/8	1318	11-3/4
12-1/4			1-7/8	1120	1-7/8	1219	1-7/8	1319	12-1/4
12-3/4							1-7/8	1320	12-3/4
13-3/4							1-7/8	1322	13-3/4
14-3/4							1-7/8	1324	14-3/4
15-3/4							1-7/8	1326	15-3/4
NEW 24					1-7/8	LP1x24	1-7/8	LP1-1/4x24	24



Leader Pins Straight 1-1/2 – 3"



General Dimensions and Tolerances				
Nominal Diameter	D +.0000 -.0005	PF +.0005 -.0000	H +.000 -.010	T +.000 -.005
1-1/2	1.499	1.501	1.740	5/16
2"	1.999	2.001	2.240	5/16
2-1/2	2.499	2.501	2.740	5/16
3"	2.999	3.001	3.365	1/2



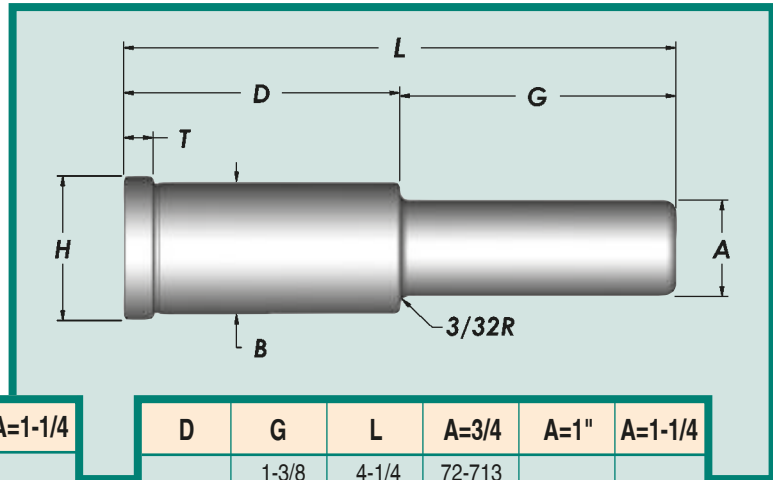
L	D=1-1/2"		D=2"		D=2-1/2"		D=3"		L
	PFL	Cat. No.	PFL	Cat. No.	PFL	Cat. No.	PFL	Cat. No.	
3-3/4	1-3/8	1402							3-3/4
4-1/4	1-3/8	1403							4-1/4
4-3/4	1-3/8	1404							4-3/4
5-1/4	1-3/8	1405							5-1/4
5-3/4	1-3/8	1406	1-7/8	1606	2-3/8	1806			5-3/4
6-1/4	1-3/8	1407							6-1/4
6-3/4	1-3/8	1408	1-7/8	1608					
7-1/4									7-1/4
7-3/4	1-7/8	1410	1-7/8	1610	2-3/8	1810			7-3/4
8-1/4									8-1/4
8-3/4	1-7/8	1412	1-7/8	1612	2-3/8	1812			8-3/4
9-1/4									9-1/4
9-3/4	1-7/8	1414	1-7/8	1614	2-3/8	1814			9-3/4
10-1/4									10-1/4
10-3/4	1-7/8	1416	1-7/8	1616	2-3/8	1816			10-3/4
11-1/4									11-1/4
11-3/4	1-7/8	1418	1-7/8	1618	2-3/8	1818			11-3/4
12-1/4									12-1/4
12-3/4	1-7/8	1420	1-7/8	1620	2-3/8	1820	2-7/8	3020	12-3/4
13-3/4	1-7/8	1422	1-7/8	1622	2-3/8	1822			13-3/4
14-3/4	1-7/8	1424	1-7/8	1624	2-3/8	1824	2-7/8	3024	14-3/4
15-3/4	1-7/8	1426	1-7/8	1626	2-3/8	1826			15-3/4
16-3/4			2-3/8	1628	2-3/8	1828	2-7/8	3028	15-3/4
18-3/4			2-3/8	1632	2-3/8	1832	2-7/8	3032	18-3/4
NEW 36	2-3/8	LP1-1/2x36	2-3/8	LP2x36	2-3/8	LP2-1/2x36	2-7/8	LP3x36	36



Leader Pins Shoulder 3/4 – 1-1/4"



General Dimensions and Tolerances				
Nominal Diameter	A +.0000 -.0005	B +.0005 -.0000	H +.000 -.010	T +.000 -.005
3/4	.749	1.126	1.250	5/16
1"	.999	1.376	1.500	5/16
1-1/4	1.249	1.626	1.750	5/16



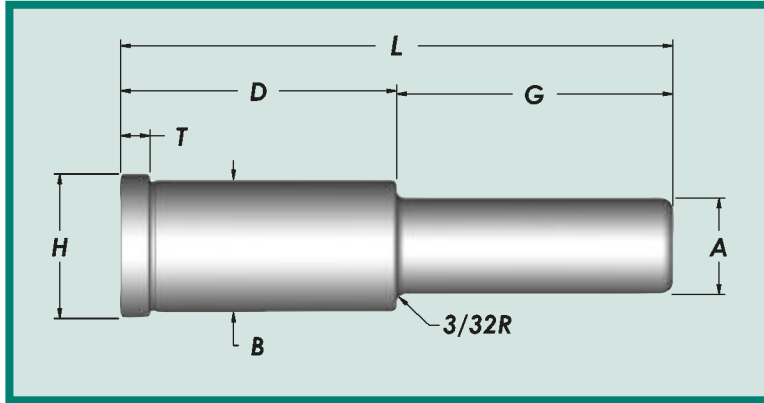
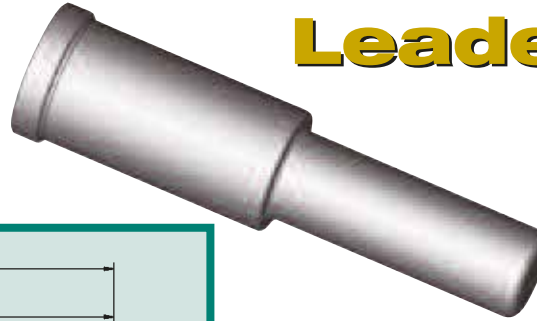
D	G	L	A=3/4	A=1"	A=1-1/4
7/8	7/8	1-3/4	70-707		
	1-3/8	2-1/4	70-713		
	2-3/8	3-1/4	70-723		
1-3/8	2-7/8	3-3/4	70-727	10-727	
	7/8	2-1/4	71-307		
	1-3/8	2-3/4	71-313	11-313	
	1-7/8	3-1/4	71-317	11-317	
	2-3/8	3-3/4	71-323		
1-7/8	2-7/8	4-1/4	71-327	11-327	
	3-3/8	4-3/4	71-333	11-333	121-333
	7/8	2-3/4	71-707		
	1-3/8	3-1/4	71-713	11-713	
	1-7/8	3-3/4	71-717	11-717	
	2-3/8	4-1/4	71-723	11-723	121-723
2-3/8	2-7/8	4-3/4	71-727	11-727	121-727
	3-3/8	5-1/4	71-733	11-733	
	3-7/8	5-3/4	71-737		121-737
	1-3/8	3-3/4	72-313	12-313	
	1-7/8	4-1/4	72-317	12-317	
	2-3/8	4-3/4	72-323	12-323	
4-3/8	2-7/8	5-1/4	72-327	12-327	122-327
	3-3/8	5-3/4		12-333	
	3-7/8	6-1/4	72-337	12-337	122-337
	1-3/8	3-3/4	72-313	12-313	
	1-7/8	4-1/4	72-317	12-317	

D	G	L	A=3/4	A=1"	A=1-1/4
2-7/8	1-3/8	4-1/4	72-713		
	1-7/8	4-3/4	72-717	12-717	122-717
	2-3/8	5-1/4	72-723	12-723	122-723
	2-7/8	5-3/4	72-727	12-727	122-727
	3-3/8	6-1/4		12-733	
3-3/8	3-7/8	6-3/4	72-737	12-737	
	4-3/8	7-1/4		12-743	122-743
	1-7/8	5-1/4	73-317	13-317	
	2-3/8	5-3/4	73-323		123-323
3-7/8	2-7/8	6-1/4		13-327	
	3-3/8	6-3/4	73-333	13-333	
	4-3/8	7-3/4		13-343	123-343
4-3/8	2-3/8	6-1/4	73-723	13-723	123-723
	2-7/8	6-3/4	73-727	13-727	123-727
	3-3/8	7-1/4			123-733
	3-7/8	7-3/4		13-737	123-737
	4-7/8	8-3/4		13-747	
4-7/8	2-7/8	7-1/4		14-327	
	3-3/8	7-3/4			124-333
	3-7/8	8-1/4		14-337	
	4-3/8	8-3/4			
5-7/8	4-7/8	9-1/4			124-347
	3-7/8	8-3/4		14-737	124-737
	4-3/8	9-1/4		14-743	
5-7/8	4-7/8	9-3/4		14-747	124-747
	5-7/8	10-3/4			124-757
	3-7/8	9-3/4		15-737	125-737
5-7/8	4-3/8	10-1/4			125-743
	5-7/8	11-3/4			125-757

* Items in blue being discontinued. Available while supplies last. May be available as a per order item after depleted.



Shoulder Leader Pins 1/2"



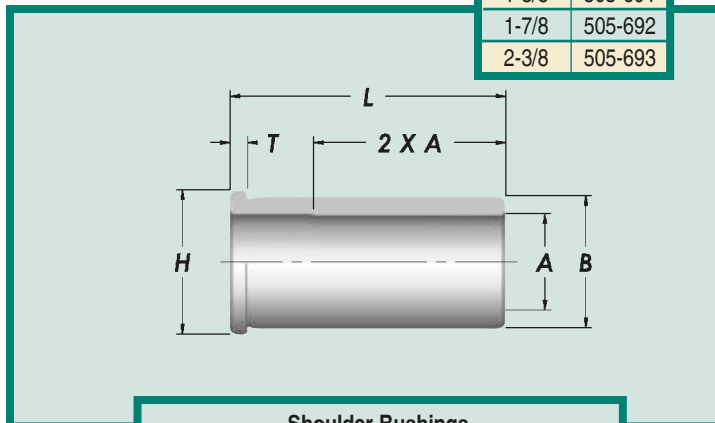
D	G	L	Cat. No.
7/8	7/8	1-3/4	500-707
	1-3/8	2-1/4	500-713
	1-7/8	2-3/4	500-717
	2-3/8	3-1/4	500-723
1-3/8	7/8	2-1/4	501-307
	1-3/8	2-3/4	501-313
	1-7/8	3-1/4	501-317
1-7/8	7/8	2-3/4	501-707
	1-3/8	3-1/4	501-713
	1-7/8	3-3/4	501-717
2-3/8	7/8	3-1/4	502-307
2-7/8	1-3/8	4-1/4	502-713

Leader Pins General Dimensions and Tolerances				
Nominal Diameter	A +.0000 -.0005	B +.0005 -.0000	H +.000 -.010	T +.000 -.005
1/2	.499	.751	.853	3/16

Shoulder Bushings 1/2"



L	Cat. No.
7/8	505-690
1-3/8	505-691
1-7/8	505-692
2-3/8	505-693

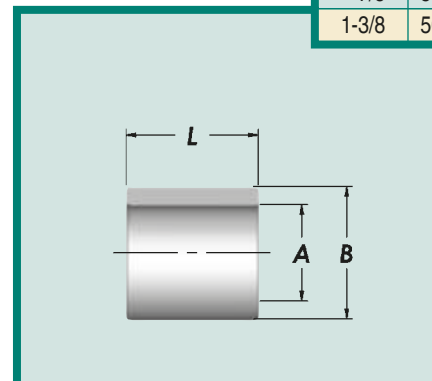


Shoulder Bushings General Dimensions and Tolerances				
Nominal Diameter	A +.0005 -.0000	B +.0005 -.0000	H +.000 -.010	T +.000 -.005
1/2	.500	.7505	.853	3/16

Straight Bushings 1/2"



L	Cat. No.
7/8	505-498
1-3/8	505-499



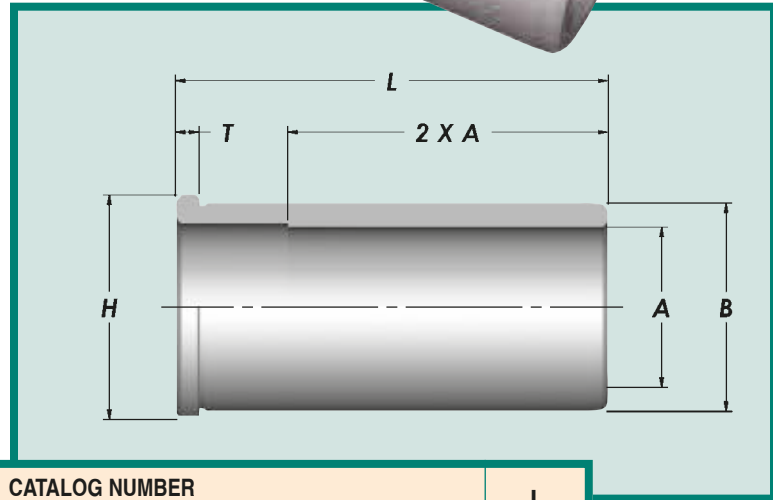
Straight Bushings General Dimensions and Tolerances		
Nominal Diameter	A +.0005 -.0000	B +.0005 -.0000
1/2	.500	.7505



Shoulder Bushings Steel



General Dimensions and Tolerances				
Nominal I.D.	A +0.0005 -0.0000	B +0.0005 -0.0000	H +0.000 -0.010	T +0.000 -0.005
3/4	.7505	1.1255	1.250	3/16
7/8	.8755	1.2505	1.375	3/16
1"	1.0005	1.3755	1.500	3/16
1-1/4	1.2505	1.6255	1.750	3/16
1-1/2	1.5005	2.0005	2.125	3/16
2"	2.0005	2.5005	2.625	3/16
2-1/2	2.5005	3.2505	3.375	3/16
3"	3.0005	3.7505	3.937	1/2



L	CATALOG NUMBER				L
	A=3/4"	A=7/8"	A=1"	A=1-1/4"	
7/8	2700	2710	2730	2750	7/8
1-3/8	2701	2711	2731	2751	1-3/8
1-7/8	2702	2712	2732	2752	1-7/8
2-3/8	2703	2713	2733	2753	2-3/8
2-7/8	2704	2714	2734	2754	2-7/8
3-3/8	2705	2715	2735	2755	3-3/8
3-7/8	2706	2716	2736	2756	3-7/8
4-3/8	2707	2717	2737	2757	4-3/8
4-7/8	2708	2718	2738	2758	4-7/8
5-7/8	2709	2720	2740	2760	5-7/8
7-7/8					7-7/8

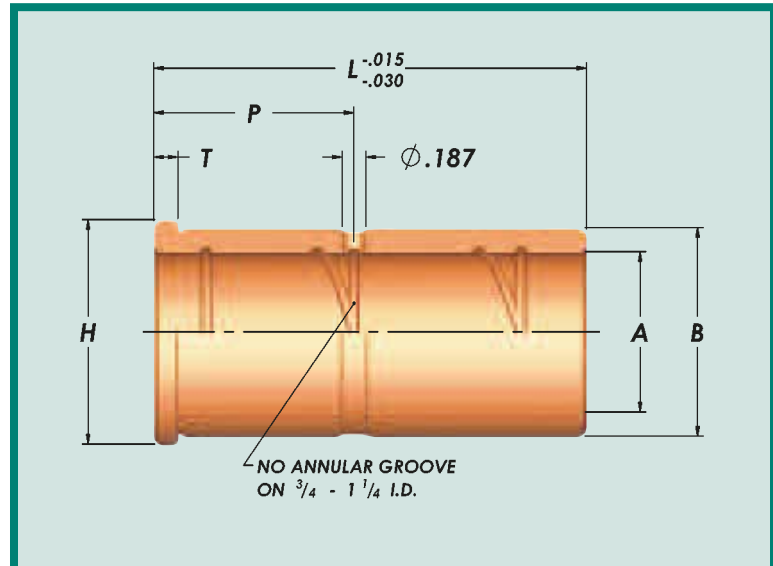
L	CATALOG NUMBER				L
	A=1-1/2"	A=2"	A=2-1/2"	A=3"	
7/8	2770				7/8
1-3/8	2771	2901	2951		1-3/8
1-7/8	2772	2902	2952		1-7/8
2-3/8	2773	2903	2953		2-3/8
2-7/8	2774	2904	2954		2-7/8
3-3/8	2775	2905	2955		3-3/8
3-7/8	2776	2906	2956	3976	3-7/8
4-3/8	2777	2907	2957		4-3/8
4-7/8	2778	2908	2958	3978	4-7/8
5-7/8	2780	2910	2960	3980	5-7/8
7-7/8				3984	7-7/8



Shoulder Bushings Solid Bronze



General Dimensions and Tolerances				
Nominal I.D.	A +.0005 -.0000	B +.0005 -.0000	H +.000 -.010	T +.000 -.005
3/4	.7505	1.1255	1.302	3/16
7/8	.8755	1.2505	1.427	3/16
1"	1.0005	1.3755	1.552	3/16
1-1/4	1.2505	1.6255	1.802	3/16
1-1/2	1.5005	2.0005	2.177	3/16
2"	2.0005	2.5005	2.677	3/16
2-1/2	2.5005	3.2505	3.427	3/16
3"	3.0005	3.7505	3.990	1/2



L	P	CATALOG NUMBER								L
		A=3/4"	A=7/8"	A=1"	A=1-1/4"	A=1-1/2"	A=2"	A=2-1/2"	A=3"	
7/8	*	2700SB	2710SB	2730SB	2750SB	2770SB	-	-	-	7/8
1-3/8	.56	2701SB	2711SB	2731SB	2751SB	2771SB	2901SB	2951SB	-	1-3/8
1-7/8	.56	2702SB	2712SB	2732SB	2752SB	2772SB	2902SB	2952SB	-	1-7/8
2-3/8	1.56	2703SB	2713SB	2733SB	2753SB	2773SB	2903SB	2953SB	-	2-3/8
2-7/8	1.56	2704SB	2714SB	2734SB	2754SB	2774SB	2904SB	2954SB	-	2-7/8
3-3/8	1.56	2705SB	2715SB	2735SB	2755SB	2775SB	2905SB	2955SB	-	3-3/8
3-7/8	1.56	2706SB	2716SB	2736SB	2756SB	2776SB	2906SB	2956SB	3976SB	3-7/8
4-3/8	1.56	2707SB	-	2737SB	2757SB	2777SB	2907SB	2957SB	-	4-3/8
4-7/8	1.56	2708SB	-	2738SB	2758SB	2778SB	2908SB	2958SB	3978SB	4-7/8
5-7/8	1.56	2709SB	-	2740SB	2760SB	2780SB	2910SB	2960SB	3980SB	5-7/8
7-7/8	-	-	-	-	-	-	-	-	3984SB	7-7/8

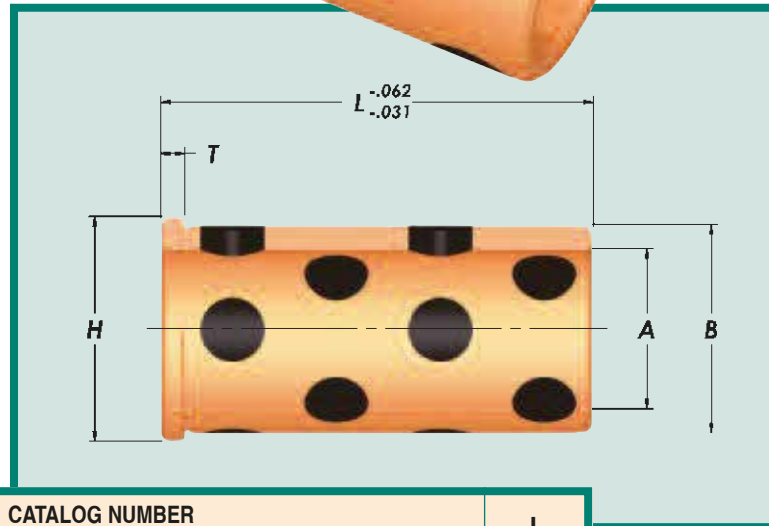
* No grease groove or hole on 7/8 long bushings.



Shoulder Bushings Self Lubricating



General Dimensions and Tolerances				
Nominal I.D.	A +0.0005 -0.0000	B +0.0005 -0.0000	H +0.000 -0.005	T +0.000 -0.005
3/4	.7505	1.1255	1.302	3/16
7/8	.8755	1.2505	1.427	3/16
1"	1.0005	1.3755	1.552	3/16
1-1/4	1.2505	1.6255	1.802	3/16
1-1/2	1.5005	2.0005	2.177	3/16
2"	2.0005	2.5005	2.677	3/16
2-1/2	2.5005	3.2505	3.427	3/16
3"	3.0005	3.7505	3.990	1/2



L	CATALOG NUMBER				L
	A=3/4"	A=7/8"	A=1"	A=1-1/4"	
7/8	2700SL	2710SL	2730SL	2750SL	7/8
1-3/8	2701SL	2711SL	2731SL	2751SL	1-3/8
1-7/8	2702SL	2712SL	2732SL	2752SL	1-7/8
2-3/8	2703SL	2713SL	2733SL	2753SL	2-3/8
2-7/8	2704SL	2714SL	2734SL	2754SL	2-7/8
3-3/8	2705SL	2715SL	2735SL	2755SL	3-3/8
3-7/8	2706SL	2716SL	2736SL	2756SL	3-7/8
4-3/8	2707SL	2717SL	2737SL	2757SL	4-3/8
4-7/8	2708SL	2718SL	2738SL	2758SL	4-7/8
5-7/8	2709SL	2720SL	2740SL	2760SL	5-7/8
7-7/8					7-7/8

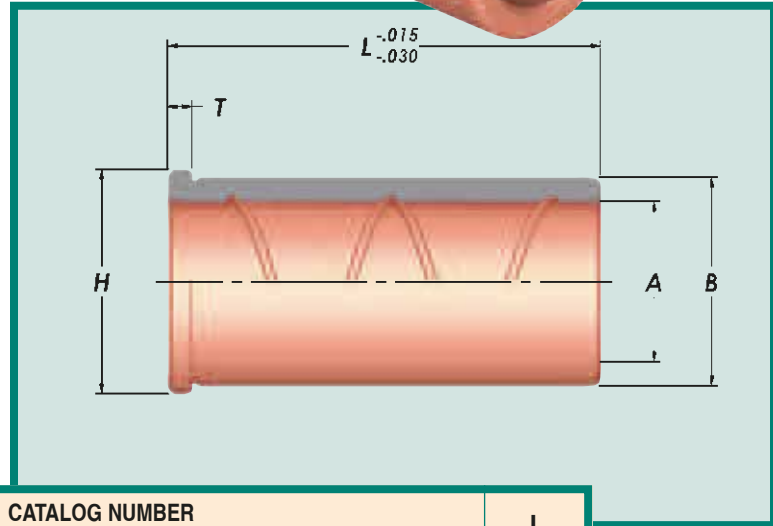
L	CATALOG NUMBER				L
	A=1-1/2"	A=2"	A=2-1/2"	A=3"	
7/8	2770SL				7/8
1-3/8	2771SL	2901SL	2951SL		1-3/8
1-7/8	2772SL	2902SL	2952SL		1-7/8
2-3/8	2773SL	2903SL	2953SL		2-3/8
2-7/8	2774SL	2904SL	2954SL		2-7/8
3-3/8	2775SL	2905SL	2955SL		3-3/8
3-7/8	2776SL	2906SL	2956SL	3976SL	3-7/8
4-3/8	2777SL	2907SL	2957SL		4-3/8
4-7/8	2778SL	2908SL	2958SL	3978SL	4-7/8
5-7/8	2780SL	2910SL	2960SL	3980SL	5-7/8
7-7/8				3984SL	7-7/8



Shoulder Bushings Bronze Plated



General Dimensions and Tolerances				
Nominal I.D.	A +.0005 -.0000	B +.0005 -.0000	H +.000 -.015	T +.000 -.005
3/4	.7505	1.1255	1.302	3/16
7/8	.8755	1.2505	1.427	3/16
1"	1.0005	1.3755	1.552	3/16
1-1/4	1.2505	1.6255	1.802	3/16
1-1/2	1.5005	2.0005	2.177	3/16
2"	2.0005	2.5005	2.677	3/16
2-1/2	2.5005	3.2505	3.427	3/16
3"	3.0005	3.7505	3.990	1/2



L	CATALOG NUMBER				L
	A=3/4"	A=7/8"	A=1"	A=1-1/4"	
7/8	LBB-06-07	LBB-07-07	LBB-08-07	LBB-10-07	7/8
1-3/8	LBB-06-13	LBB-07-13	LBB-08-13	LBB-10-13	1-3/8
1-7/8	LBB-06-17	LBB-07-17	LBB-08-17	LBB-10-17	1-7/8
2-3/8	LBB-06-23	LBB-07-23	LBB-08-23	LBB-10-23	2-3/8
2-7/8	LBB-06-27	LBB-07-27	LBB-08-27	LBB-10-27	2-7/8
3-3/8	LBB-06-33	LBB-07-33	LBB-08-33	LBB-10-33	3-3/8
3-7/8	LBB-06-37	LBB-07-37	LBB-08-37	LBB-10-37	3-7/8
4-3/8	LBB-06-43	LBB-07-43	LBB-08-43	LBB-10-43	4-3/8
4-7/8	LBB-06-47	LBB-07-47	LBB-08-47	LBB-10-47	4-7/8
5-7/8	LBB-06-57	LBB-07-57	LBB-08-57	LBB-10-57	5-7/8
7-7/8					7-7/8

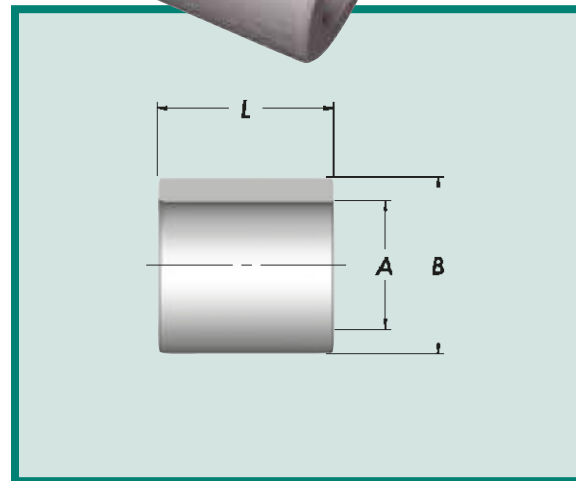
L	CATALOG NUMBER				L
	A=1-1/2"	A=2"	A=2-1/2"	A=3"	
7/8	LBB-12-07				7/8
1-3/8	LBB-12-13	LBB-16-13	LBB-20-13		1-3/8
1-7/8	LBB-12-17	LBB-16-17	LBB-20-17		1-7/8
2-3/8	LBB-12-23	LBB-16-23	LBB-20-23		2-3/8
2-7/8	LBB-12-27	LBB-16-27	LBB-20-27		2-7/8
3-3/8	LBB-12-33	LBB-16-33	LBB-20-33		3-3/8
3-7/8	LBB-12-37	LBB-16-37	LBB-20-37	LBB-24-37	3-7/8
4-3/8	LBB-12-43	LBB-16-43	LBB-20-43		4-3/8
4-7/8	LBB-12-47	LBB-16-47	LBB-20-47	LBB-24-47	4-7/8
5-7/8	LBB-12-57	LBB-16-57	LBB-20-57	LBB-24-57	5-7/8
7-7/8				LBB-24-77	7-7/8



Straight Bushings Steel



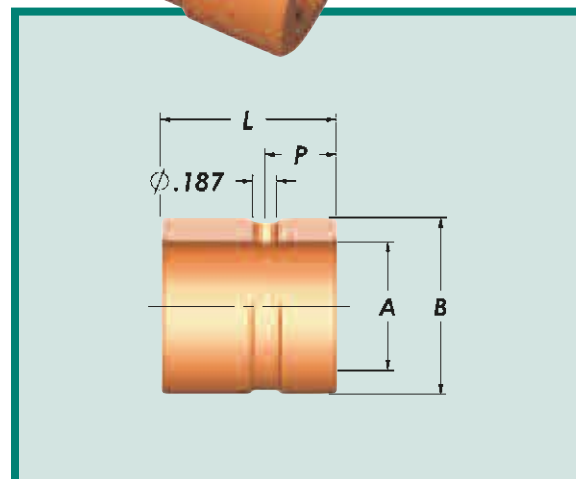
Catalog Number	Nominal I.D.	A I.D. +.0005 -.0000	B O.D. +.0005 -.0000	L -.015 -.030
2500	3/4	.7505	1.1255	7/8
2501	3/4	.7505	1.1255	1-3/8
2502	7/8	.8755	1.2505	1-3/8
2503	1"	1.0005	1.3755	1-3/8
2504	1-1/4	1.2505	1.6255	1-3/8
2505	1-1/4	1.2505	1.6255	1-7/8
2506	1-1/2	1.5005	2.0005	1-3/8
2507	1-1/2	1.5005	2.0005	1-7/8
2508	2"	2.0005	2.5005	3-7/8
2509	2-1/2	2.5005	3.2505	4-7/8
2510	3	3.005	3.7505	4-7/8



Straight Bushings Solid Bronze



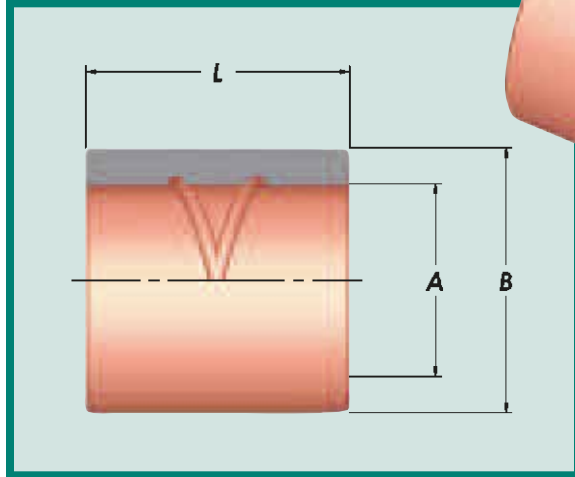
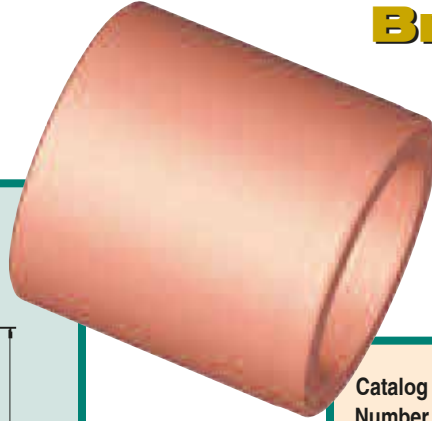
Catalog Number	Nominal I.D.	A I.D. +.0005 -.0000	B O.D. +.0005 -.0000	P	L -.015 -.030
2500SB	3/4	.7505	1.1255	*	7/8
2501SB	3/4	.7505	1.1255	.56	1-3/8
2502SB	7/8	.8755	1.2505	.56	1-3/8
2503SB	1"	1.0005	1.3755	.56	1-3/8
2504SB	1-1/4	1.2505	1.6255	.56	1-3/8
2505SB	1-1/4	1.2505	1.6255	.56	1-7/8
2506SB	1-1/2	1.5005	2.0005	.56	1-3/8
2507SB	1-1/2	1.5005	2.0005	.56	1-7/8
2508SB	2"	2.0005	2.5005	1.56	3-7/8
2509SB	2.5	2.5005	3.2505	1.56	4-7/8
2510SB	3	3.0005	3.7505	1.56	4-7/8



* No grease groove or hole on 7/8 long bushings.

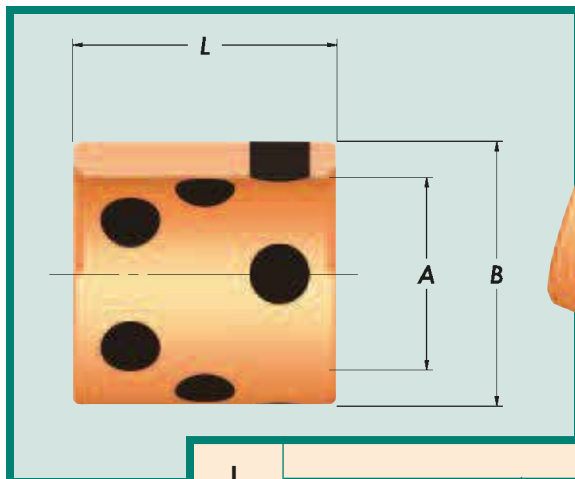


Straight Bushings Bronze Plated



Catalog Number	Nominal I.D.	A I.D. +.0005 -.0000	B O.D. +.0005 -.0000	L -.031 -.062
STB-06-07	3/4	.7505	1.1255	7/8
STB-06-13	3/4	.7505	1.1255	1-3/8
STB-07-13	7/8	.8755	1.2505	1-3/8
STB-08-13	1"	1.0005	1.3755	1-3/8
STB-10-13	1-1/4	1.2505	1.6255	1-3/8
STB-10-17	1-1/4	1.2505	1.6255	1-7/8
STB-12-13	1-1/2	1.5005	2.0005	1-3/8
STB-12-17	1-1/2	1.5005	2.0005	1-7/8
STB-16-37	2"	2.0005	2.5005	3-7/8
STB-20-47	2-1/2	2.5005	3.2505	4-7/8
STB-24-47	3"	3.0005	3.7505	4-7/8

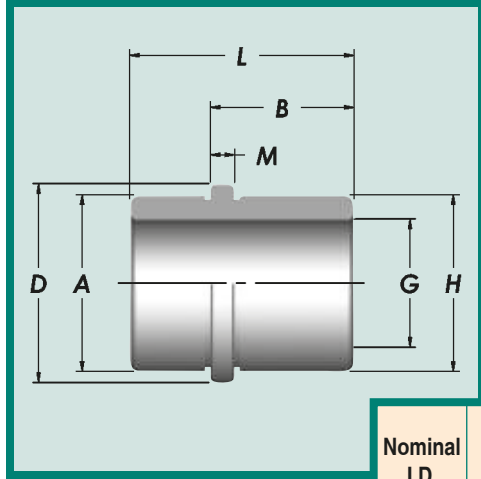
Straight Bushings Self-Lubricating



L	CATALOG NUMBER								L
	A=3/4"	A=7/8"	A=1"	A=1-1/4"	A=1-1/2"	A=2"	A=2-1/2"	A=3"	
7/8	SB0607SL								7/8
1-1/4		SB710SL	SB0810SL	SB1010SL	SB1210SL	SB1610SL			1-1/4
1-3/8	SB0611SL	SB711SL	SB0811SL	SB1011SL	SB1211SL				1-3/8
1-1/2	SB0612SL	SB0712SL	SB0812SL	SB1012SL	SB1212SL	SB1612SL	SB2012SL		1-1/2
1-3/4			SB0814SL	SB1014SL	SB1214SL	SB1614SL			1-3/4
1-7/8				SB1015SL	SB1215SL				1-7/8
2"			SB0816SL	SB1016SL	SB1216SL	SB1616SL	SB2016SL	SB2416SL	2"
2-1/2						SB1620SL		SB2420SL	2-1/2
3"			SB0824SL	SB1024SL	SB1224SL	SB1624SL	SB2024SL	SB2424SL	3"
3-1/2								SB2428SL	3-1/2
3-7/8						SB1631SL			3-7/8
4-7/8						SB1639SL	SB2039SL	SB2439SL	4-7/8

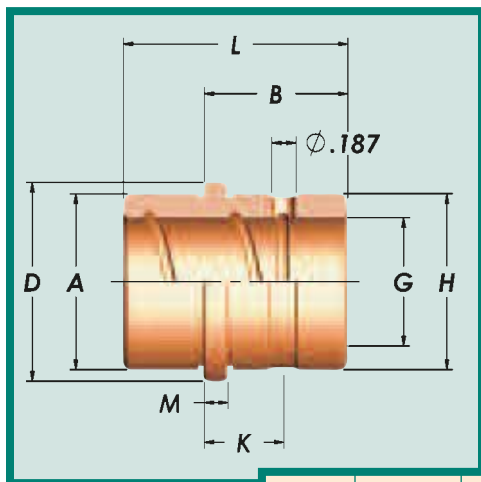


Guided Ejector Bushings Steel



Nominal I.D.	G +.0005 -.0000	H +.0005 -.0000	A +.000 -.001	D +.000 -.010	L +.000 -.030	B +.000 -.015	M +.000 -.005	Catalog Number
3/4	.751	1.1255	1.1240	1.302	1.50	1.00	.187	GEB-06
7/8	.876	1.2505	1.2490	1.427	1.50	1.00	.187	GEB-07
1"	1.001	1.3755	1.3740	1.552	1.75	1.12	.187	GEB-08
1-1/4	1.251	1.6255	1.6240	1.802	1.75	1.12	.187	GEB-10
1-1/2	1.501	2.0005	1.9990	2.177	1.75	1.12	.187	GEB-12

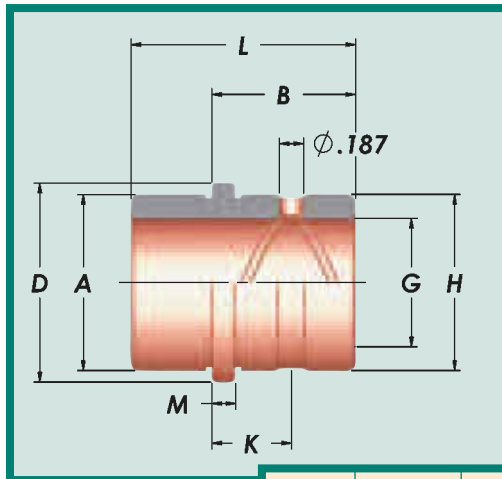
Guided Ejector Bushings Solid Bronze



Nominal I.D.	G +.0005 -.0000	H +.0005 -.0000	A +.000 -.001	D +.000 -.010	L +.000 -.030	B +.000 -.015	M +.000 -.005	K	Catalog Number
3/4	.751	1.1255	1.1240	1.302	1.50	1.00	.187	.560	GEB-06SB
7/8	.876	1.2505	1.2490	1.427	1.50	1.00	.187	.560	GEB-07SB
1"	1.001	1.3755	1.3740	1.552	1.75	1.12	.187	.620	GEB-08SB
1-1/4	1.251	1.6255	1.6240	1.802	1.75	1.12	.187	.620	GEB-10SB
1-1/2	1.501	2.0005	1.9990	2.177	1.75	1.12	.187	.620	GEB-12SB
1-1/2	1.501	2.0005	1.999	2.177	2.5	1.875	.187	.620	GEB12SBX
2"	2.001	2.5005	2.4990	2.687	2.25	1.62	.187	.800	GEB-20SB

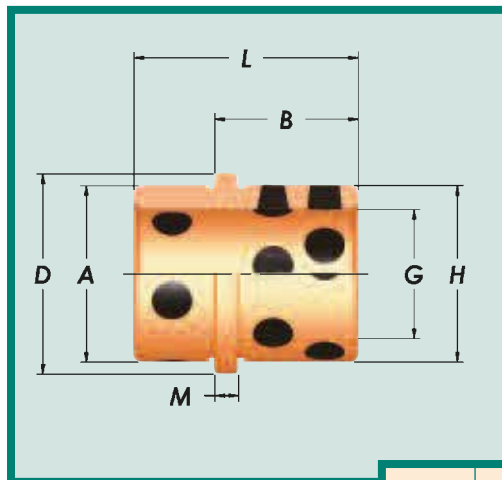


Guided Ejector Bushings Bronze Plated



Nominal I.D.	G +.0005 -.0000	H +.0005 -.0000	A +.000 -.001	D +.000 -.010	L +.000 -.030	B +.000 -.015	M +.000 -.005	K	Catalog Number
3/4	.751	1.1255	1.1240	1.302	1.50	1.00	.187	.560	ELB-750
7/8	.876	1.2505	1.2490	1.427	1.50	1.00	.187	.560	ELB-875
1"	1.001	1.3755	1.3740	1.552	1.75	1.12	.187	.620	ELB-100
1-1/4	1.251	1.6255	1.6240	1.802	1.75	1.12	.187	.620	ELB-125
1-1/2	1.501	2.0005	1.9990	2.177	1.75	1.12	.187	.620	ELB-150
2"	2.001	2.5005	2.4990	2.687	2.25	1.62	.187	.800	ELB-200

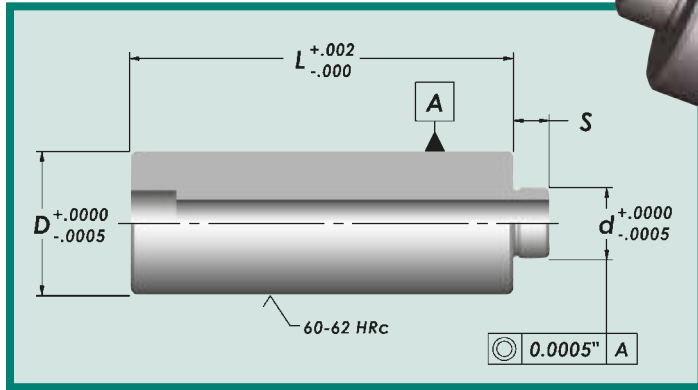
Guided Ejector Bushings Self-Lubricating



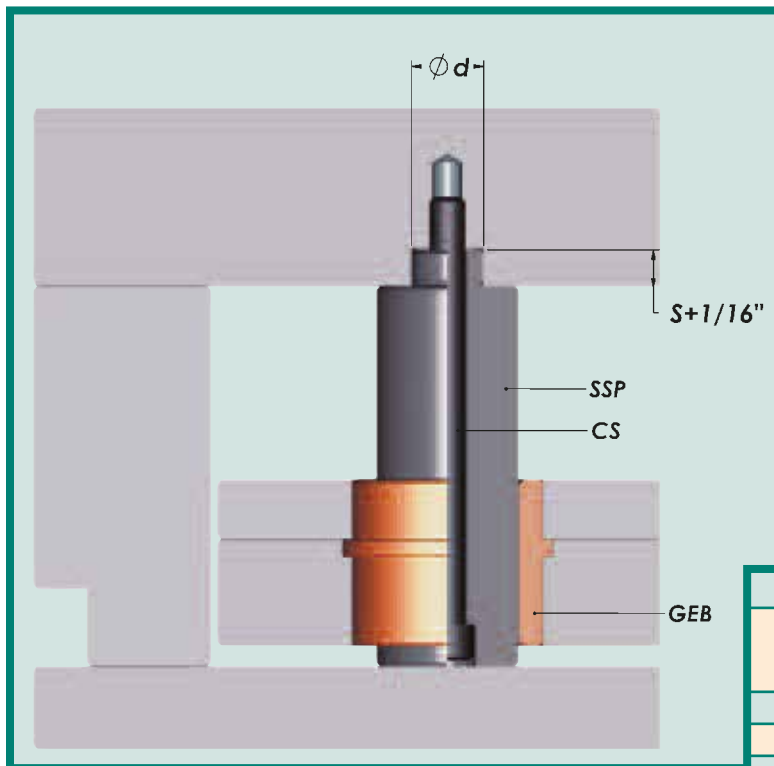
Nominal I.D.	G +.0005 -.0000	H +.0005 -.0000	A +.000 -.001	D +.000 -.010	L +.000 -.030	B +.000 -.015	M +.000 -.005	Catalog Number
3/4	.751	1.1255	1.1240	1.302	1.500	1.000	.187	GEB-06SL
7/8	.876	1.2505	1.2490	1.427	1.500	1.000	.187	GEB-07SL
1"	1.001	1.3755	1.3740	1.552	1.750	1.125	.187	GEB-08SL
1"	1.001	1.3755	1.3740	1.552	2.000	1.625	.187	GEB-08SLX
1-1/4	1.251	1.6255	1.6240	1.802	1.750	1.125	.187	GEB-10SL
1-1/4	1.251	1.6255	1.6240	1.802	2.500	1.875	.187	GEB-10SLX
1-1/2	1.501	2.0005	1.9990	2.177	1.750	1.125	.187	GEB-12SL
1-1/2	1.501	2.0005	1.9990	2.177	2.500	1.875	.187	GEB-12SLX
2"	2.001	2.5005	2.4990	2.687	2.250	1.625	.187	GEB-20SL



Guided Ejection Support Pillars Inch



D	d	S	CATALOG NUMBER						
			L=2-1/2	L=3"	L=3-1/2	L=4"	L=4-1/2	L=5"	L=6"
3/4	.468	.281	SSP07525	SSP07530	SSP07535	SSP07540			
1"	.500	.312	SSP10025	SSP10030	SSP10035	SSP10040	SSP10045		
1-1/4	.687	.312	SSP12525	SSP12530	SSP12535	SSP12540	SSP12545	SSP12550	SSP12560
1-1/2	.750	.375	SSP15025	SSP15030	SSP15035	SSP15040	SSP15045	SSP15050	SSP15060
2"	.750	.375	SSP20025	SSP20030	SSP20035	SSP20040	SSP20045	SSP20050	SSP20060

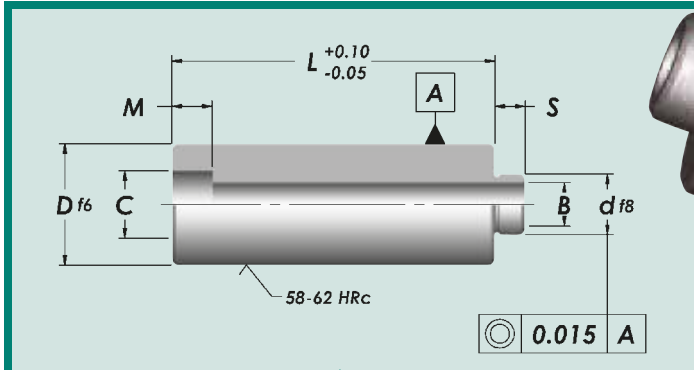


- Available in standard lengths.
- Case hardened.
- For use with any standard guided ejector bushing.
- Bottom clamp plate machining is not required.
- No press fit concerns.
- Ejector set machining is significantly reduced.

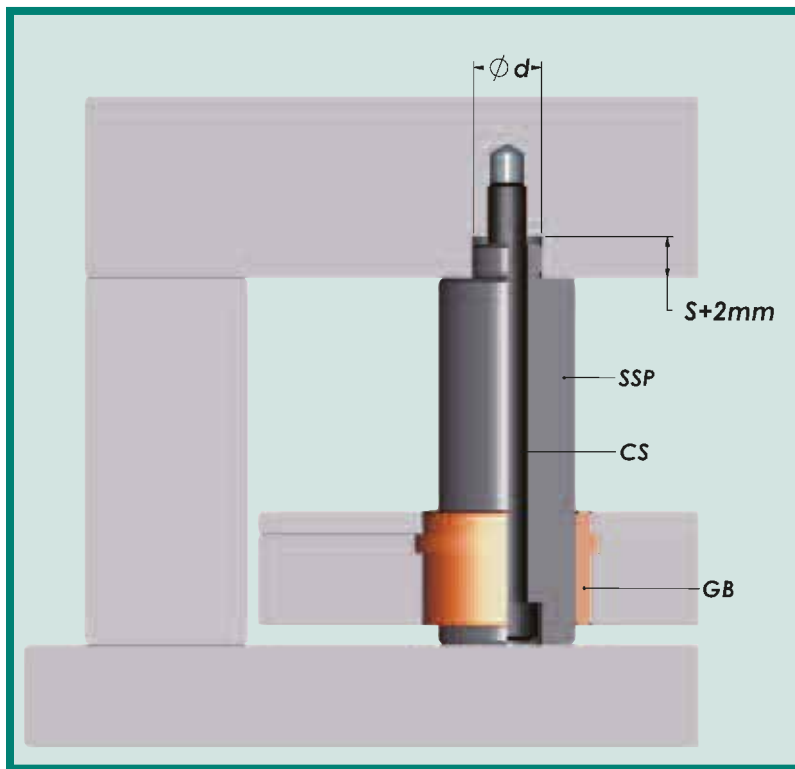
DESIGN INFORMATION			
D	Depth of reamed hole for 'd'	Tapped hole depth for capscREW	Capscrew (supplied)
3/4	.343	.468	1/4-20 x L+.250
1"	.375	.562	5/16-18 x L+.500
1-1/4	.375	.562	5/16-18 x L+.500
1-1/2	.437	.656	3/8-16 x L+.500
2"	.437	.656	3/8-16 x L+.500



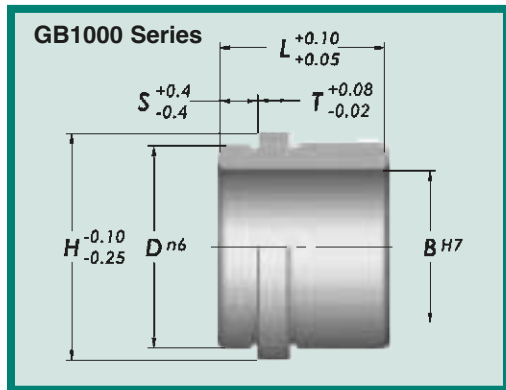
Guided Ejection Support Pillars Metric



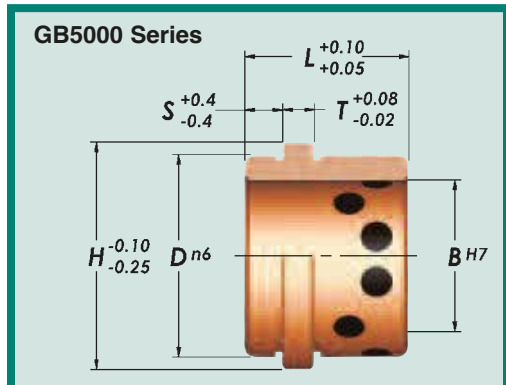
D	C	M	B	d	S	CATALOG NUMBER								
						L=36	L=46	L=56	L=76	L=96	L=116	L=136	L=156	
24	15	9	9	14	7	SSP-24x36	SSP-24x46	SSP-24x56	SSP-24x76	SSP-24x96				
36	18	11	11	18	9		SSP-36x46	SSP-36x56	SSP-36x76	SSP-36x96	SSP-36x116	SSP-36x136		
									SSP-48x76	SSP-48x96	SSP-48x116	SSP-48x136	SSP-48x156	



- All 'SSP' guided ejection support pillars are case hardened to the same standards as DMS leader pins.
- Assembly is suggested with metric capscrews (not supplied).
- SSP24 series use M8 capscrew.
- SSP36 series use M10 capscrew.
- SSP48 series use M12 capscrew.



MATERIAL N22 CASE HARD



ALUMINUM, BRONZE & GRAPHITE PLUGS

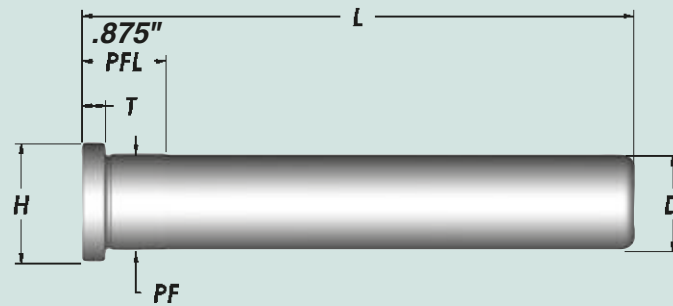
B	D	H	S	T	L	Part Number	
24	32	36	6	5	26	GB1000	GB5000
36	44	48	6	5	30	GB1001	GB5001
48	58	62	10	6	40	GB1002	GB5002



Guided Ejector Leader Pins 7/8 Press Fit



General Dimensions and Tolerances				
Nominal Diameter	D +.0000 -.0005	PF +.0005 -.0000	H +.000 -.010	T +.000 -.005
3/4	.749	.751	.990	3/16
7/8	.874	.876	1.115	1/4
1"	.999	1.001	1.240	1/4
1-1/4	1.249	1.251	1.490	5/16

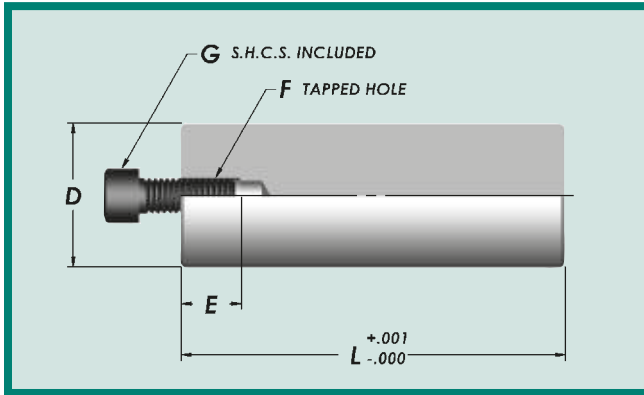


L	D=3/4"	D=7/8"	D=1"	D=1-1/4"	L
	Cat. No	Cat. No	Cat. No	Cat. No	
4-1/4	1005-GLP	1104-GLP	1203-GLP	1303-GLP	4-1/4
4-3/4	1006-GLP	1105-GLP	1204-GLP	1304-GLP	4-3/4
5-1/4	1007-GLP	1106-GLP	1205-GLP	1305-GLP	5-1/4
5-3/4	1008-GLP	1107-GLP	1206-GLP	1306-GLP	5-3/4
6-1/4	1009-GLP	1108-GLP	1207-GLP	1307-GLP	6-1/4



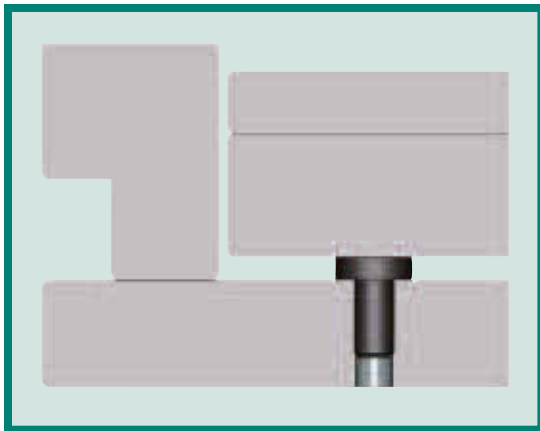


Standard Support Pillars Tapped



D	E	F	G	CATALOG NUMBER								
				L=2-1/2	L=3"	L=3-1/2	L=4"	L=4-1/2	L=5"	L=6"	L=8"	
1"	5/8	3/8-16	3/8-16x1"	SP1090	SP1091	SP1092	SP1093	SP1094				
1-1/4	5/8	3/8-16	3/8-16x1"	SP1130	SP1131	SP1132	SP1133	SP1134	SP1135	SP1136		
1-1/2	5/8	3/8-16	3/8-16x1"	SP1140	SP1141	SP1142	SP1143	SP1144	SP1145	SP1146		
2"	5/8	3/8-16	3/8-16x1"	SP1150	SP1151	SP1152	SP1153	SP1154	SP1155	SP1156		

Stop Pins

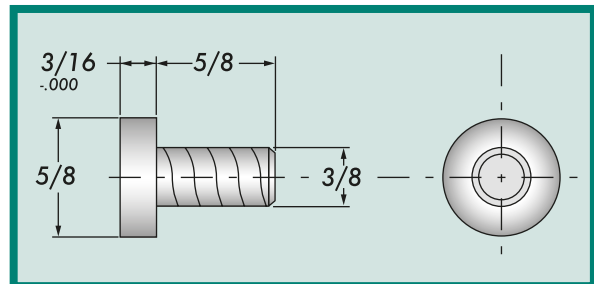
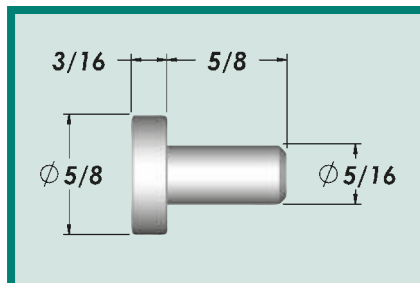


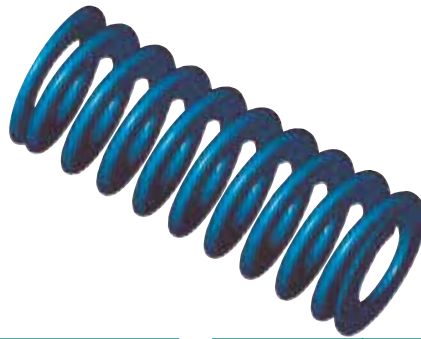
Standard

- Head thickness is .020 oversize to provide grinding stock.
- Catalog Number SB-001

Hardened & Self-Tapping

- Head thickness has grind stock.
- Use with 11/32 drilled hole.
- Catalog Number SB-001ST



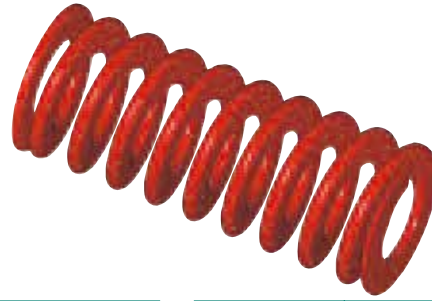


Springs Medium Duty (Blue)

Raymond
Die Springs

Hole Dia. OD	Rod Dia. ID	Free Length	Catalog Number	Load at 1/10" Deflec. (lbs.)	Max. Operating Deflection 40% of free length	
					Load (lbs.)	Deflec. (in.)
3/8	3/16	1"	037M0100	6.0	24.0	0.40
		1-1/4"	037M0125	5.4	27.0	0.50
		1-1/2"	037M0150	4.0	24.0	0.60
		1-3/4"	037M0175	3.4	23.8	0.70
		2"	037M0200	2.8	22.4	0.80
		2-1/2"	037M0250	2.4	24.0	1.00
		3"	037M0300	2.1	25.2	1.20
		12"	037M1200	0.6	28.8	4.80
1/2	9/32	1"	050M0100	11.0	44.0	0.40
		1-1/4"	050M0125	8.2	41.0	0.50
		1-1/2"	050M0150	6.8	40.8	0.60
		1-3/4"	050M0175	6.0	42.0	0.70
		2"	050M0200	5.5	44.0	0.80
		2-1/2"	050M0250	4.5	45.0	1.00
		3"	050M0300	3.5	42.0	1.20
		3-1/2"	050M0350	3.0	42.0	1.40
		4-1/2"	050M0450	2.5	45.0	1.80
		5-1/2"	050M0550	2.1	46.2	2.20
		6-1/2"	050M0650	1.4	36.4	2.60
		7-1/2"	050M0750	1.2	36.0	3.00
12"	050M1200	0.7	33.6	4.80		
5/8	11/32	1"	062M0100	16.4	65.6	0.40
		1-1/4"	062M0125	12.8	64.0	0.50
		1-1/2"	062M0150	10.8	64.8	0.60
		1-3/4"	062M0175	9.6	67.2	0.70
		2"	062M0200	8.8	70.4	0.80
		2-1/2"	062M0250	6.0	60.0	1.00
		3"	062M0300	5.6	67.2	1.20
		3-1/2"	062M0350	4.8	67.2	1.40
		4"	062M0400	4.4	70.4	1.60
		12"	062M1200	1.6	76.8	4.80
3/4	3/8	1"	075M0100	31.2	124.8	0.40
		1-1/4"	075M0125	25.6	128.0	0.50
		1-1/2"	075M0150	20.0	120.0	0.60
		1-3/4"	075M0175	17.6	123.2	0.70
		2"	075M0200	14.4	115.2	0.80
		2-1/2"	075M0250	12.0	120.0	1.00
		3"	075M0300	9.6	115.2	1.20
		3-1/2"	075M0350	8.0	112.0	1.40
		4"	075M0400	7.2	115.2	1.60
		4-1/2"	075M0450	6.4	115.2	1.80
		5"	075M0500	6.0	120.0	2.00
		5-1/2"	075M0550	5.5	121.0	2.20
		6"	075M0600	5.0	120.0	2.40
		6-1/2"	075M0650	4.5	117.0	2.60
7-1/2"	075M0750	3.8	114.0	3.00		
12"	075M1200	2.4	115.2	4.80		
1"	1/2	1"	100M0100	55.0	220.0	0.40
		1-1/4"	100M0125	45.0	225.0	0.50
		1-1/2"	100M0150	35.0	210.0	0.60
		1-3/4"	100M0175	30.0	210.0	0.70
		2"	100M0200	26.0	208.0	0.80

Hole Dia. OD	Rod Dia. ID	Free Length	Catalog Number	Load at 1/10" Deflec. (lbs.)	Max. Operating Deflection 40% of free length	
					Load (lbs.)	Deflec. (in.)
1"	1/2	2-1/2"	100M0250	20.0	200.0	1.00
		3"	100M0300	16.5	198.0	1.20
		3-1/2"	100M0350	15.0	210.0	1.40
		4"	100M0400	12.0	192.0	1.60
		4-1/2"	100M0450	10.4	187.2	1.80
		5"	100M0500	9.6	192.0	2.00
		5-1/2"	100M0550	8.8	193.6	2.20
		6"	100M0600	8.0	192.0	2.40
		7"	100M0700	7.2	201.6	2.80
		8"	100M0800	6.0	192.0	3.20
		12"	100M1200	4.0	192.0	4.80
		1-1/4	5/8	1-1/2"	125M0150	49.6
1-3/4"	125M0175			42.4	296.8	0.70
2"	125M0200			35.2	281.6	0.80
2-1/2"	125M0250			28.8	288.0	1.00
3"	125M0300			24.0	288.0	1.20
3-1/2"	125M0350			20.0	280.0	1.40
4"	125M0400			17.6	281.6	1.60
4-1/2"	125M0450			16.0	288.0	1.80
5"	125M0500			13.6	272.0	2.00
5-1/2"	125M0550			12.8	281.6	2.20
6"	125M0600			12.0	288.0	2.40
7"	125M0700			10.4	291.2	2.80
8"	125M0800	8.8	281.6	3.20		
10"	125M1000	7.2	288.0	4.00		
12"	125M1200	6.0	288.0	4.80		
1-1/2	3/4	2"	150M0200	53.0	424.0	0.80
		2-1/2"	150M0250	45.0	450.0	1.00
		3"	150M0300	36.0	432.0	1.20
		3-1/2"	150M0350	30.0	420.0	1.40
		4"	150M0400	27.0	432.0	1.60
		4-1/2"	150M0450	23.0	414.0	1.80
		5"	150M0500	21.0	420.0	2.00
		5-1/2"	150M0550	18.5	407.0	2.20
		6"	150M0600	17.0	408.0	2.40
		7"	150M0700	14.5	406.0	2.80
		8"	150M0800	12.8	409.6	3.20
		10"	150M1000	10.0	400.0	4.00
12"	150M1200	8.0	384.0	4.80		
2"	1"	2-1/2"	200M0250	100.0	1000.0	1.00
		3"	200M0300	83.0	996.0	1.20
		3-1/2"	200M0350	64.8	907.2	1.40
		4"	200M0400	60.0	960.0	1.60
		4-1/2"	200M0450	53.0	954.0	1.80
		5"	200M0500	47.0	940.0	2.00
		5-1/2"	200M0550	39.2	862.4	2.20
		6"	200M0600	39.0	936.0	2.40
		7"	200M0700	31.2	873.6	2.80
		8"	200M0800	28.5	912.0	3.20
		10"	200M1000	20.8	832.0	4.00
		12"	200M1200	17.5	840.0	4.80

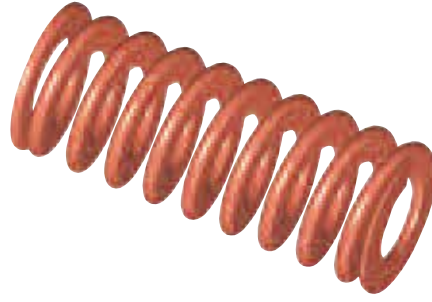


Springs Medium Heavy Duty (Red)

Hole Dia. OD	Rod Dia. ID	Free Length	Catalog Number	Load at 1/10" Deflec. (lbs.)	Max. Operating Deflection 30% of free length	
					Load (lbs.)	Deflec. (in.)
3/8	3/16	1"	037MH0100	9.0	27.0	0.30
		1-1/4"	037MH0125	7.3	27.4	0.38
		1-1/2"	037MH0150	6.7	30.2	0.45
		1-3/4"	037MH0175	5.8	30.5	0.53
		2"	037MH0200	5.0	30.0	0.60
		2-1/2"	037MH0250	4.2	31.5	0.75
		3"	037MH0300	3.0	27.0	0.90
		12"	037MH1200	0.9	32.4	3.60
1/2	9/32	1"	050MH0100	16.8	50.4	0.30
		1-1/4"	050MH0125	13.0	48.8	0.38
		1-1/2"	050MH0150	9.5	42.8	0.45
		1-3/4"	050MH0175	8.5	44.6	0.53
		2"	050MH0200	7.5	45.0	0.60
		2-1/2"	050MH0250	6.0	45.0	0.75
		3"	050MH0300	5.7	51.3	0.90
		3-1/2"	050MH0350	4.0	42.0	1.05
12"	050MH1200	1.2	43.2	3.60		
5/8	11/32	1"	062MH0100	30.0	90.0	0.30
		1-1/4"	062MH0125	21.5	80.6	0.38
		1-1/2"	062MH0150	19.0	85.5	0.45
		1-3/4"	062MH0175	16.8	88.2	0.53
		2"	062MH0200	14.8	88.8	0.60
		2-1/2"	062MH0250	11.5	86.3	0.75
		3"	062MH0300	10.0	90.0	0.90
		3-1/2"	062MH0350	8.5	89.3	1.05
4"	062MH0400	7.6	91.2	1.20		
12"	062MH1200	2.7	97.2	3.60		
3/4	3/8	1"	075MH0100	50.0	150.0	0.30
		1-1/4"	075MH0125	38.0	142.5	0.38
		1-1/2"	075MH0150	32.0	144.0	0.45
		1-3/4"	075MH0175	28.8	151.2	0.53
		2"	075MH0200	24.8	148.8	0.60
		2-1/2"	075MH0250	19.2	144.0	0.75
		3"	075MH0300	14.4	129.6	0.90
		3-1/2"	075MH0350	12.8	134.4	1.05
		4"	075MH0400	12.0	144.0	1.20
		4-1/2"	075MH0450	11.2	151.2	1.35
		5"	075MH0500	9.0	135.0	1.50
		5-1/2"	075MH0550	8.0	132.0	1.65
6"	075MH0600	7.5	135.0	1.80		
12"	075MH1200	3.6	129.6	3.60		
1"	1/2	1"	100MH0100	76.0	228.0	0.30
		1-1/4"	100MH0125	62.4	234.0	0.38
		1-1/2"	100MH0150	49.6	223.2	0.45
		1-3/4"	100MH0175	44.0	231.0	0.53
		2"	100MH0200	40.0	240.0	0.60
		2-1/2"	100MH0250	31.0	232.5	0.75
		3"	100MH0300	25.0	225.0	0.90
		3-1/2"	100MH0350	21.6	226.8	1.05
		4"	100MH0400	18.4	220.8	1.20
		4-1/2"	100MH0450	17.0	229.5	1.35
		5"	100MH0500	14.4	216.0	1.50

Hole Dia. OD	Rod Dia. ID	Free Length	Catalog Number	Load at 1/10" Deflec. (lbs.)	Max. Operating Deflection 30% of free length	
					Load (lbs.)	Deflec. (in.)
1"	1/2	5-1/2"	100MH0550	12.8	211.2	1.65
		6"	100MH0600	12.0	216.0	1.80
		7"	100MH0700	10.0	210.0	2.10
		8"	100MH0800	8.8	211.2	2.40
		12"	100MH1200	6.2	223.2	3.60
1-1/4	5/8	1-1/2"	125MH0150	114.4	514.8	0.45
		1-3/4"	125MH0175	100.8	529.2	0.53
		2"	125MH0200	86.4	518.4	0.60
		2-1/2"	125MH0250	62.4	468.0	0.75
		3"	125MH0300	51.2	460.8	0.90
		3-1/2"	125MH0350	44.0	462.0	1.05
		4"	125MH0400	36.8	441.6	1.20
		4-1/2"	125MH0450	32.0	432.0	1.35
		5"	125MH0500	29.0	435.0	1.50
		5-1/2"	125MH0550	26.4	435.6	1.65
		6"	125MH0600	25.0	450.0	1.80
		7"	125MH0700	20.0	420.0	2.10
8"	125MH0800	18.4	441.6	2.40		
10"	125MH1000	14.5	435.0	3.00		
12"	125MH1200	12.4	446.4	3.60		
1-1/2	3/4	2"	150MH0200	108.0	648.0	0.60
		2-1/2"	150MH0250	85.6	642.0	0.75
		3"	150MH0300	62.4	561.6	0.90
		3-1/2"	150MH0350	52.8	554.4	1.05
		4"	150MH0400	48.0	576.0	1.20
		4-1/2"	150MH0450	43.2	583.2	1.35
		5"	150MH0500	36.8	552.0	1.50
		5-1/2"	150MH0550	34.4	567.6	1.65
		6"	150MH0600	30.4	547.2	1.80
		7"	150MH0700	26.4	554.4	2.10
		8"	150MH0800	22.0	528.0	2.40
		10"	150MH1000	17.6	528.0	3.00
12"	150MH1200	14.4	518.4	3.60		
2"	1"	2-1/2"	200MH0250	118.4	888.0	0.75
		3"	200MH0300	96.0	864.0	0.90
		3-1/2"	200MH0350	80.0	840.0	1.05
		4"	200MH0400	66.4	796.8	1.20
		4-1/2"	200MH0450	60.0	810.0	1.35
		5"	200MH0500	56.0	840.0	1.50
		5-1/2"	200MH0550	50.4	831.6	1.65
		6"	200MH0600	47.2	849.6	1.80
		7"	200MH0700	40.0	840.0	2.10
		8"	200MH0800	35.2	844.8	2.40
		10"	200MH1000	26.0	780.0	3.00
		12"	200MH1200	22.4	806.4	3.60

Raymond
Die Springs



Springs Heavy Duty (Gold)

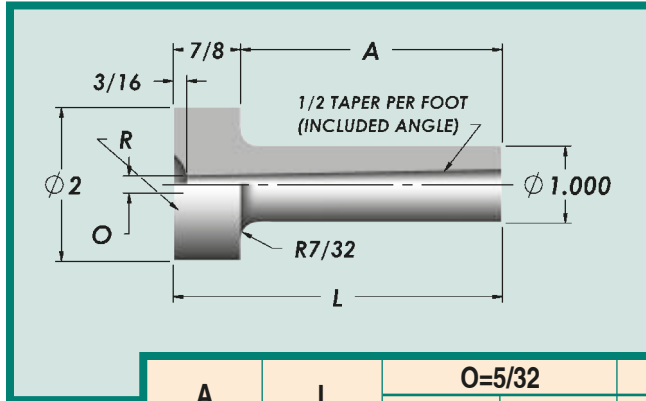
Hole Dia. OD	Rod Dia. ID	Free Length	Catalog Number	Load at 1/10" Deflec. (lbs.)	Max. Operating Deflection 25% of free length	
					Load (lbs.)	Deflec. (in.)
3/8	3/16	1"	037H0100	11.0	27.5	0.25
		1-1/4	037H0125	9.8	30.6	0.31
		1-1/2	037H0150	8.0	30.0	0.38
		1-3/4	037H0175	8.4	36.8	0.44
		2"	037H0200	7.2	36.0	0.50
		2-1/2	037H0250	5.5	34.4	0.63
		3"	037H0300	4.2	31.5	0.75
		12"	037H1200	1.2	36.0	3.00
1/2	9/32	1"	050H0100	23.6	59.0	0.25
		1-1/4	050H0125	18.6	58.1	0.31
		1-1/2	050H0150	15.5	58.1	0.38
		1-3/4	050H0175	13.8	60.4	0.44
		2"	050H0200	11.0	55.0	0.50
		2-1/2	050H0250	8.4	52.5	0.63
		3"	050H0300	7.4	55.5	0.75
		3-1/2	050H0350	6.0	52.5	0.88
12"	050H1200	1.6	48.0	3.00		
5/8	11/32	1"	062H0100	42.4	106.0	0.25
		1-1/4	062H0125	29.6	92.5	0.31
		1-1/2	062H0150	27.2	102.0	0.38
		1-3/4	062H0175	24.0	105.0	0.44
		2"	062H0200	20.8	104.0	0.50
		2-1/2	062H0250	17.0	106.3	0.63
		3"	062H0300	14.4	108.0	0.75
		3-1/2	062H0350	12.2	106.8	0.88
12"	062H1200	3.0	90.0	3.00		
3/4	3/8	1"	075H0100	108.0	270.0	0.25
		1-1/4	075H0125	88.0	275.0	0.31
		1-1/2	075H0150	65.6	246.0	0.38
		1-3/4	075H0175	60.0	262.5	0.44
		2"	075H0200	49.6	248.0	0.50
		2-1/2	075H0250	40.0	250.0	0.63
		3"	075H0300	34.0	255.0	0.75
		3-1/2	075H0350	28.0	245.0	0.88
		4"	075H0400	25.0	250.0	1.00
		4-1/2	075H0450	22.0	247.5	1.13
		5"	075H0500	19.5	243.8	1.25
		5-1/2	075H0550	17.0	233.8	1.38
6"	075H0600	16.0	240.0	1.50		
12"	075H1200	8.0	240.0	3.00		
1"	1/2	1"	100H0100	208.0	520.0	0.25
		1-1/4	100H0125	171.2	535.0	0.31
		1-1/2	100H0150	118.4	444.0	0.38
		1-3/4	100H0175	104.0	455.0	0.44
		2"	100H0200	90.0	450.0	0.50
		2-1/2	100H0250	68.0	425.0	0.63
		3"	100H0300	54.4	408.0	0.75
		3-1/2	100H0350	45.6	399.0	0.88
		4"	100H0400	40.0	400.0	1.00
		4-1/2	100H0450	35.2	396.0	1.13
		5"	100H0500	31.2	390.0	1.25

Hole Dia. OD	Rod Dia. ID	Free Length	Catalog Number	Load at 1/10" Deflec. (lbs.)	Max. Operating Deflection 25% of free length	
					Load (lbs.)	Deflec. (in.)
1"	1/2	5-1/2	100H0550	28.8	396.0	1.38
		6"	100H0600	25.6	384.0	1.50
		7"	100H0700	22.4	392.0	1.75
		8"	100H0800	19.2	384.0	2.00
		12"	100H1200	12.0	360.0	3.00
1-1/4	5/8	1-1/2	125H0150	212.0	795.0	0.38
		1-3/4	125H0175	181.6	794.5	0.44
		2"	125H0200	149.6	748.0	0.50
		2-1/2	125H0250	117.6	735.0	0.63
		3"	125H0300	95.2	714.0	0.75
		3-1/2	125H0350	75.2	658.0	0.88
		4"	125H0400	66.4	664.0	1.00
		4-1/2	125H0450	58.4	657.0	1.13
		5"	125H0500	53.0	662.5	1.25
		5-1/2	125H0550	47.2	649.0	1.38
		6"	125H0600	42.4	636.0	1.50
		7"	125H0700	36.8	644.0	1.75
8"	125H0800	32.8	656.0	2.00		
10"	125H1000	25.6	640.0	2.50		
12"	125H1200	20.8	624.0	3.00		
1-1/2	3/4	2"	150H0200	190.4	952.0	0.50
		2-1/2	150H0250	155.0	968.8	0.63
		3"	150H0300	130.0	975.0	0.75
		3-1/2	150H0350	106.4	931.0	0.88
		4"	150H0400	91.2	912.0	1.00
		4-1/2	150H0450	78.4	882.0	1.13
		5"	150H0500	71.2	890.0	1.25
		5-1/2	150H0550	64.0	880.0	1.38
		6"	150H0600	58.4	876.0	1.50
		7"	150H0700	49.6	868.0	1.75
		8"	150H0800	43.2	864.0	2.00
		10"	150H1000	34.4	860.0	2.50
12"	150H1200	28.8	864.0	3.00		
2"	1"	2-1/2	200H0250	260.0	1625.0	0.63
		3"	200H0300	200.0	1500.0	0.75
		3-1/2	200H0350	170.0	1487.5	0.88
		4"	200H0400	150.0	1500.0	1.00
		4-1/2	200H0450	120.0	1350.0	1.13
		5"	200H0500	110.0	1375.0	1.25
		5-1/2	200H0550	100.0	1375.0	1.38
		6"	200H0600	94.0	1410.0	1.50
		7"	200H0700	82.0	1435.0	1.75
		8"	200H0800	73.0	1460.0	2.00
10"	200H1000	55.0	1375.0	2.50		
12"	200H1200	42.0	1260.0	3.00		

Raymond
Die Springs

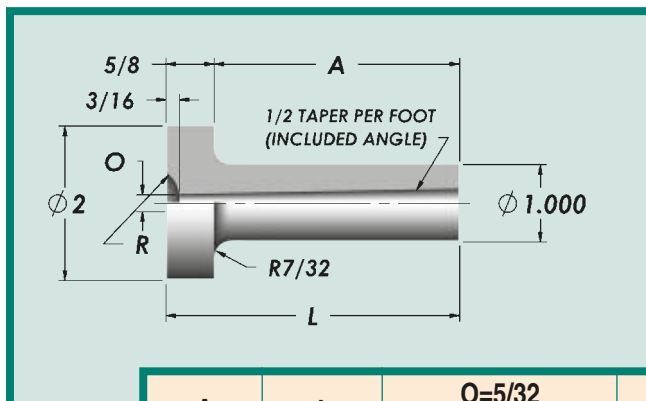


Sprue Bushings



B-Series

A	L	O=5/32		O=7/32		O=9/32		O=11/32	
		R=1/2	R=3/4	R=1/2	R=3/4	R=1/2	R=3/4	R=1/2	R=3/4
29/32	1-25/32	B129512	B129534	B129712	B129734	B129912	B129934	B129112	B129134
1-13/32	2-9/32	B221512	B221534	B221712	B221734	B221912	B221934	B221112	B221134
1-29/32	2-25/32	B229512	B229534	B229712	B229734	B229912	B229934	B229112	B229134
2-13/32	3-9/32	B321512	B321534	B321712	B321734	B321912	B321934	B321112	B321134
2-29/32	3-25/32	B329512	B329534	B329712	B329734	B329912	B329934	B329112	B329134
3-13/32	4-9/32	B421512	B421534	B421712	B421734	B421912	B421934	B421112	B421134
3-29/32	4-25/32	B429512	B429534	B429712	B429734	B429912	B429934	B429112	B429134
4-13/32	5-9/32	B521512	B521534	B521712	B521734	B521912	B521934	B521112	B521134
4-29/32	5-25/32	B529512	B529534	B529712	B529734	B529912	B529934	B529112	B529134
5-29/32	6-25-32			B629712	B629734	B629912	B629934	B629112	B629134
6-29/32	7-25-32			B729712	B729734	B729912	B729934	B729112	B729134

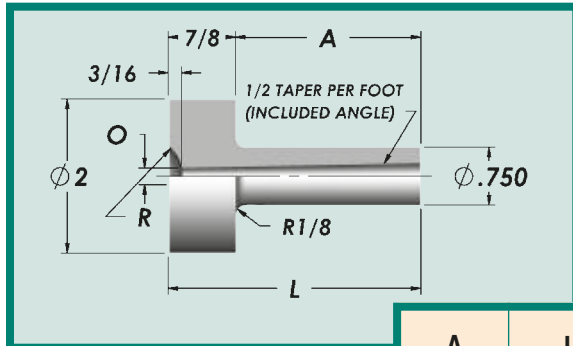


A-Series

A	L	O=5/32		O=7/32		O=9/32		O=11/32	
		R=1/2	R=3/4	R=1/2	R=3/4	R=1/2	R=3/4	R=1/2	R=3/4
1-3/16	1-13/16	A129512	A129534	A129712	A129734	A129912	A129934	A129112	A129134
1-11/16	2-5/16	A221512	A221534	A221712	A221734	A221912	A221934	A221112	A221134
2-3/16	2-13/16	A229512	A229534	A229712	A229734	A229912	A229934	A229112	A229134
2-11/16	3-5/16	A321512	A321534	A321712	A321734	A321912	A321934	A321112	A321134
3-3/16	3-13/16	A329512	A329534	A329712	A329734	A329912	A329934	A329112	A329134
3-11/16	4-5/16	A421512	A421534	A421712	A421734	A421912	A421934	A421112	A421134
4-3/16	4-13/16	A429512	A429534	A429712	A429734	A429912	A429934	A429112	A429134



Sprue Bushings



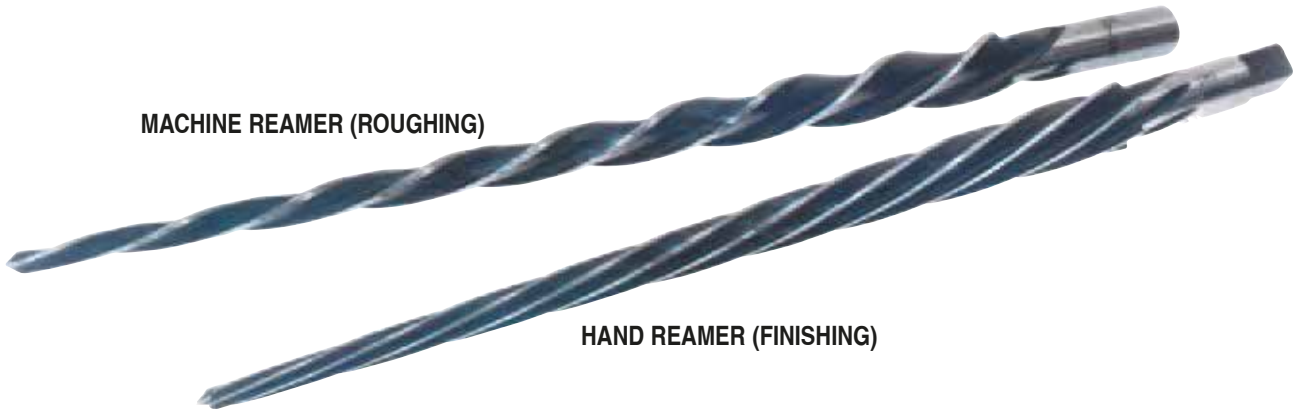
U-Series

A	L	O=5/32		O=7/32		O=9/32	
		R=1/2	R=3/4	R=1/2	R=3/4	R=1/2	R=3/4
29/32	1-25/32	U157512	U157534	U157712	U157734	U157912	U157934
1-13/32	2-9/32	U241512	U241534	U241712	U241734	U241912	U241934
1-29/32	2-25/32	U257512	U257534	U257712	U257734	U257912	U257934
2-13/32	3-9/32	U341512	U341534	U341712	U341734	U341912	U341934
2-29/32	3-25/32	U357512	U357534	U357712	U357734	U357912	U357934



Sprue Reamers

MACHINE REAMER (ROUGHING)



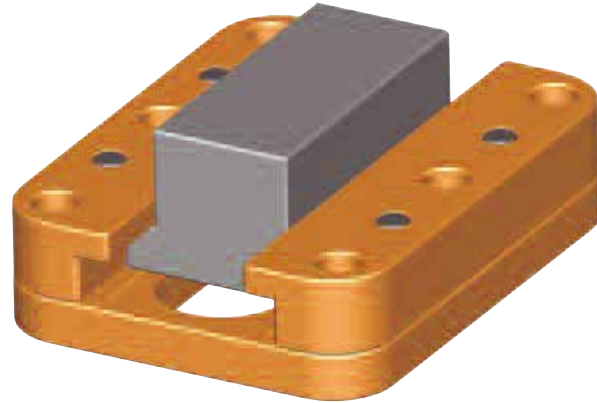
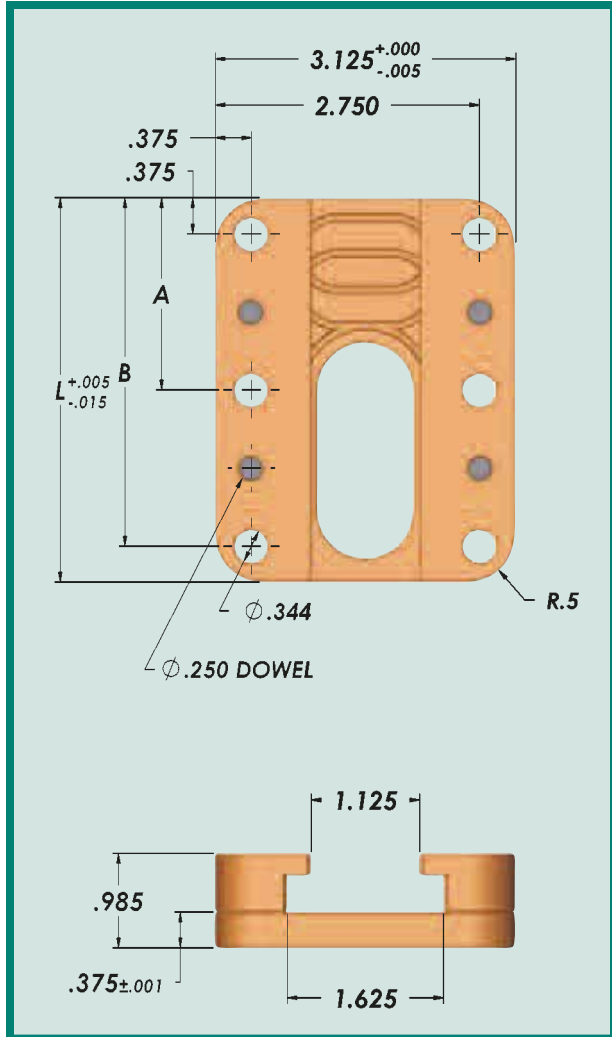
HAND REAMER (FINISHING)

HAND REAMERS						
Catalog Number	Flutes	Taper per foot	Diameter Small End	Diameter Large End	Shank Diameter	Flute Length
HR-50-06S	4	1/2	7/64	3/8	5/16	6"
HR-50-10L	6	1/2	13/64	5/8	1/2	10-1/2"

MACHINE REAMERS						
Catalog Number	Flutes	Taper per foot	Diameter Small End	Diameter Large End	Shank Diameter	Flute Length
MR-50-06S	3	1/2	7/64	3/8	5/16	6"
MR-50-10L	3	1/2	13/64	5/8	1/2	10-1/2"

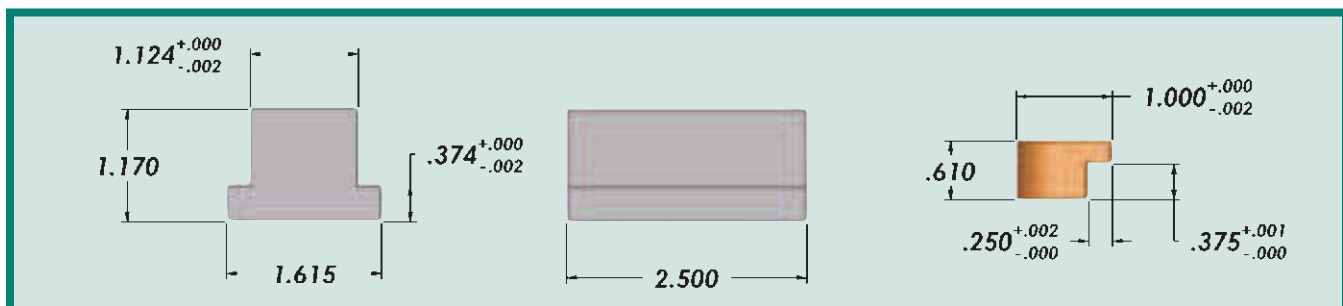


Gib Assemblies



- Gib Assemblies are supplied assembled with (2) L-Gibs, (1) Base Plate, (4) 1/4" Dowels and (1) Slide.
- Each item can also be ordered separately.
- Assemblies come pre-doweled and pre-drilled with clearance holes for 5/16" screw.
- Slide unit is P20 steel, HRC 20-28.
- Base and L-Gibs are Aluminum Bronze material.

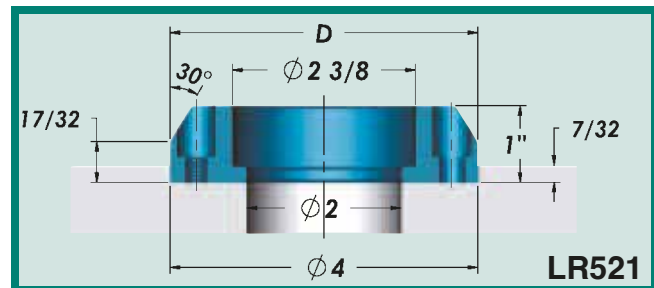
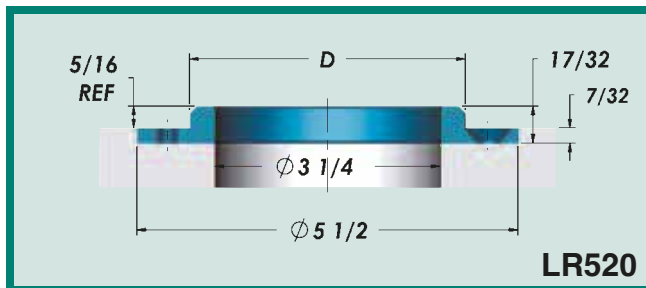
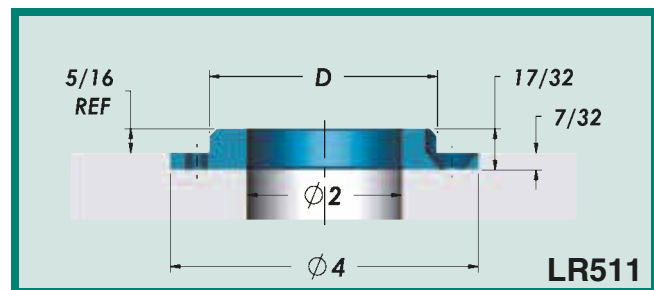
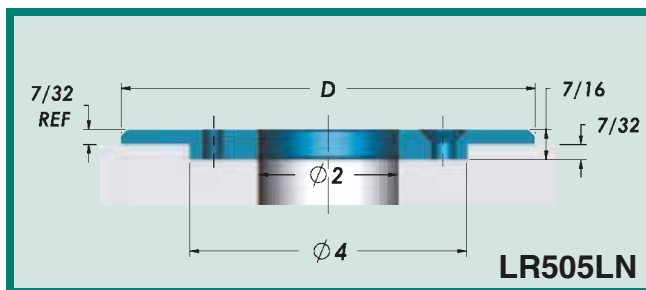
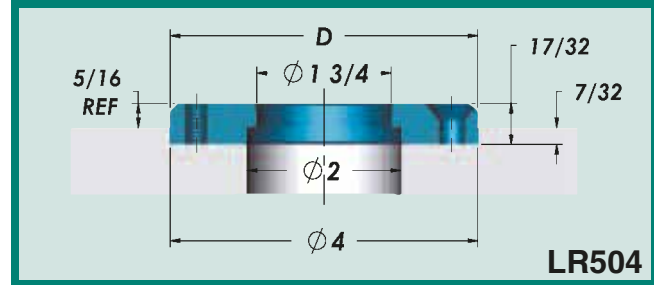
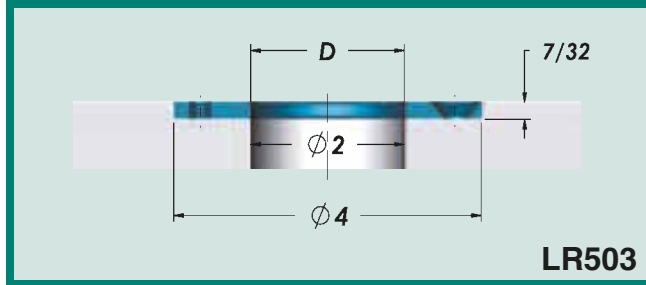
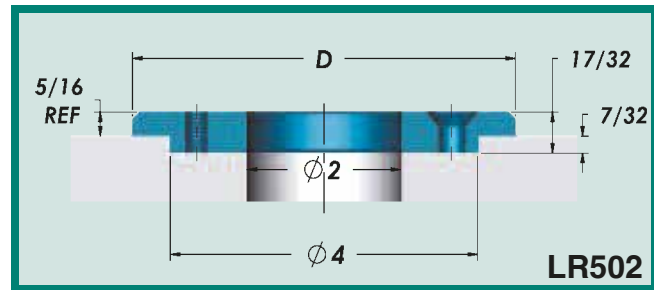
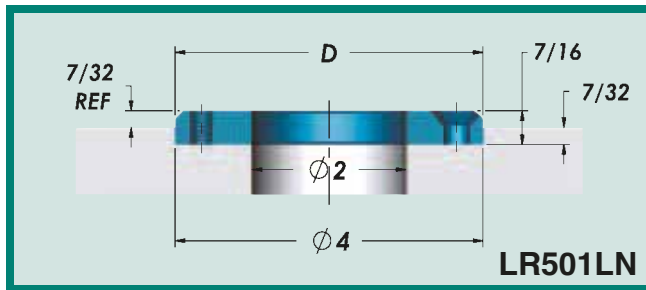
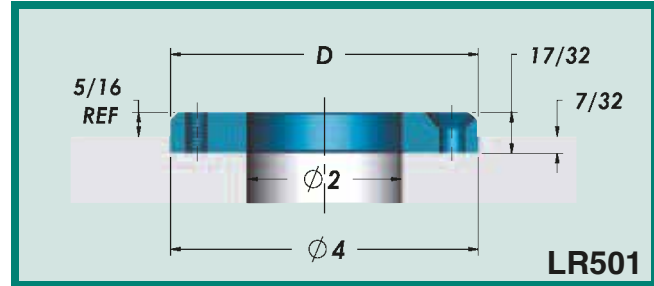
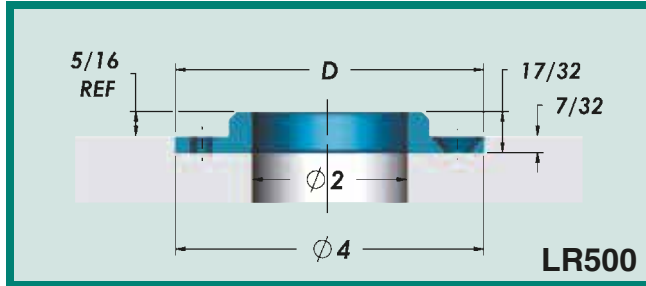
Catalog Number				A	B	L
Assembly	Slide	Base	L-Gib			
GA35	GAS25	GAB35	GAL35	-	3.125	3.50
GA40	GAS25	GAB40	GAL40	2.00	3.625	4.00
GA45	GAS25	GAB45	GAL45	2.25	4.125	4.50





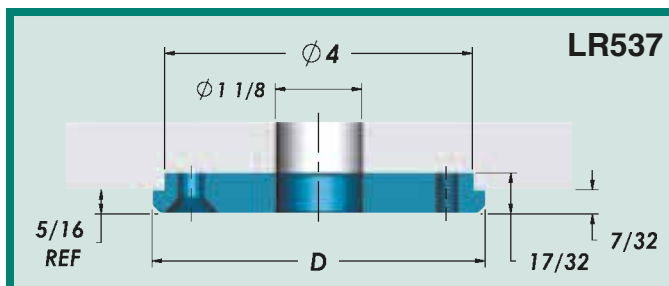
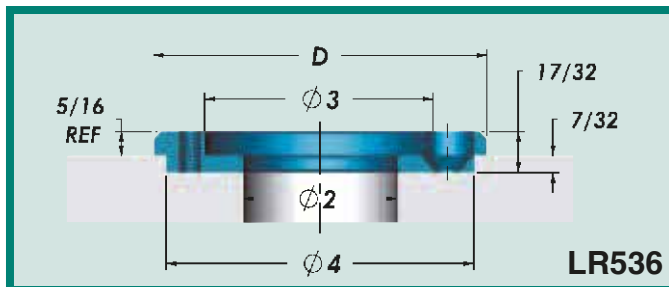
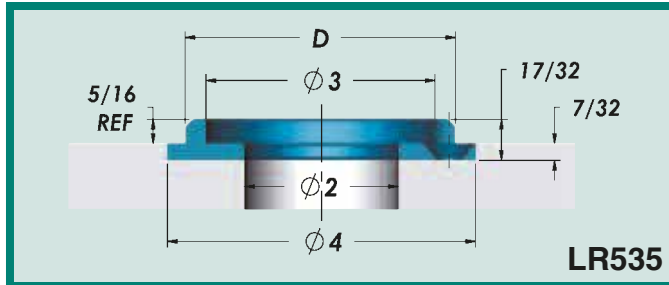
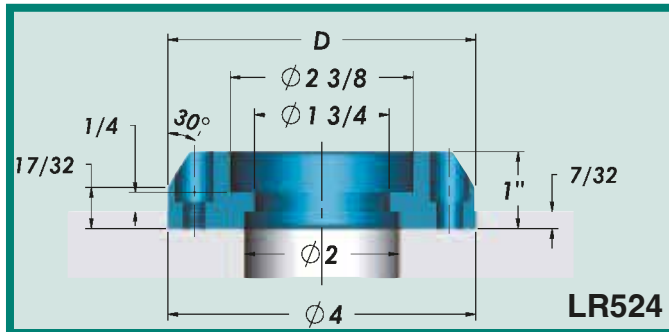
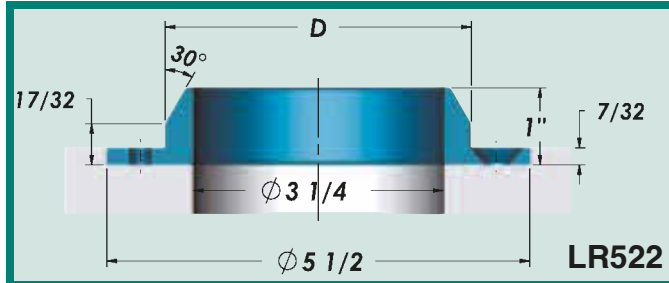
Locating Rings

- LR521 and LR524 are supplied with two 5/16-18 Socket Head Cap Screws.
- All other Locating Rings are supplied with two 5/16-18 Flat Head Screws.





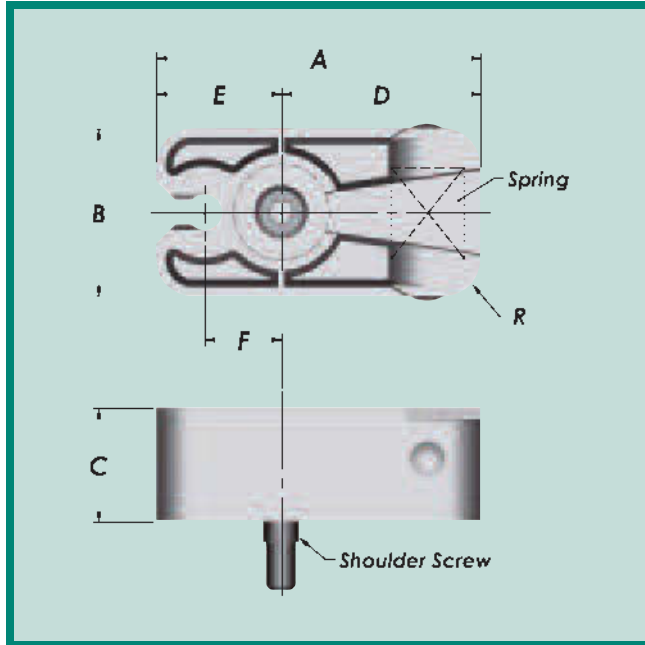
Locating Rings



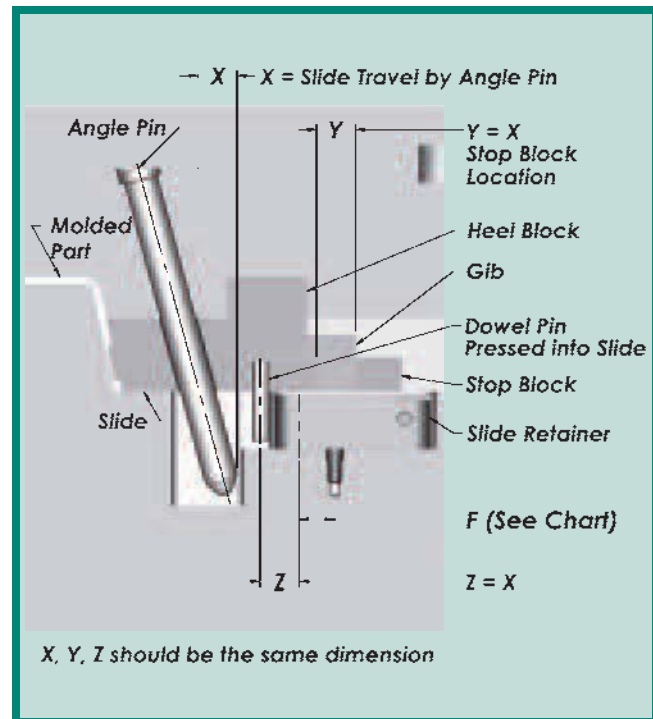
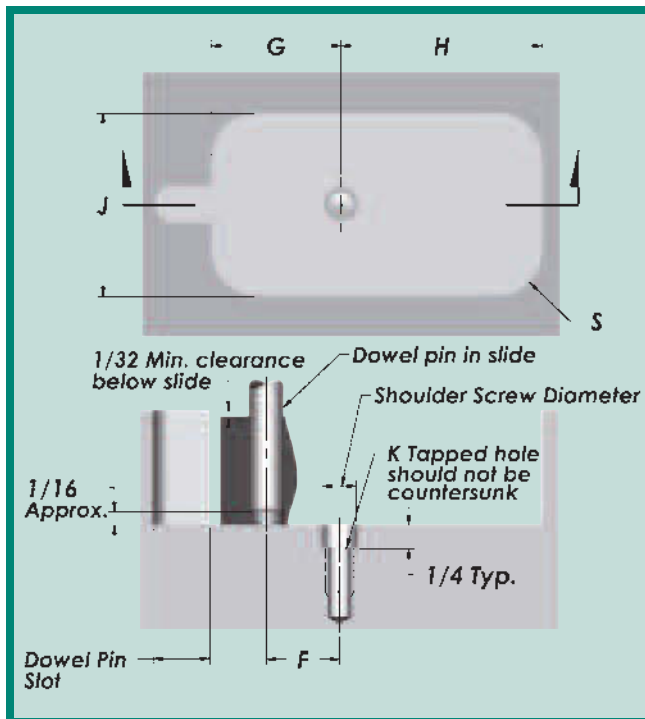
Catalog Number	D	Description
LR500	2.615	
LR501	3.990	Standard Series
LR501LN	3.990	LN Series
LR502	4.990	
LR503	2.000	
LR504	3.990	Clamp Type
LR505LN	5.990	LN Series
LR511	2.990	
LR520	3.990	Extension Nozzle Type
LR521	3.990	Standard Series - Extra Lead In
LR522	3.990	Extension Nozzle Type - Extra Lead In
LR524	3.990	Clamp Type - Extra Lead In
LR535	3.541	
LR536	4.331	Top Ring
LR537	4.331	Bottom Ring



Inch Slide Retainers



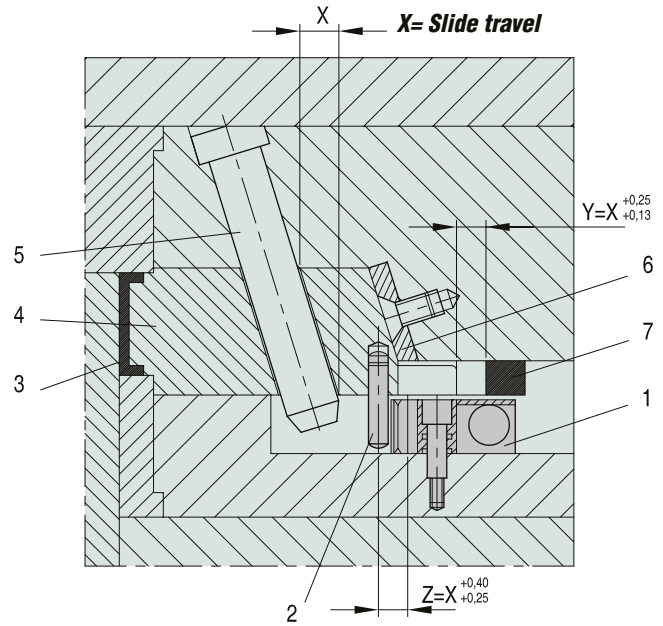
- A compact method of slide retention that eliminates the use of springs or costly hydraulic systems.
- Interference with machine tie bars or safety gates is eliminated because the slide retainer can be installed behind or below the slide.
- They can be used in multiples for larger or heavier slides.



Catalog Number	A	B	C	D	E	F	R	Dowel Pin	Maximum Slide Weight	G	H	J	Tapped Hole K	Shoulder Screw	S
SRP-22	1-1/2	3/4	.63	.89	.61	.360	.19	1/4 X 1-1/4	22 Pounds	.73	1.01	1.00	10-24 X 1/2	1/4 X 5/8	.31
SRP-44	2-1/8	1-1/4	.79	1.31	.81	.500	.25	5/16 X 1-1/2	44 Pounds	.93	1.43	1.50	1/4-20 X 1/2	5/16 X 3/4	.37
SRP-88	3-3/8	1-3/4	1.18	2.08	1.30	.800	.38	3/8 X 2-1/4	88 Pounds	1.42	2.20	2.20	5/16-18 X 5/8	3/8 X 1"	.50

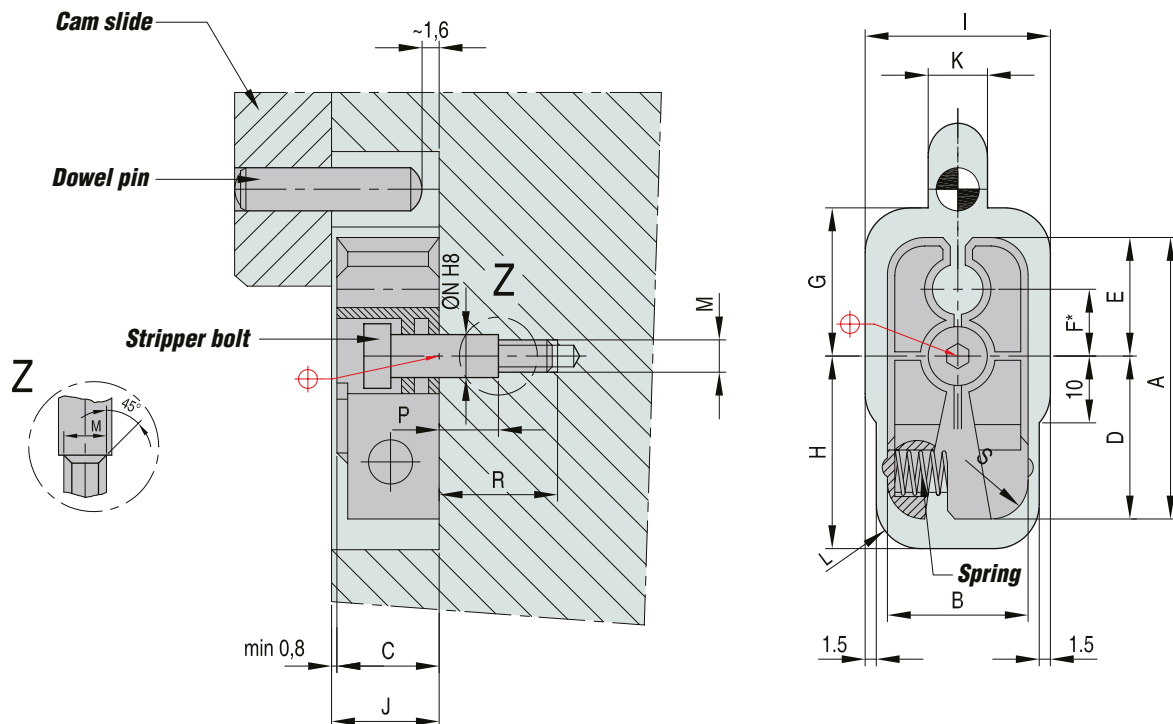


Metric Slide Retainers



REF	SLIDE RETAINER							RETAINER POCKETS IN MOLD										MAX. SLIDE WEIGHT (KG)
	A	B	C	D	E	F*	S	G	H	I	J	K	L	M	N	P	R	
MRT-10M	38	19	16	22	16	9,1	5	19	26	25	17	8	6	M5	6	6	15,5	10
MRT-20M	54	32	20	33	21	12,7	6	24	36	38	21	10	8	M6	8	8,5	20,5	20
MRT-40M	86	45	30	53	33	20,3	10	36	56	51	31	12	11	M8	10	10	25,0	40

*The distance from the center of the dowel pin to the center of the stripper bolt is critical





Miniature Slide Retainers



(U.S. Patent No. 5,397,226)

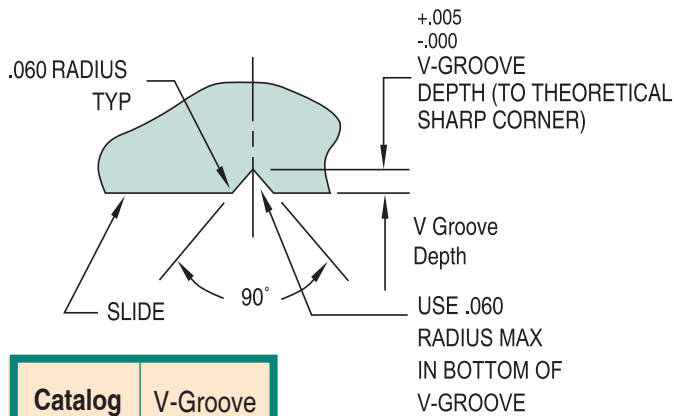
- Three sizes with slide ratings for 22, 44, and 88 lbs.
- Small in size, yet strong holding capacity.
- Self-contained product design facilitates easy installation
- Slide can be removed without removing the slide retainer from the mould.

Dimensional Information for Miniature Slide Retainers

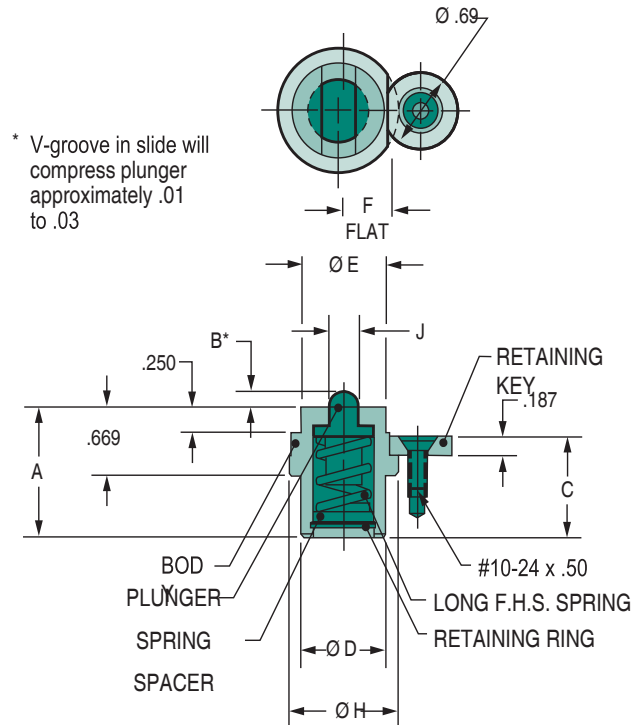
Material: Hardened H-13 Steel (Body and Plunger)

Catalog Number	A	B	C	Ø D	Ø E	F Flat	Ø H	J PLUNGER
SPSR 1000	1.08	.072	.795	.620	.630	.375	.866	.188
SPSR 2000	1.32	.121	1.035	.740	.748	.420	.984	.250
SPSR 4000	1.26	.149	.975	.870	.866	.468	1.102	.312

Installation Dimensions for Machining V-Groove in Slide



Catalog Number	V-Groove Depth
SPSR 1000	.091
SPSR 2000	.153
SPSR 4000	.194



NOTE: See "Pocket Dimensions" for additional information.

Catalog Number	MAXIMUM RECOMMENDED HOLDING WEIGHT
SPSR 1000	10 POUNDS
SPSR 2000	20 POUNDS
SPSR 4000	40 POUNDS

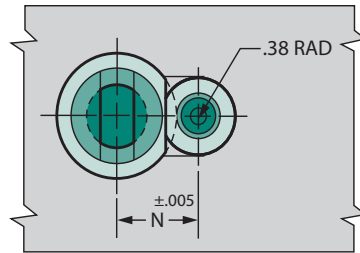
†Each includes: slide retainer assembly, retaining key and #10-24 x .50 long flat head screw. Replacement parts are special order.



Miniature Slide Retainers

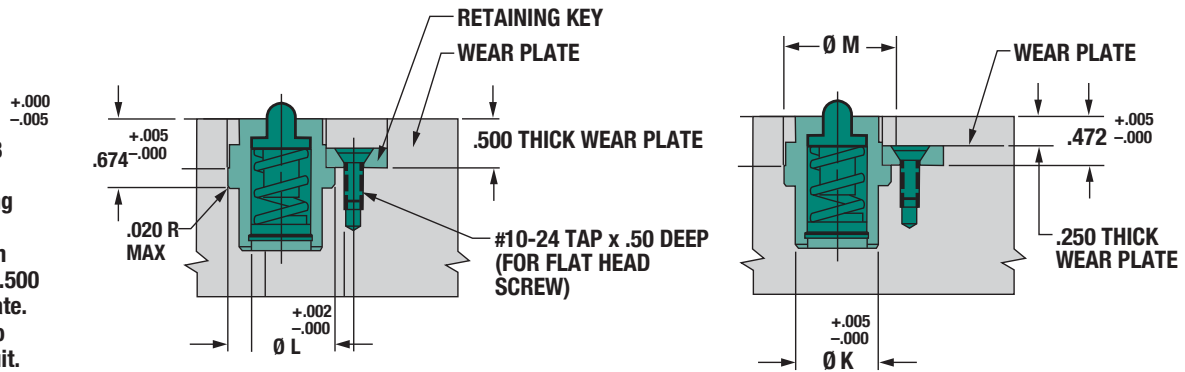
Pocket Dimensions for Miniature Slide Retainers

NOTE: .500 thick wear plate can also be used to key and retain Mini-Might slide retainer instead of retaining key. Mold maker to machine to suit.

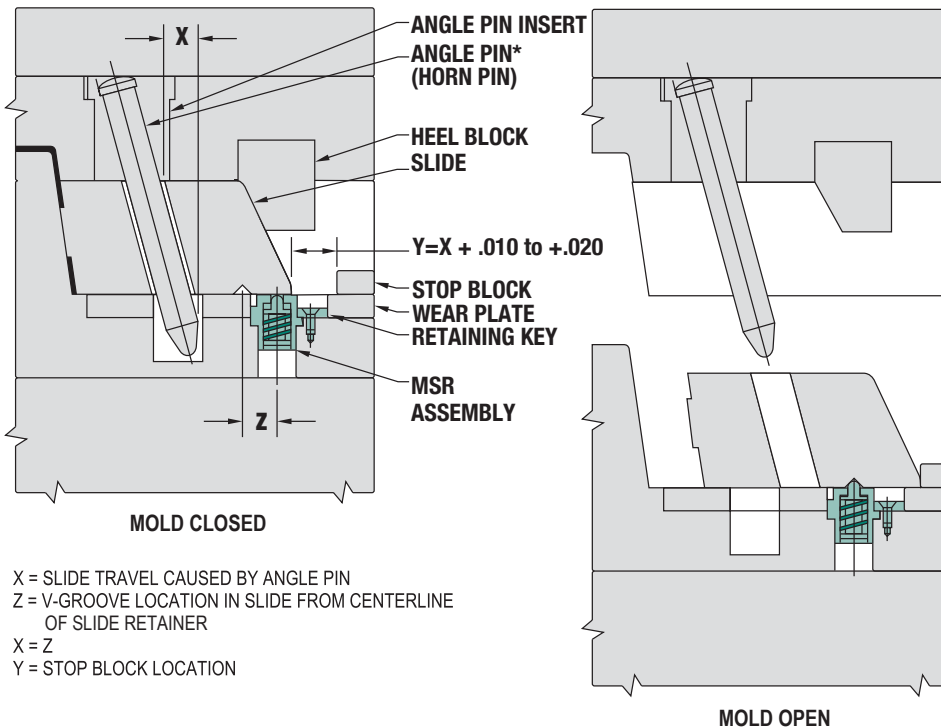


Catalog Number	Ø K	Ø L	Ø M	N DIM
SPSR 1000	.625	.869	.94	.670
SPSR 2000	.750	.987	1.06	.715
SPSR 4000	.875	1.105	1.19	.763

NOTE: Use .028 thick spacer under retaining key when mold has been machined for .500 thick wear plate. Mold maker to machine to suit.



Typical Application of Miniature Slide Retainers



X = SLIDE TRAVEL CAUSED BY ANGLE PIN
 Z = V-GROOVE LOCATION IN SLIDE FROM CENTERLINE OF SLIDE RETAINER
 X = Z
 Y = STOP BLOCK LOCATION

NOTES:

- Lubricate all metal-to-metal contact areas before first use and every 100,000 cycles (or more frequently as required.) Use a good grade of moldmakers' non-melting type grease rated for the operating temperature to be encountered.
- Replace compression spring every 1,000,000 cycles or as required.
- Do not operate at temperatures exceeding 250°F.



Rectangular Inch Slide Retainers



U.S. Patent No. 4,961,702

- Three sizes with slide ratings for 22, 44 and 88 lbs.
- Small in size yet strong holding capacity
- provides a compact and economical means of slide retention
- suitable for new tooling design or retrofitting existing molds
- can be used in single or multiple configuration for heavier slides

RECTANGULAR Slide Retainer – PPSL

Material: Investment Cast steel
Hardness: Case-Hardened 58-62 HRC

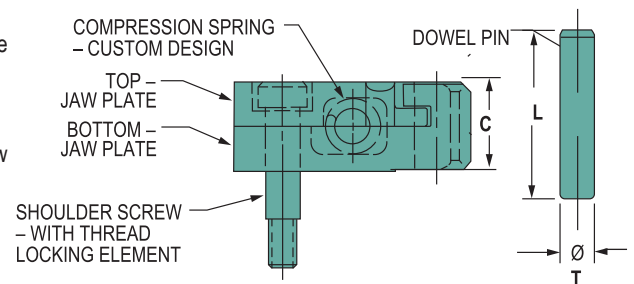
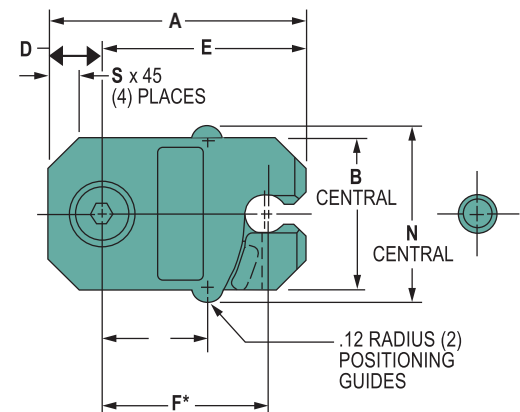
Catalog Number	A	B	C	D	E	F*	N	P	S	T	L
PPSL 0001	1.50	.76	.63	.27	1.23	.980	.94	.61	.14	.250	1.25
PPSL 0002	2.13	1.26	.79	.44	1.69	1.375	1.44	.88	.25	.312	1.50
PPSL 0003	3.38	1.76	1.18	.75	2.63	2.125	1.94	1.57	.38	.375	2.25

Catalog Number†	MAXIMUM RECOMMENDED SLIDE HOLD WEIGHT
PPSL 0001	22 POUNDS
PPSL 0002	44 POUNDS
PPSL 0003	88 POUNDS

* Dimension F, the distance from dowel pin centerline at end of slide travel and centerline of shoulder screw, is important.

Overtravel of dowel pin beyond pin clearance provided at back of jaw area could result in damage to retainer.

† Includes compression spring, shoulder screw and dowel pin



RECTANGULAR Slide Retainer – PPSL Application

The PPSL is designed to be mounted behind and below the slide (see drawing left), and is a compact unit that can be entirely contained within the mold. Interference with tie bars or safety gates is no longer a problem. (It can even be installed completely underneath the slide if space is limited.)

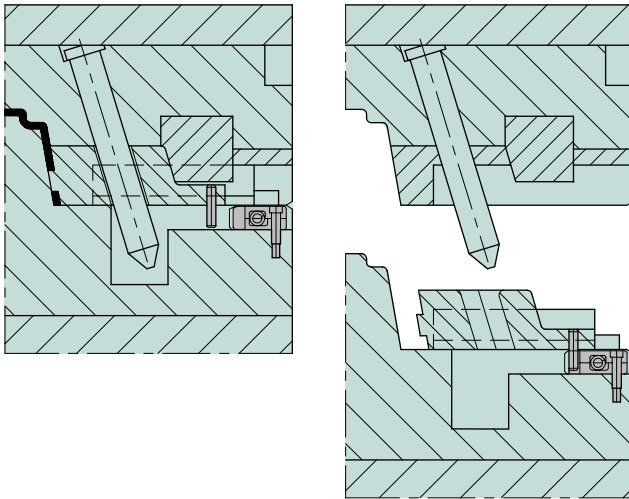
As the mold opens, the dowel pin installed in the slide positively locks into the PPSL until disengaged by the mold's closing action. The spring placed crossway in the retainer maintains the force required to keep the dowel pin in the jaws when the mold is open.

The PPSL is designed with a lead-in at the jaw opening so the dowel pin will enter the jaws even if there is a slight misalignment between the retainer and the pin.

Note: To prevent the dowel pin from contacting and applying pressure against the back of the retainer jaw (which could cause shearing of the dowel pin or shoulder screw) the installation dimensions shown on these pages are recommended.

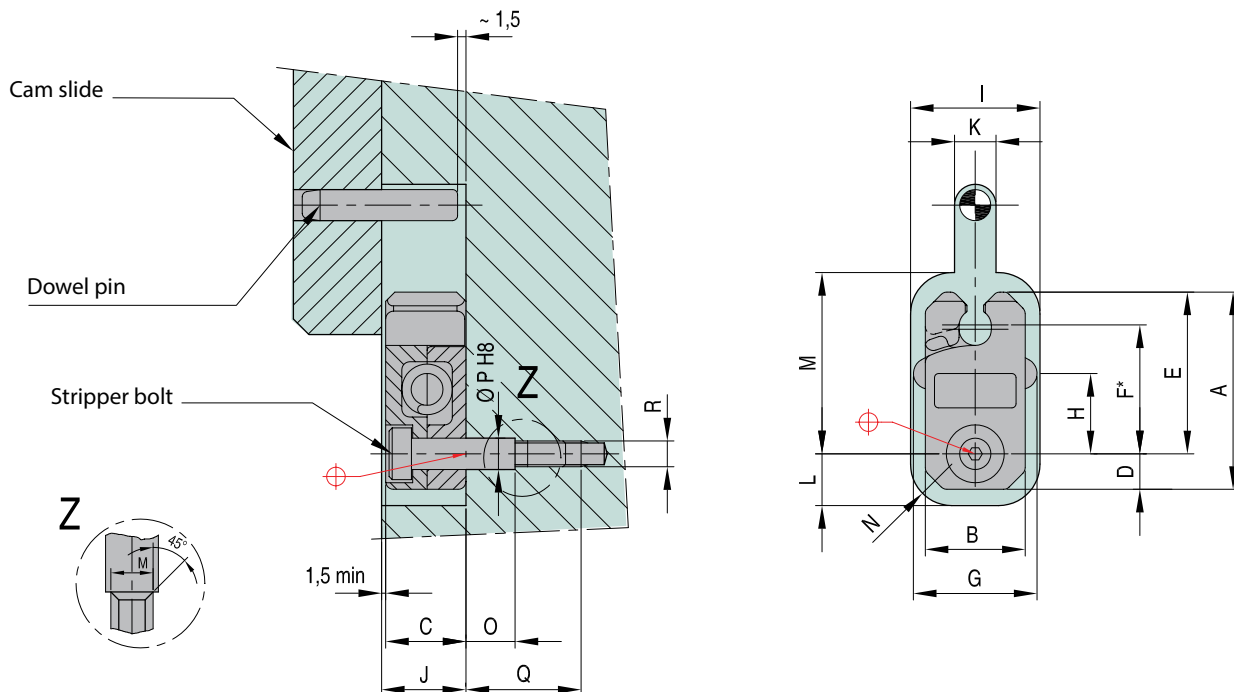


Slide Retainers PPSM



REF	CAM SLIDE									RETAINER POCKETS IN MOULD									Max. slide weight (kg)
	A	B	C	D	E	F*	G	H	I	J	K	L	M	N	O	P	Q	R	
PPSM 0001	38	19	16	7	31,5	24,89	24,0	15,5	25,5	17,5	8	10,0	34,5	8	8,5	6	20	M5	10
PPSM 0002	54	32	20	11	43,0	34,93	36,5	22,5	38,0	21,5	10	14,5	46,0	10	10,5	8	25	M6	20
PPSM 0003	86	45	30	19	67,0	53,98	49,5	40,0	51,0	31,5	12	22,5	70,0	12	17,0	10	35	M8	40

*The distance from the center of the dowel pin to the center of the stripper bolts is critical.





Slide Latch High Hardness

SLK-8-HH

Rated to carry a weight up to 8 pounds. 100% interchangeable with SLK-8A



BODY

LOCK

SKD 11 HRC 56-58

.075 OFF CENTER

Ø .498

.150

.050

.295

TAPPED 4-40 THRU C'BORE FOR 2-56

.150

.075 OFF CENTER

INSTALLATION - LOCK

**OPTION A
MACHINED INTO SLIDE**

MIN .375

R .020

.054

90°

R .030

**OPTION B
LOCK INSERT**

Ø .502

.500

.400

TAP 2-56 x .250 DEEP

.110

.152

.100

.150

Ø .502

.500

BOTTOM MOUNTING C'BORE FOR 4-40

.302

.300

.150

TAP 2-56 .250 DEEP

DESIGN GUIDELINES

FULL STROKE MINUS .020

SEE VIEW A

VIEW A

NOTE: Set angle pin to release .020 from full stroke. Striker will snap to full stroke to assure re-entry clearance of angle pin

SLK-25-HH

Rated to carry a weight up to 25 pounds. 100% interchangeable with SLK-25A

BODY

LOCK

SKD 11 HRC 56-58

TAPPED 10-32 FOR BOTTOM MOUNTING
C'BORE 6-32 SHCS FOR TOP MOUNTING

1.490

1.100

1.490

.620

.620

.310

.498

.100

.249

LARGE LEAD IN TAPER & RADIUS

INSTALLATION - LOCK

**OPTION A
MACHINED INTO SLIDE**

MIN .750

R .047

45°

.105

90°

R .083

**OPTION B
LOCK INSERT**

.025-.027

.313

1.500

.875

1.100

.313R

TAP 8-32 .300 DEEP

.135

.125

.252

.250

DESIGN GUIDELINES

FULL STROKE MINUS .030

SEE VIEW A

VIEW A

NOTE: Set angle pin to release .030 from full stroke. Striker will snap to full stroke to assure re-entry clearance of angle pin

INSTALLATION - BODY

1.500

.313

BOTTOM MOUNTING C'BORE for 10-32

.502

.500

1.100

.027

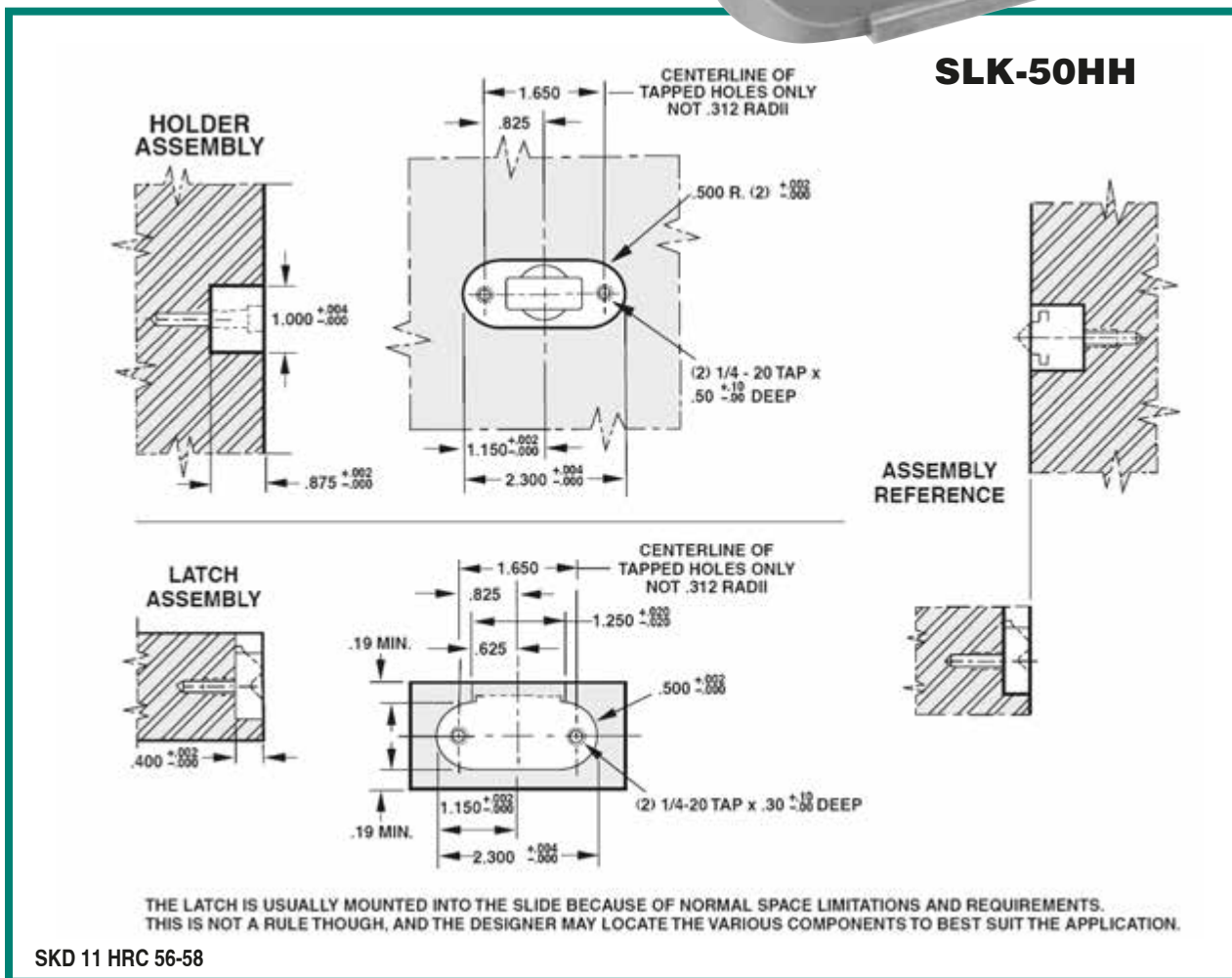
.025

TAP 6-32 .300 DEEP



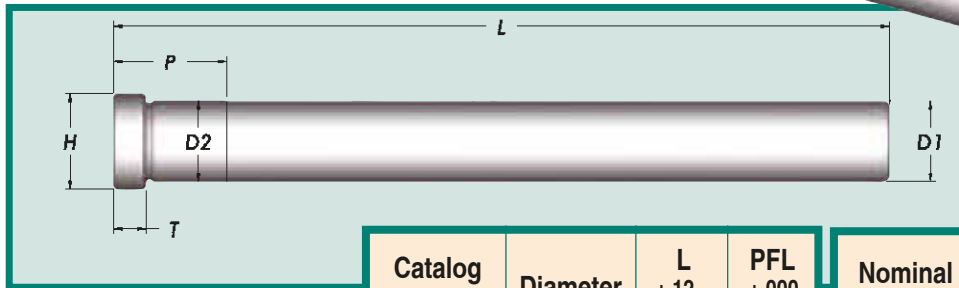
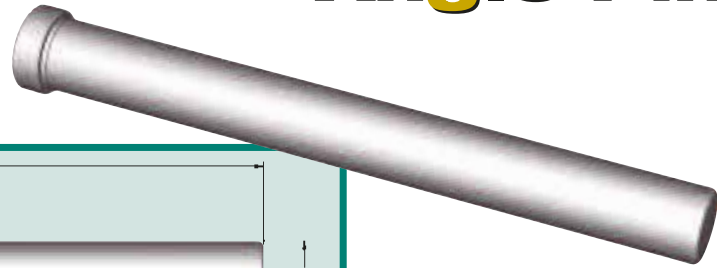
Slide Latch Machining Data

Slide-Latch model SLK-50HH is rated to carry a weight of up to 50 pounds. Ideal for die cast mold slide applications. Multiple Slide-Latches can be easily machined and mounted in mold slides for higher load retentions.





Angle Pins

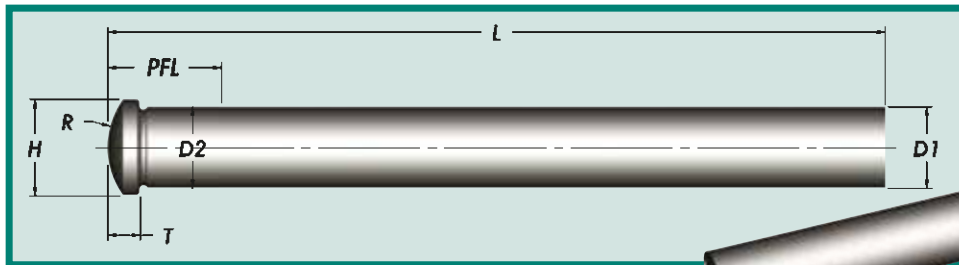


- Manufactured from H-13 steel.
- Surface hardness 65-80 Rc.
- Core hardness 35-40 Rc.
- Ground, nitrided and polished.

Catalog Number	Diameter	L +.12 -.00	PFL +.000 -.062
AP37L06	3/8	6"	7/8
AP37L10	3/8	10"	1-3/8
AP50L06	1/2	6"	7/8
AP50L10	1/2	10"	1-3/8
AP62L06	5/8	6"	7/8
AP62L10	5/8	10"	1-3/8
AP75L10	3/4	10"	1-3/8

Nominal Diameter	D1 +.0000 -.0005	D2 +.0005 -.0000	H +.000 -.010	T +.000 -.005
3/8	.374	.376	.49	.25
1/2	.499	.501	.61	.25
5/8	.624	.626	.74	.25
3/4	.749	.751	.86	.25

Angle Pins With Radiused Heads



- Manufactured from H-13 steel.
- Surface hardness 65-75 Rc.
- Core hardness 35-40 Rc.
- Ground, nitrided and polished.

Catalog Number	Diameter +.0000 -.0005	L +.50 -.00	H +.000 -.010	T +.000 -.005	D2 +.0000 -.0005	PFL +.00 -.06	R SPH RAD
RAP37L06	.3740	6"	.500	.250	.3765	7/8	.375
RAP37L10	.3740	10"	.500	.250	.3765	1-3/8	.375
RAP50L06	.4990	6"	.625	.250	.5015	7/8	.500
RAP50L10	.4990	10"	.625	.250	.5015	1-3/8	.500
RAP62L06	.6240	6"	.750	.250	.6265	7/8	.625
RAP62L10	.6240	10"	.750	.250	.6265	1-3/8	.625
RAP75L10	.7490	10"	.875	.312	.7515	1-3/8	.750
RAP75L14	.7490	14"	.875	.312	.7515	1-3/8	.750
RAP100L10	.9990	10"	1.125	.312	1.0015	1-3/8	1.00
RAP100L14	.9990	14"	1.125	.312	1.0015	1-3/8	1.00

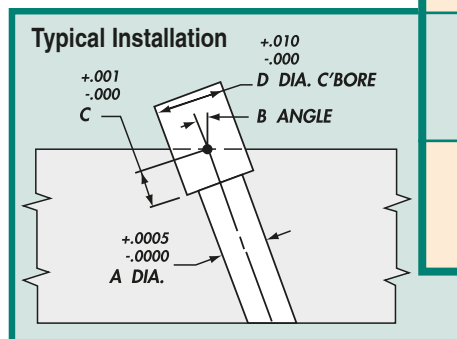
Machining Dimensions For Installation

Pin "A" Diameter	Angle	C'bore Depth "C"	C'bore Dia. "D"
.3765	10°	.256	.562
	15°	.264	.562
	20°	.275	.562
	25°	.291	.562
.5015	10°	.258	.688
	15°	.268	.688
	20°	.283	.688
	25°	.304	.688
.6265	10°	.260	.812
	15°	.273	.812
	20°	.291	.812
	25°	.316	.812
.7515	10°	.324	.938
	15°	.339	.938
	20°	.361	.938
	25°	.389	.938
1.015	10°	.328	1.188
	15°	.348	1.188
	20°	.377	1.188
	25°	.415	1.188

These pins are supplied with a spherical radius premachined on the head, which eliminates angle grinding usually required on the head. To install on a specific angle, use the chart to determine counterbore depth.

Installation Notes:

Cut angle pin to length as required to obtain required travel on the slide. The angle pin works on angle in clearance hole in slide to push the slide and create travel.

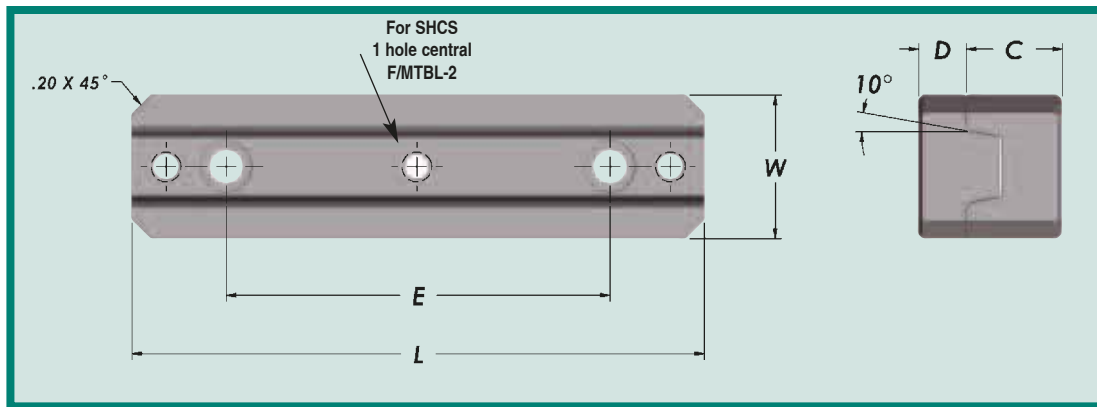


Note: "A" Dimension specified will provide approximately .001" clearance with D2 press fit.



Taper Bar Locks

- DMS Tapered Bar Locks provide positive alignment between mold halves.
- They maintain alignment while allowing for thermal expansion.
- Made of 1045 steel hardened to 58-60 HRc.
- Male and Female mounting pockets should be accurately aligned, flat and parallel to the parting line.
- The pocket lengths should be long enough to provide clearance.



SOLD ONLY IN SETS**

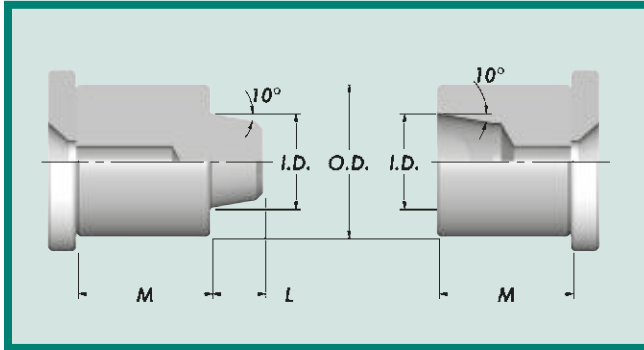
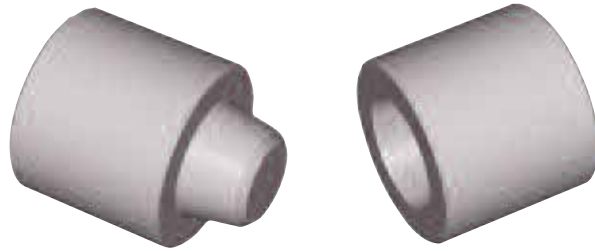
SET CODE	Number	L +.010 -.010	W +.000 -.001	D +.005 -.005	E +.005 -.005	S.H.C.S.	Jackscrew Thread
MFTBL-2	MTBL-2	1.980	.999	.312	-	#10-24	#10-24
MFTBL-4	MTBL-4	3.980	1.249	.375	2.500	1/4-20	1/4-20
MFTBL-6	MTBL-6	5.980	1.499	.500	4.000	5/16-18	5/16-18

SET CODE	Number	L +.010 -.010	W +.000 -.001	C +.005 -.005	E +.005 -.005	S.H.C.S.	Jackscrew Thread
MFTBL-2	FTBL-2	1.980	.999	.690	-	#10-24	#10-24
MFTBL-4	FTBL-4	3.980	1.249	.870	2.500	1/4-20	1/4-20
MFTBL-6	FTBL-6	5.980	1.499	1.000	4.000	5/16-18	5/16-18

** When ordering, use SET CODE
Example: MFTBL-2 (Supplied with MTBL-2 & FTBL-2)



Round Tapered Interlocks



- DMS round tapered interlocks provide positive alignment of cavities and cores.
- Extra grind stock is provided at the back of both male and female for positive fitting.

FEMALE					
O.D. +.0000 -.0005	I.D.	TAP SIZE	M +.010 +.015	Catalog Number	
1/2	5/16	10-24	7/8	FTL050-14	
			1-3/16	FTL050-19	
			1-3/8	FTL050-22	
			11/16	FTL075-11	
3/4	1/2	1/4-20	7/8	FTL075-14	
			1-3/16	FTL075-19	
			1-3/8	FTL075-22	
			11/16	FTL100-11	
1"	5/8	1/4-20	7/8	FTL100-14	
			1-3/16	FTL100-19	
			1-3/8	FTL100-22	
			1-1/8	FTL150-18	
1-1/2	1"	5/16-18	1-3/8	FTL150-22	
			1-5/8	FTL150-26	
			1-1/8	FTL200-18	
2"	1-1/2	5/16-18	1-3/8	FTL200-22	
			1-5/8	FTL200-26	

MALE					
O.D. +.0000 -.0005	I.D.	L	TAP SIZE	M +.010 +.015	Catalog Number
1/2	5/16	1/4	10-24	11/16	MTL050-11
				7/8	MTL050-14
				1-3/16	MTL050-19
				1-3/8	MTL050-22
3/4	1/2	9/32	1/4-20	11/16	MTL075-11
				7/8	MTL075-14
				1-3/16	MTL075-19
				1-3/8	MTL075-22
1"	5/8	11/32	1/4-20	11/16	MTL100-11
				7/8	MTL100-14
				1-3/16	MTL100-19
				1-3/8	MTL100-22
1-1/2	1"	1/2	5/16-18	1-1/8	MTL150-18
				1-3/8	MTL150-22
				1-5/8	MTL150-26
2"	1-1/2	1/2	5/16-18	1-1/8	MTL200-18
				1-3/8	MTL200-22
				1-5/8	MTL200-26



Stop & Spacer Components

- *Spacer/ Stop Plates*
- *Return Pin Stop Spacer*
- *Switch Dogs/ Rods*
- *Stop Buttons*



MATERIAL: 12L14, BLACK OXIDED

Spacer & Stop Plates



• Used as rest buttons or spacers

Part #	O.D.	Thickness	Screw Size
SP050	11/16"	3/16"	10-24
SP075	1"	3/16"	1/4-20
SP0100	1-3/16"	3/16"	1/4-20
SP0150	1-11/16"	1/4"	1/4-20
SD07	1"	3/16"	10-24
SD0750	3/4"	3/16"	10-24
SD-10	1-3/16"	3/16"	10-24

NOTE:
Other sizes available upon request.

Stop Spacers



Part #	O.D.	Thickness	Screw Size
SS-15	1-3/16"	1/2"	1/4-20
SS-20	1-11/16"	1/2"	1/4-20
SDB15375	1-1/2"	3/4"	3/8-16

NOTE:
Other sizes available upon request.

Switch Dog Stops



Part #	O.D.	Thickness	Thread
SSD8070	2"	.62"	1/2-20

NOTE:
Other sizes available upon request.



NOTE: 1/2-20 Threaded rod cut to length available upon request.

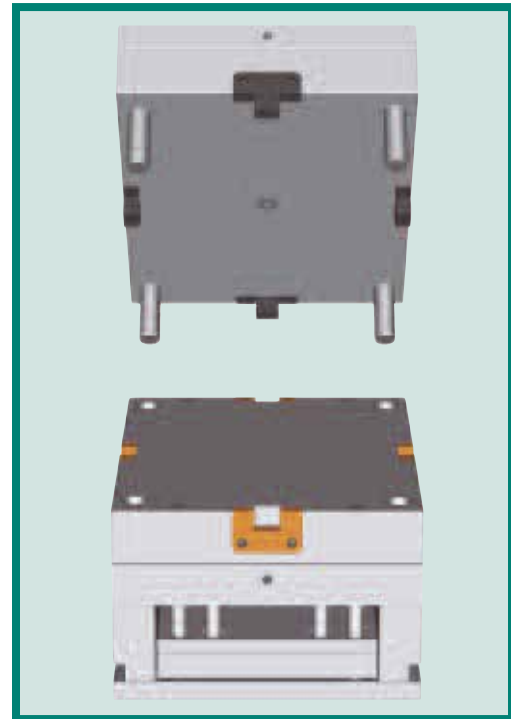
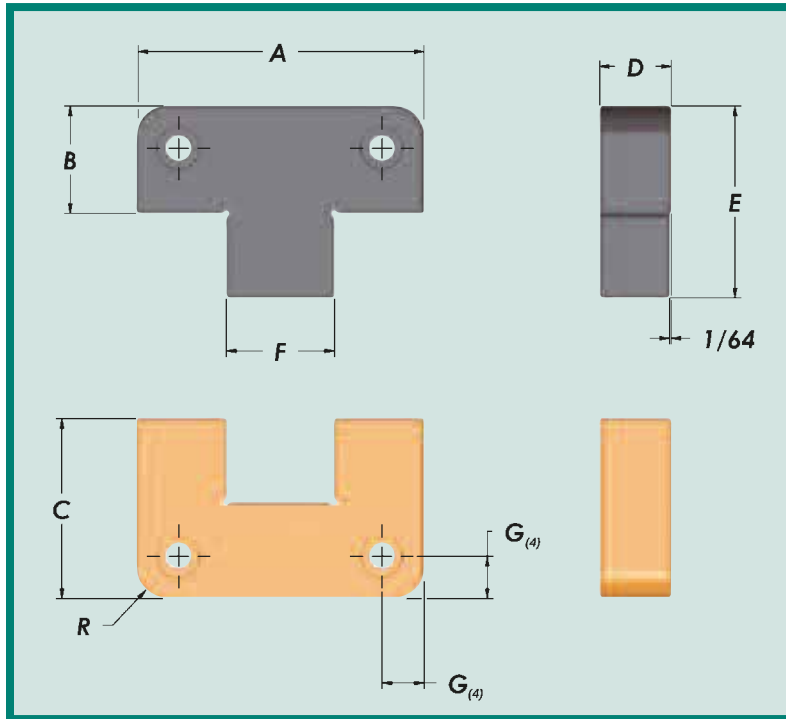
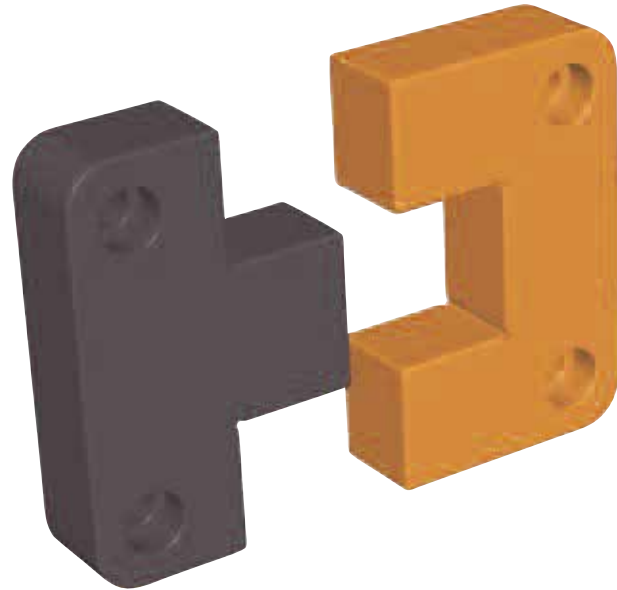


Side Locks

Male half: O-6 steel (58-60 Rc)
Black Oxide Finish

Female half: S-7 steel (54-56 Rc)
Titanium Nitrided (80 Rc)

- Supplied with socket head cap screws.
- Sold in sets only.



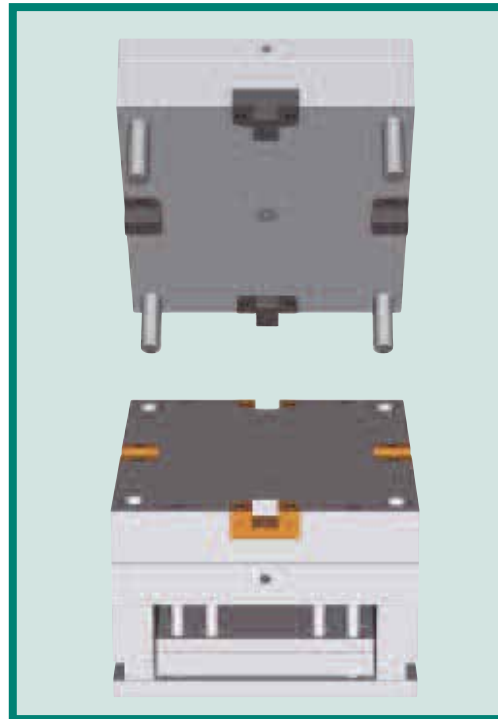
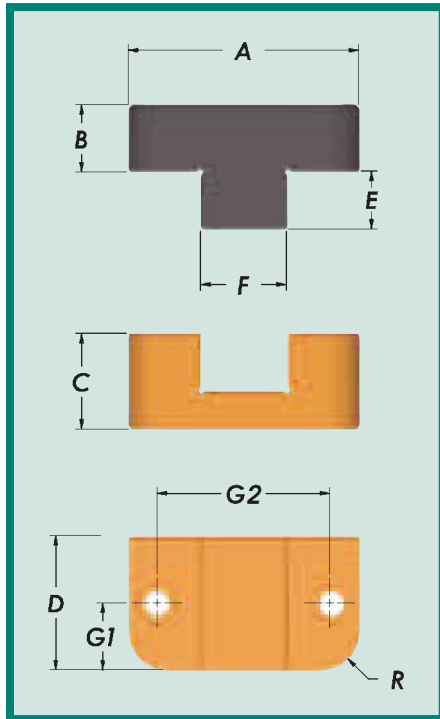
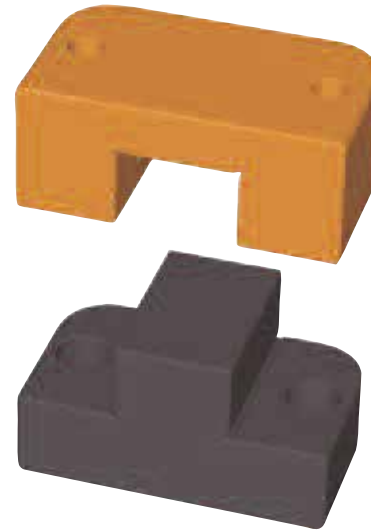
Catalog Number	A +.0000 -.0004	B +.000 -.002	C +.000 -.002	D +.000 -.002	E	F .0001/.0002 Clearance per side	G +.010 -.010	R	SHCS
PLS-100	1.000	.870	1.125	.375	1.310	.440	.250	3/16	10-32 X 1/2
PLS-125	1.250	.870	.875	.437	1.230	.500	.250	1/4	10-32 X 1/2
PLS-150	1.500	.870	1.000	.500	1.250	.625	.281	1/4	10-32 X 5/8
PLS-200	2.000	.870	1.375	.620	1.375	.680	.375	1/4	1/4-20 X 3/4
PLS-300	3.000	1.120	1.875	.745	2.000	1.125	.440	5/16	1/4-20 X 7/8
PLS-400	4.000	1.370	1.875	.875	2.312	1.375	.625	3/8	3/8-16 X 1
PLS-500	5.000	1.370	2.375	1.120	2.625	1.750	.625	3/8	3/8-16 X 1-1/4



Top Locks

Male half: O-6 steel (58-60 Rc)
Black Oxide Finish
Female half: S-7 steel (54-56 Rc)
Titanium Nitrided (80 Rc)

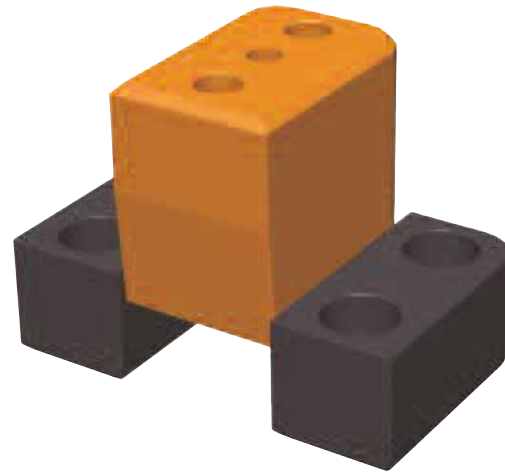
- Supplied with socket head cap screws.
- Sold in sets only.



Catalog Number	A +.0000 -.0004	D +.000 -.002	C +.000 -.002	B +.000 -.002	E +.010 -.010	F .0001/.0003 Clearance per side	G1 +.010 -.010	G2 +.010 -.010	R	SHCS	
										MALE	FEMALE
TL62X125	1.250	.625	.625	.500	.410	.438	.312	.875	1/4	#6-32 X 5/8	#6-32 X 3/4
TOPL125	1.250	.750	.625	.500	.380	.438	.375	.875	1/4	#8-32 X 5/8	#8-32 X 3/4
TL100X150	1.500	1.000	.875	.375	.500	.500	.500	1.00	1/4	#10-32 X 1/2	#10-32 X 1
TOPL200	2.000	1.125	.875	.625	.500	.750	.563	1.375	3/8	1/4-20 X 3/4	1/4-20 X 1
TL150X250	2.500	1.500	1.375	.625	.750	1.000	.750	1.750	3/8	1/4-20 X 3/4	1/4-20 X 1-1/2
TOPL300	3.000	1.750	1.250	.875	.750	1.125	.875	2.250	1/2	5/16-18 X 1	5/16-18 X 1-1/4
TL200X350	3.500	2.000	1.750	.750	1.00	1.500	1.00	2.500	1/2	3/8-16 X 7/8	3/8-16 X 2



Guide Locks

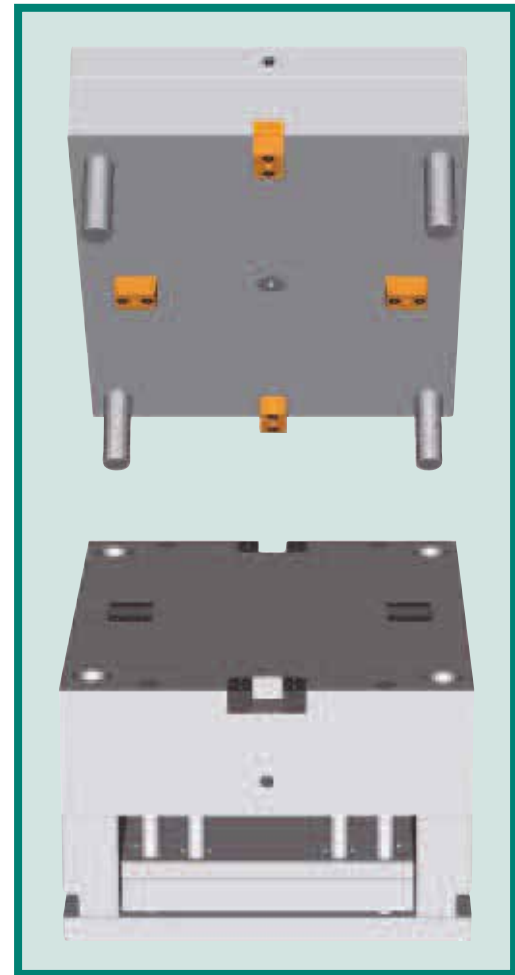


Because Guide Locks can be used inside the mold as well as at the parting line, DMS has added a jack screw hole to the male interlock. This allows removal without damage to the mold. Also added is a 5 angle on each end of the male.

Male:
 AISI D2 (58-60 Rc)
 Titanium Nitride Coated
 78-80 Rc

Female:
 AISI 1045 (60-62 Rc)
 Black Oxide Finish

Technical drawing labels include: 5° TYP. , M , $H^{+.00}$, $T^{-.0003}$, $S^{\pm.01}$, $1/2 L$, $L^{+.00}$, $L^{-.01}$, R , $JACK \text{ SCREW 'X'}$, R , $S^{\pm.01}$, $1/2 C$, W , $S^{\pm.01}$, $C^{+.0000}$, $C^{-.0003}$, $F^{+.000}$, $F^{-.005}$, and $.06 \times 45^\circ \text{ TYP.}$



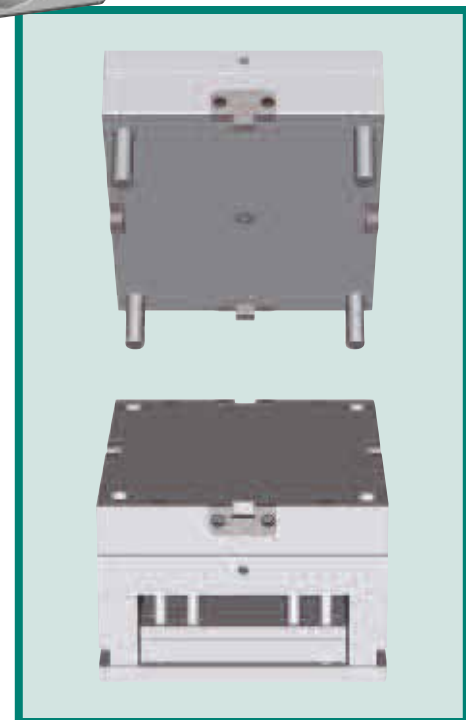
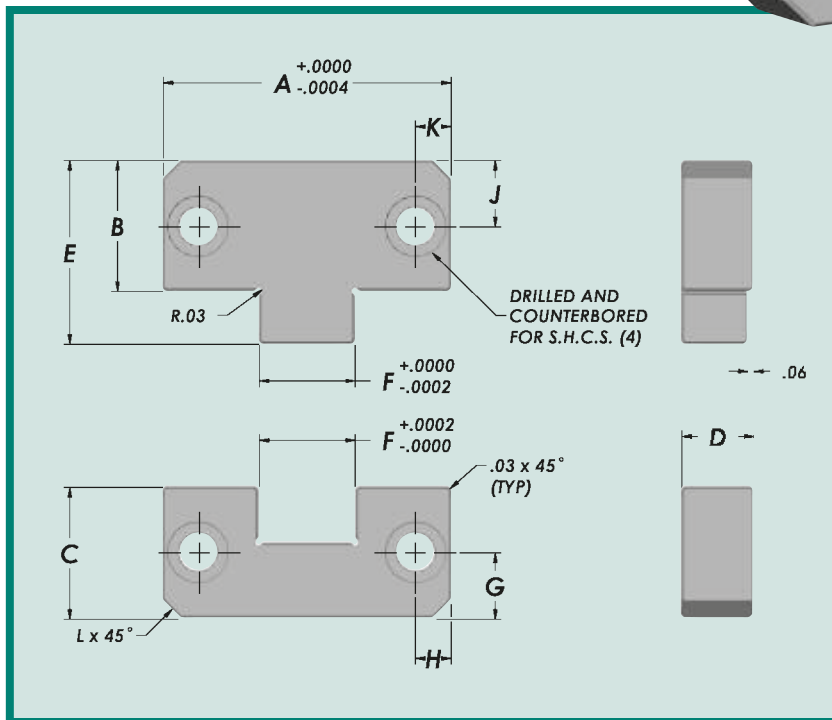
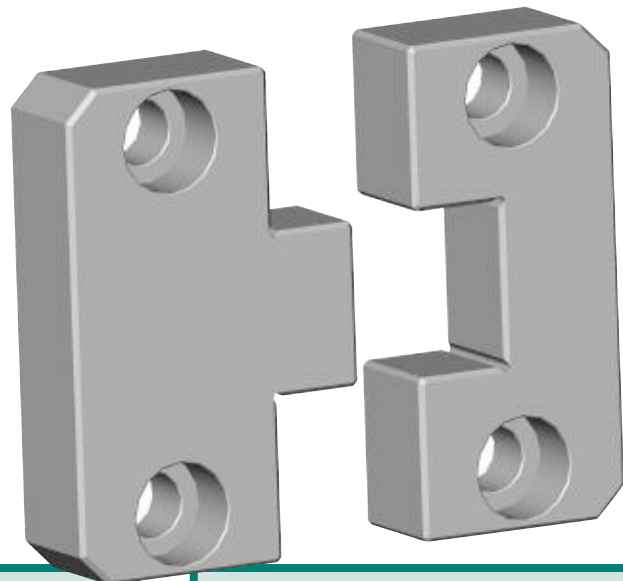
Catalog Number	W +.000 -.010	L +.000 -.010	T +.0000 -.0003	H +.000 -.010	M	C +.0000 -.0003	F +.000 -.005	S +.010 -.010	R	X Jack Screw	SHCS	
											MALE (2)	FEMALE (4)
GL-1.5	1.500	1.000	.500	.850	.375	.500	.500	.250	.187	#6-32	#10-32 X 1"	#10-32 X 5/8
GL-2.5	2.500	1.500	1.000	1.350	.625	.750	.750	.310	.250	1/4-20	1/4-20 X 1-1/2	1/4-20 X 7/8
GL-3.5	3.500	2.000	1.500	1.730	.750	1.000	1.000	.440	.375	3/8-16	3/8-16 X 2"	3/8-16 X 1-1/4
GL-4.5	4.500	2.500	2.000	2.100	.875	1.250	1.250	.560	.500	3/8-16	1/2-13 X 2-1/4	1/2-13 X 1-1/2



E Side Locks

Male half: AISI O2
 52-56 Rc
Female half: AISI O2
 56-58 Rc

- Supplied with socket head cap screws.
- Sold in sets only.



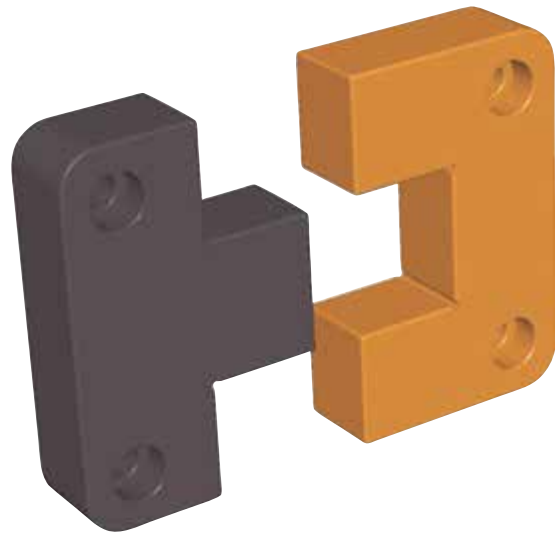
Catalog Number	A $+0.0000$ -0.0004	B $+0.0000$ -0.0008	C $+0.0000$ -0.0008	D $+0.000$ -0.002	E	F	G $+0.010$ -0.010	H	J	K	L	SHCS
ESL-1.5	1.500	.870	.870	.620	1.180	.500	.281	.281	.437	.281	.190	1/4-20 X 3/4
ESL-2.0	2.000	.870	.870	.620	1.180	.680	.375	.375	.437	.375	.190	1/4-20 X 3/4
ESL-3.0	3.000	1.360	1.370	.745	1.910	1.000	.688	.375	.688	.375	.190	3/8-16 X 1"
ESL-4.0	4.000	1.870	1.870	.745	2.640	1.375	.875	.625	.875	.625	.500	3/8-16 X 1"
ESL-5.0	5.000	1.870	1.870	1.120	2.640	1.750	.875	.750	.875	.750	.500	1/2-13 X 1-1/4



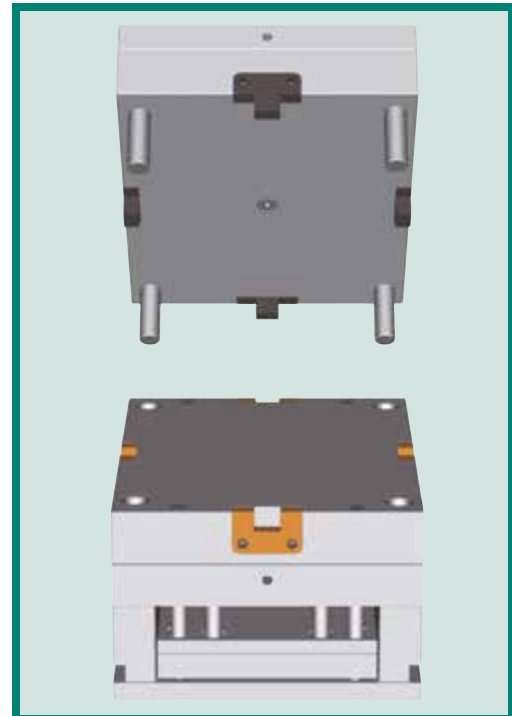
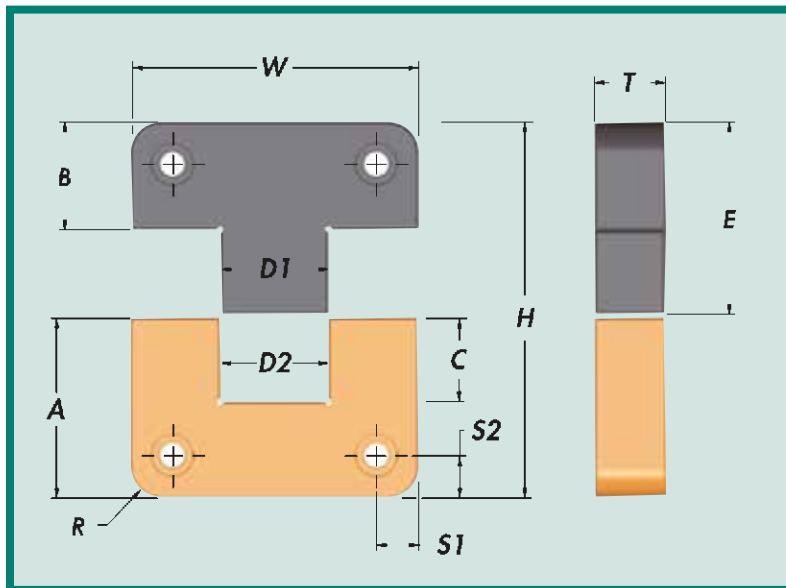
E Side Locks (Treated)

Male half: YK 30 (58 ±2 Hrc)
Black Oxide Finish

Female half: A2 Core 58-60 Surface (80 ±2 Hrc)
Titanium Nitride Coated



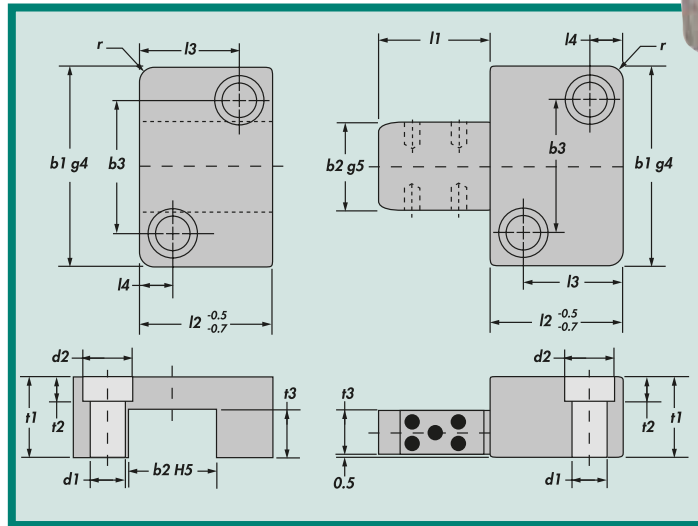
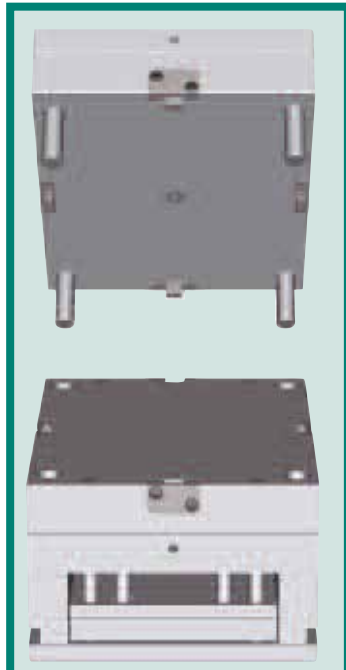
- Supplied with socket head cap screws.
- Sold in sets.



Catalog Number	W +0.000 -0.0004	T +0.000 -0.002	A +0.000 -0.002	B +0.000 +0.002	C	D1 +0.000 -0.0002	D2 +0.0002 -0.0000	H +0.002 -0.004	R	S1/S2 +0.01 -0.01	SHCS
ESLT-100	1.000	0.375	1.125	0.875	0.530	0.500	0.500	2.000	0.187	0.250	10-32x 1/2
ESLT-125	1.250	0.490	1.125	0.875	0.660	0.500	0.500	2.000	0.187	0.250	8/32 x 5/8
ESLT-150	1.500	0.500	0.875	0.875	0.560	0.563	0.563	1.750	0.187	0.250	8/32 x 5/8
ESLT-200	2.000	0.500	1.375	0.875	0.660	0.750	0.750	2.250	0.187	0.312	10-32 x 1/2
ESLT-300	3.000	0.750	1.875	0.875	1.130	1.250	1.250	2.750	0.250	0.375	1/4-20 x 3/4
ESLT-400	4.000	1.000	2.375	1.375	1.250	1.500	1.500	3.750	0.500	0.500	3/8-16 x 1
ESLT-500	5.000	1.250	2.875	1.375	1.630	2.000	2.000	4.250	0.500	0.625	1/2-13 x 1-1/4
ESLT-600	6.000	1.500	2.875	1.375	1.750	2.500	2.500	4.250	0.500	0.625	1/2-13 x 1-1/2



E Side Locks (Graphite Impregnated)

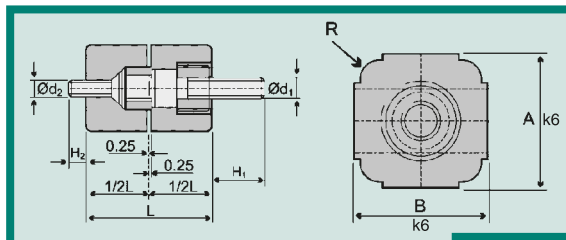


Material: YK30 56-60 Hrc

- Supplied with socket head cap screws.
- Sold in sets only.

Catalog Number	b1	b2	l1	l2	t1	t3	d1	d2	t2	b3	l3	l4	r
OSL16x20	40	16	20	22	20	11	6.6	11	6.8	26	15	7	6
OSL16x40	40	16	40	22	20	11	6.6	11	6.8	26	15	7	6
OSL20x25	45	20	25	27	22	13	6.6	11	6.8	31	19	7	6
OSL20x50	45	20	50	27	22	13	6.6	11	6.8	31	19	7	6
OSL25x32	50	25	32	36	25	14	6.6	11	6.8	35	27	9	8
OSL25x63	50	25	63	36	25	14	6.6	11	6.8	35	27	9	8
OSL32x40	63	32	40	46	32	19	9	15	9	45	35	11	8
OSL32x80	63	32	80	46	32	19	9	15	9	45	35	11	8
OSL40x50	85	40	50	56	36	22	11	18	11	60	40	15	10
OSL40x100	85	40	100	56	36	22	11	18	11	60	40	15	10
OSL50x56	100	50	56	66	40	24	14	20	13	74	48	18	10
OSL50x112	100	50	112	66	40	24	14	20	13	74	48	18	10

Note: All dimensions & tolerances are in millimeters



Square Interlocks

Material: YK30 56-60 Hrc

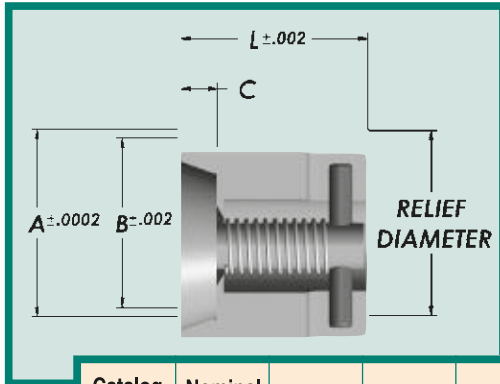
- Easily installed and removed from the parting line.
- Supplied with socket head cap screws.
- Sold in sets only.

Catalog Number	A	B	L	d1	d2	H1	H2	R
SIL-20	20	20	28	M5	M4	12	4	4
SIL-25	25	25	32	M6	M5	13	8	5
SIL-32	32	32	36	M8	M6	15	12	6
SIL-40	40	40	45	M10	M8	17	10	6

Note: All dimensions & tolerances are in millimeters



Air Ejectors Standard

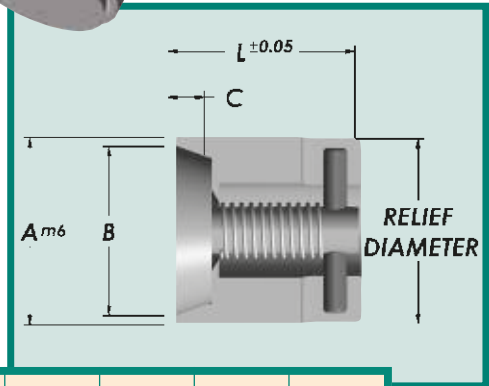


- Designed to assist in breaking the vacuum created when molding deep molded parts or thin walled parts such as flower pots, garbage cans and containers.
- The valve and body are made from hardened Stainless Steel 45-50 HRC.

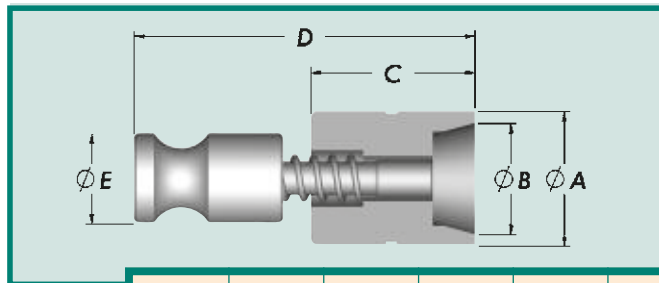
INCH

Catalog Number	Nominal I.D.	A	B	L	C
AE025	1/4	.2505	.225	.252	.05
AE037	3/8	.3755	.325	.377	.07
AE050	1/2	.5005	.437	.502	.10
AE062	5/8	.6255	.562	.627	.13
AE075	3/4	.7505	.656	.752	.15
AE100	1"	1.0005	.875	1.002	.20
AE150	1-1/2	1.5005	1.312	1.502	.30

METRIC



Catalog Number	Nominal I.D.	A	B	L	C
AE08MM	8	.3149	6.5	12	1.5
AE10MM	10	.3937	8	12	2.0
AE12MM	12	.4724	10	12	2.5
AE16MM	16	.6299	13	20	3
AE20MM	20	.7874	17	20	3.5

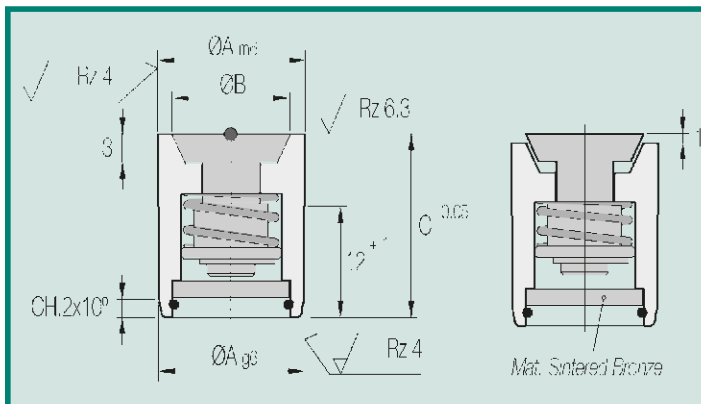


Catalog Number	A	B	C	D	E
AEP-01	8 ^{+0.018} / _{+0.007}	6,6	11	24	6
AEP-02	12 ^{+0.018} / _{+0.007}	9,7	18	34	8
AEP-03	18 ^{+0.018} / _{+0.007}	14,8	22	45,5	12

Plunger Style Metric



- 420 Stainless steel 50-55 Rc



Filtered Metric

- Incorporating a sintered bronze filter ensuring that debris cannot affect the valve's proper function.
- The material is INOX. 1.4304 HRC 48-54.

Catalog Number	A	B	C	E
FV.161320	16	13	20	14
FV.201720	20	17	20	18

CUMSA
www.cumsa.com



Cashew Gate Inserts S2 Series

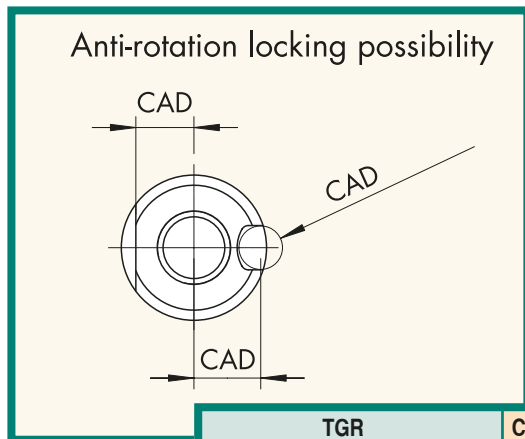
- For flat parting surfaces, including vestige with integrated cutting edge
- Ready to use! No adjustments necessary
- Hardness (60 HRC)
- Available in round (TGR) and square (TGS) versions



TGR



TGS



	TGR 6	TGR/TGS 8	TGR/TGS 10	TGR/TGS 12	TGR/TGS 14
GATE POINT	0,6	0,6 / 0,8	0,8 / 1,2 / 1,6	1,2 / 1,6 / 2,0	1,6 / 2,0 / 2,4 / 2,8
RUNNER	2.5	3	4	5	6
MAXIMUM SHOT WEIGHT					
NV	3	5	30	50	200
MV	2	4	20	35	120
HV	1	3	12	25	75

NV = low viscosity / MV = medium viscosity / HV = high viscosity



TGR12

• Actual Size



TGS12

TGR	Cat. No.	d	d1	d2	d3	h	h1	h2	l1	l2	M	Series	HRC
	TGR6	6	0,6	1.9	2.5	17.0	0.6	0.8	10	2.5	4	S2	Version H = 60 HRC
	TGR8	8	0,6	1.9	3	22.0	0.6	1.1	13	3.25	4	S2	
		8	0,8	2.1	3	22.0	0.6	1.1	13	3.25	4	S2	
	TGR10	10	0,8	2.2	4	22.0	0.8	1.2	12	4	5	S2	
		10	1,2	2.6	4	22.0	0.8	1.2	12	4	5	S2	
		10	1,6	3.0	4	22.0	0.8	1.2	12	4	5	S2	
	TGR12	12	1,2	2.6	5	22.0	0.8	1.4	11	5	5	S2	
		12	1,6	3.0	5	22.0	0.8	1.4	11	5	5	S2	
		12	2,0	3.4	5	22.0	0.8	1.4	11	5	5	S2	
	TGR14	14	1,6	3.0	6	22.0	0.8	1.6	10	6	6	S2	
		14	2,0	3.4	6	22.0	0.8	1.6	10	6	6	S2	
		14	2,4	3.8	6	22.0	0.8	1.6	10	6	6	S2	
	14	2,8	4.2	6	22.0	0.8	1.6	10	6	6	S2		

TGS	Cat. No.	b	b1	d1	d2	d3	h	h1	h2	l1	l2	M	Series	HRC
	TGS8	8	6	0,6	1.9	3	22.0	0.6	1.1	13	3.25	4	S2	Version H = 60 HRC
		8	6	0,8	2.1	3	22.0	0.6	1.1	13	3.25	4	S2	
	TGS10	10	8	0,8	2.2	4	22.0	0.8	1.2	12	4	5	S2	
		10	8	1,2	2.6	4	22.0	0.8	1.2	12	4	5	S2	
		10	8	1,6	3.0	4	22.0	0.8	1.2	12	4	5	S2	
	TGS12	12	10	1,2	2.6	5	22.0	0.8	1.4	11	5	5	S2	
		12	10	1,6	3.0	5	22.0	0.8	1.4	11	5	5	S2	
		12	10	2,0	3.4	5	22.0	0.8	1.4	11	5	5	S2	
	TGS14	14	12	1,6	3.0	6	22.0	0.8	1.6	10	6	6	S2	
		14	12	2,0	3.4	6	22.0	0.8	1.6	10	6	6	S2	
		14	12	2,4	3.8	6	22.0	0.8	1.6	10	6	6	S2	
		14	12	2,8	4.2	6	22.0	0.8	1.6	10	6	6	S2	

CAD files available at:

To order — Cat. No.-d1-Series-HRC. Example: TGR6-06-S2-H





Cashew Gate Inserts S2 Series

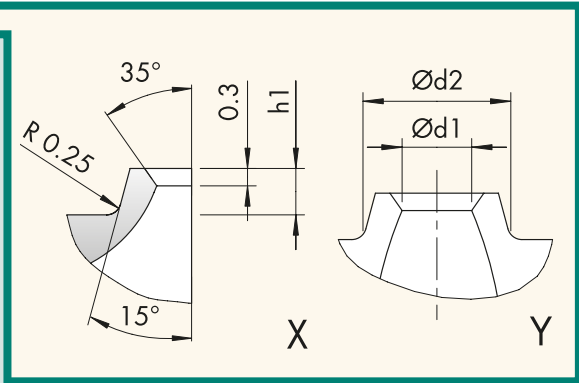
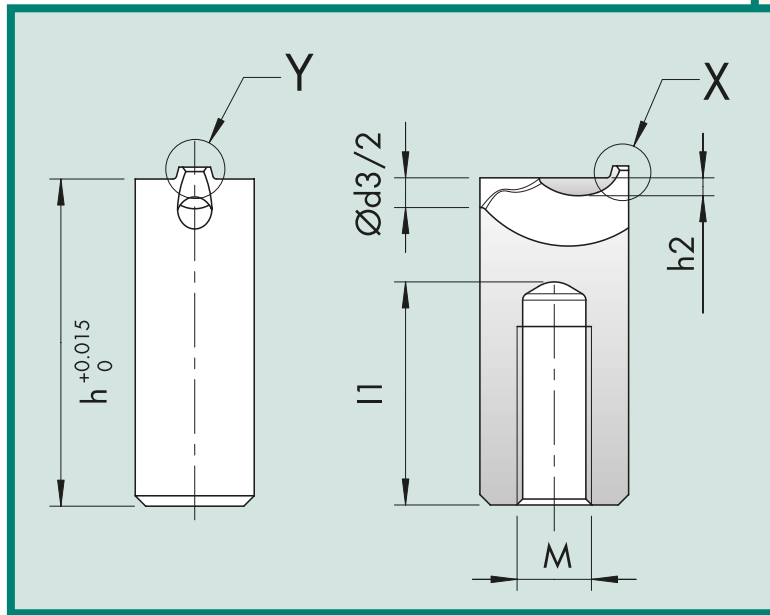


Table for distance L

Part No.	Material Type			
	TPE, TPU, etc.	PE, PP, PET etc.	PC/ABS, PA, POM, HI-PC, etc.	PA+GF, PC, SAN, PMMA, etc.
TGR 6	9-12	12-18	15-22	18-25
TGR/TGS 8	11-14	15-22	19-27	23-30
TGR/TGS 10	15-18	19-27	24-33	28-36
TGR/TGS 12	18-22	22-30	27-36	32-40
TGR/TGS 14	20-25	25-33	30-37	35-43

Recommendations

Companion Vestige

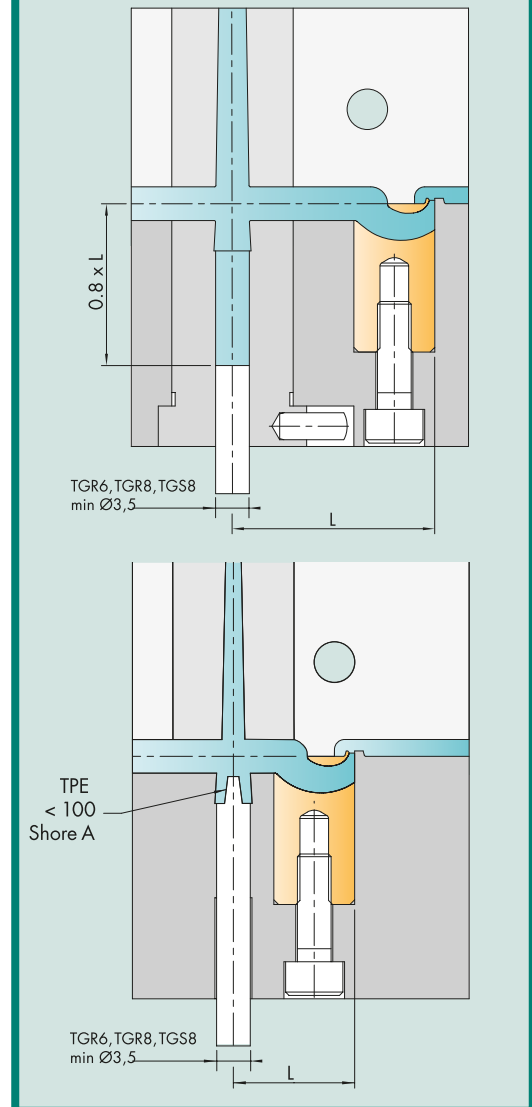
For optimum degating (especially of flat parts), we recommend the use of a companion vestige supplementing the vestige with cutting edge. This configuration will ensure that the part is separated from the runner flush with the parting line. Users will find this particularly advantageous in cases where materials are susceptible to stringing.

Flat Parts

If the molded part is very thin, the calotte must be ground down. ($t1 > t/2$)

Thermoplastic elastomers (TPE)

- Low Shore hardness = shorter distance L
- Use centring pin
- Max. hardness 100 Shore A





Cashew Gate Inserts S1 Series

- With machining allowance on upper surface
- Slight contourings possible
- Same properties as S2 Series
- Available in round (TGR) and square (TGS) versions
- Minimum width of vestige same as S2 Series

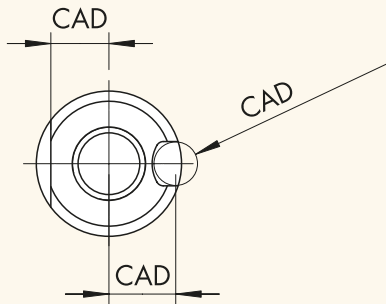


TGR



TGS

Anti-rotation locking possibility



	TGR 6	TGR/TGS 8	TGR/TGS 10	TGR/TGS 12	TGR/TGS 14
GATE POINT	0,6	0,6 / 0,8	0,8 / 1,2 / 1,6	1,2 / 1,6 / 2,0	1,6 / 2,0 / 2,4 / 2,8
RUNNER	2.5	3	4	5	6
MAXIMUM SHOT WEIGHT					
NV	3	5	30	50	200
MV	2	4	20	35	120
HV	1	3	12	25	75

NV = low viscosity / MV = medium viscosity / HV = high viscosity



TGR12

• Actual Size

• TGS12



TGR	Cat. No.	d	d1	d3	h	h1	h2	l1	l2	M	Series	HRC
	TGR6	6	0,6	2,5	17,6	0,6	1,4	10	2,5	4	S1	Version U = 40 HRC* (available while quantity lasts) Version H = 60 HRC
	TGR8	8	0,6	3	22,6	0,6	1,7	13	3,25	4	S1	
		8	0,8	3	22,6	0,6	1,7	13	3,25	4	S1	
	TGR10	10	0,8	4	22,8	0,8	2,0	12	4	5	S1	
		10	1,2	4	22,8	0,8	2,0	12	4	5	S1	
		10	1,6	4	22,8	0,8	2,0	12	4	5	S1	
	TGR12	12	1,2	5	22,8	0,8	2,2	11	5	5	S1	
		12	1,6	5	22,8	0,8	2,2	11	5	5	S1	
		12	2,0	5	22,8	0,8	2,2	11	5	5	S1	
	TGR14	14	1,6	6	22,8	0,8	2,4	10	6	6	S1	
		14	2,0	6	22,8	0,8	2,4	10	6	6	S1	
		14	2,4	6	22,8	0,8	2,4	10	6	6	S1	
		14	2,8	6	22,8	0,8	2,4	10	6	6	S1	

TGS	Cat. No.	b	b1	d1	d3	h	h1	h2	l1	l2	M	Series	HRC
	TGS8	8	6	0,6	3	22,6	0,6	1,7	13	3,25	4	S1	Version U = 40 HRC* (available while quantity lasts) Version H = 60 HRC
		8	6	0,8	3	22,6	0,6	1,7	13	3,25	4	S1	
	TGS10	10	8	0,8	4	22,8	0,8	2,0	12	4	5	S1	
		10	8	1,2	4	22,8	0,8	2,0	12	4	5	S1	
		10	8	1,6	4	22,8	0,8	2,0	12	4	5	S1	
	TGS12	12	10	1,2	5	22,8	0,8	2,2	11	5	5	S1	
		12	10	1,6	5	22,8	0,8	2,2	11	5	5	S1	
		12	10	2,0	5	22,8	0,8	2,2	11	5	5	S1	
	TGS14	14	12	1,6	6	22,8	0,8	2,4	10	6	6	S1	
		14	12	2,0	6	22,8	0,8	2,4	10	6	6	S1	
		14	12	2,4	6	22,8	0,8	2,4	10	6	6	S1	
		14	12	2,8	6	22,8	0,8	2,4	10	6	6	S1	

CAD files available at:



To order — Cat. No.-d1-Series-HRC. Example: TGR6-06-S1-U



Cashew Gate Inserts S1 Series

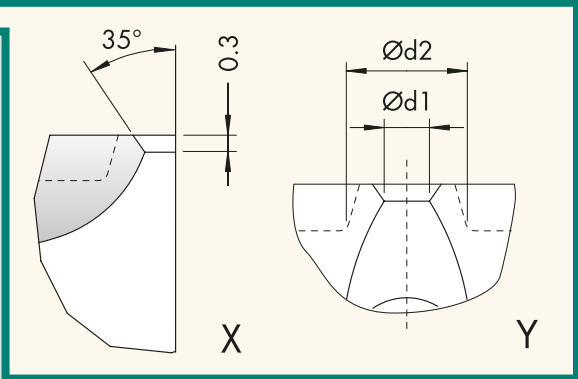
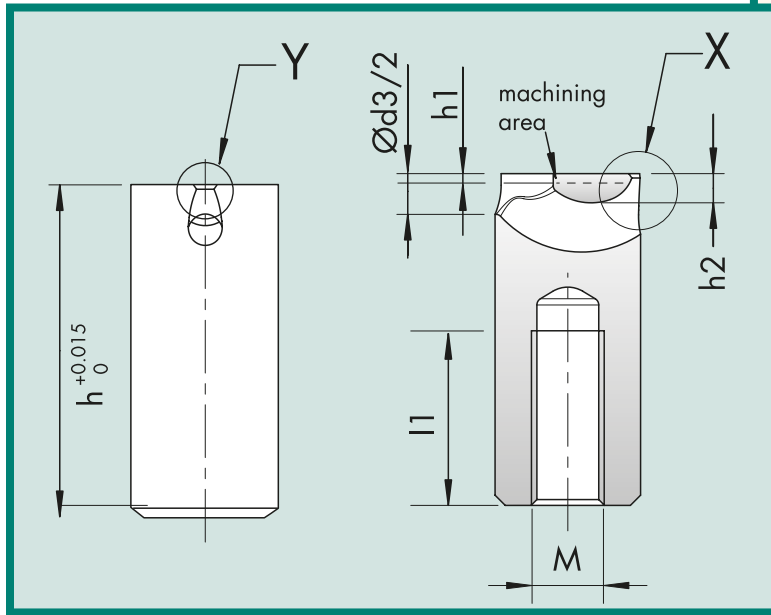


Table for distance L

Part No.	Material Type			
	TPE, TPU, etc.	PE, PP, PET etc.	PC/ABS, PA, POM, HI-PC, etc.	PA+GF, PC, SAN, PMMA, etc.
TGR 6	9-12	12-18	15-22	18-25
TGR/TGS 8	11-14	15-22	19-27	23-30
TGR/TGS 10	15-18	19-27	24-33	28-36
TGR/TGS 12	18-22	22-30	27-36	32-40
TGR/TGS 14	20-25	25-33	30-37	35-43

Recommendations

Companion Vestige

For optimum degating (especially of flat parts), we recommend the use of a companion vestige supplementing the vestige with cutting edge. This configuration will ensure that the part is separated from the runner flush with the parting line. Users will find this particularly advantageous in cases where materials are susceptible to stringing.

Flat Parts

If the molded part is very thin, the calotte must be ground down. ($t_1 > t/2$)

Thermoplastic elastomers (TPE)

- Low Shore hardness = shorter distance L
- Use centring pin
- Max. hardness 100 Shore A

TGR6, TGR8, TGS8
min Ø3,5

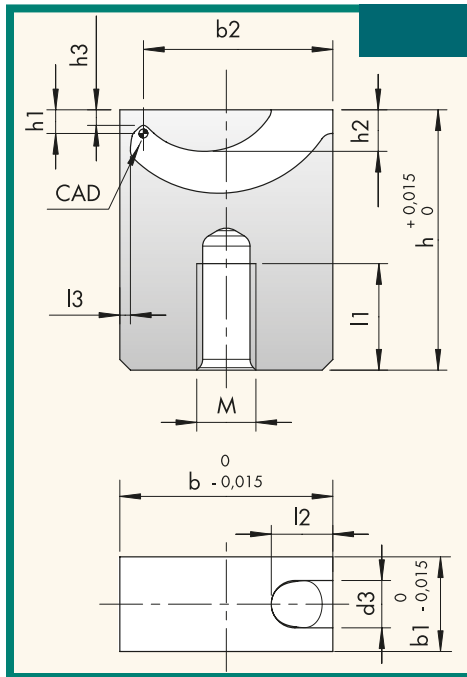
TPE < 10 Shore A

TGR6, TGR8, TGS8
min Ø3,5



Cashew Gate Inserts Contourable

- For contouring up to 10mm
- Individually adjustable
- Available in 2 degrees of hardness (60 HRC / 40 HRC)

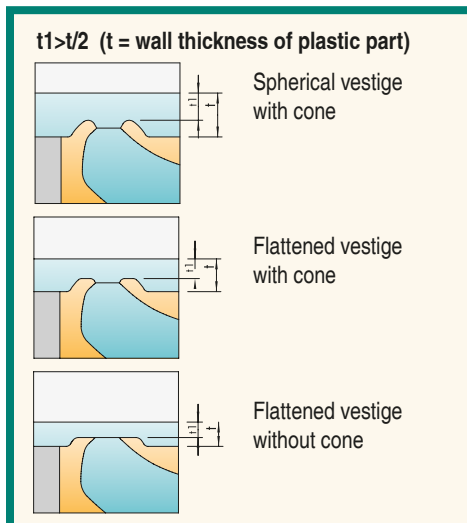


TGC

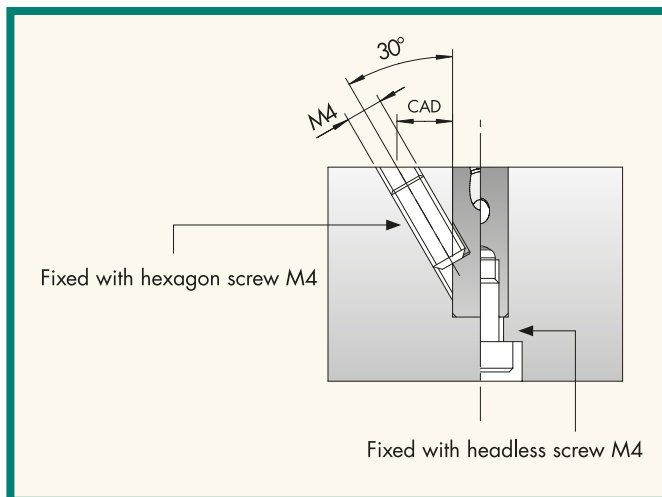
	TGC-XS	TGC-S	TGC-1	TGC-2	TGC-3	TGC-4
MAX. CONTOUR DEPTH	1	2	2	3	5	10
GATE POINT	0,4-0,6	0,4 - 0,8	0,6 - 1,2	0,8 - 1,8	0,5x4,5 - 1,5x5,5	0,5x4,5 - 1,5x5,5
RUNNER	2.5	2.5	4	6	8	8
MAXIMUM SHOT WEIGHT						
NV	5	12	35	120	1000	1000
MV	4	7	25	75	500	500
HV	3	5	15	50	300	300

NV = low viscosity / MV = medium viscosity / HV = high viscosity

Vestige Versions



TGC-XS / TGC-S Mounting Possibilities



Actual Size

•
TGC1

•
Cutaway View



Cat. No.	b	b1	b2	d3	h	h1	h2	h3	l1	l2	l3	M	HRC
TGC-XS	10	5	8.5	2.5	12	1	1.9	0.6	5	3.2	0.7	4	Version U = 40 HRC Version H = 60 HRC
TGC-S	15	6	13.3	2.5	18	2	3.5	1.5	8	4	0.9	4	
TGC-1	18	8	16	4	22	2	3.5	1.3	9	5.2	0.9	5	
TGC-2	25	10	22.1	6	22	3	4.8	2.1	8	6.5	1.2	5	
TGC-3	30	12	26.9	8	27	5	7.5	4.1	9	7	1.2	6	
TGC-4	45	12	41.2	8	36	10	16.7	9.1	8	9.6	1.8	6	

CAD files available at:



To order — Cat. No.-HRC. Example: TGC-S-U

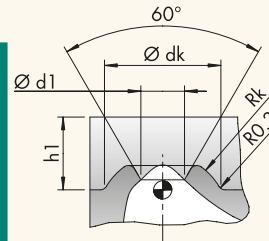


Cashew Gate Inserts Contourable

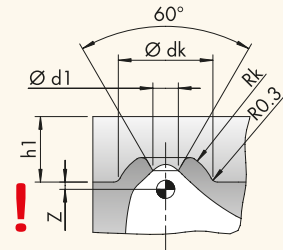
Vestiges – TGC-XS / -S / -1 / -2

Cat. No.	Vestige	h1	d1 max.	dk	Rk	Z
TGC-XS	Standard	1.0	0.6	2.5	1.6	-
TGC-S	Standard	2.0	0.8	2.7	1.7	-
TGC-1	Small	1.8	0.7	2.6	1.4	0.2
	Standard	2.0	1.2	3.5	1.	-
TGC-2	Small	2.75	1.2	3.5	2.0	0.25
	Standard	3.0	1.8	4.5	2.6	-

Standard Lip Design



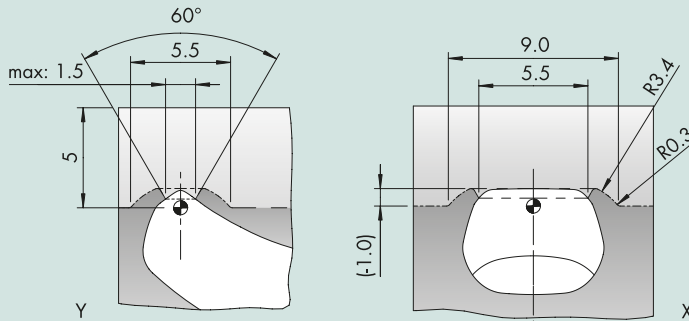
Small Lip Design



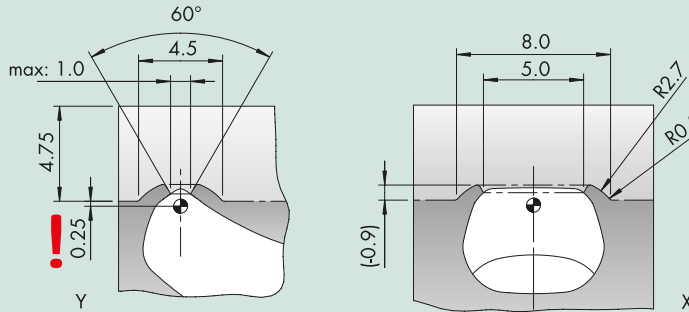
! - Maintain offset Z from CAD reference point

Vestiges – TGC-3 / -4

Standard Lip Design



Small Lip Design



Thermoplastic elastomers (TPE)

- Low Shore hardness = shorter distance L
- Use centring pin
- Max. hardness 100 Shore A

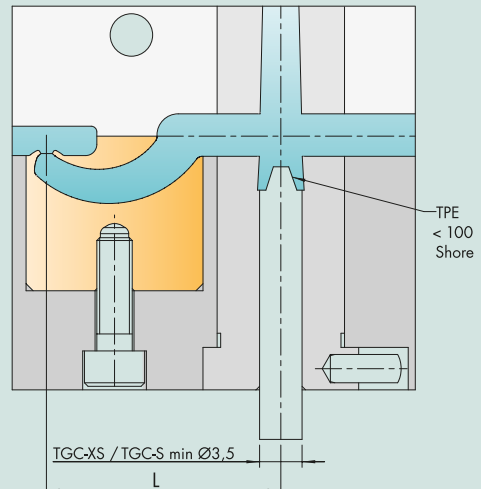
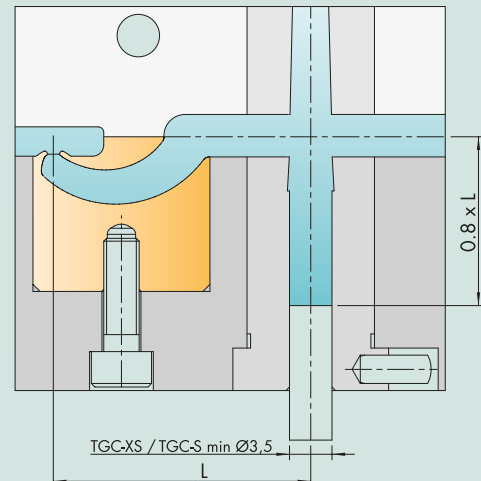


Table for distance L

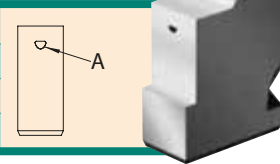
Catalog Number	Material Type			
	TPE, TPU, etc.	PE, PP, PET etc.	PC/ABS, PA, POM, HI-PC, etc.	PA+GF, PC, SAN, PMMA, etc.
TGC-XS	12-16	13-20	16-23	22-29
TGC-S	16-21	18-25	21-28	27-34
TGC-1	21-26	26-34	31-39	36-45
TGC-2	28-33	31-39	36-44	41-50
TGC3	33-38	38-48	43-53	48-58
TGC-4	48-53	53-63	58-68	?



SGC Cashew Gate Inserts Side Gate Contourable

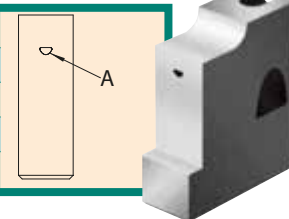
SGC-SX

A (mm)	~O (mm)	b2 (mm)
0.13	0.4	0.9
0.3	0.6	1.0
0.53	0.8	1.1



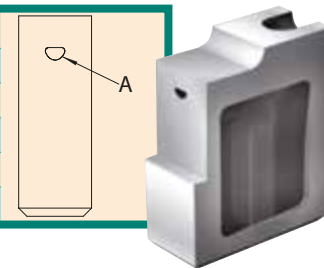
SGC-S

A (mm)	~O (mm)	b2 (mm)
0.15	0.4	1.7
0.33	0.6	1.8
0.55	0.8	1.9
0.79	1.0	2.0



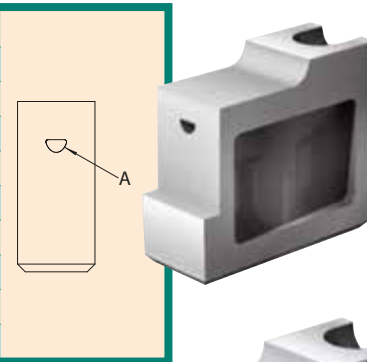
SGC-1

A (mm)	~O (mm)	b2 (mm)
0.28	0.6	1.4
0.53	0.8	1.5
0.82	1	1.6
1.15	1.2	1.7
1.52	1.4	1.8



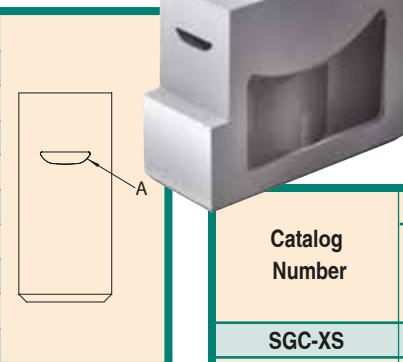
SGC-2

A (mm)	~O (mm)	b2 (mm)
0.28	0.6	1.7
0.54	0.8	1.8
0.84	1	1.9
1.2	1.2	2
1.57	1.4	2.1
2	1.6	2.2
2.43	1.75	2.3
2.9	1.9	2.4
3.4	2.1	2.5



SGC-3

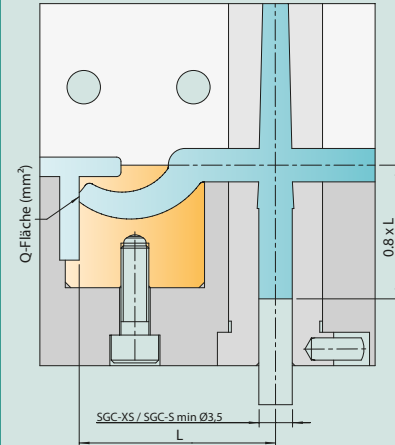
A (mm)	~O (mm)	b2 (mm)
1	1.1	2
1.75	1.5	2.1
2.56	1.8	2.2
3.43	2.1	2.3
4.35	2.35	2.4
5.32	2.6	2.5
6.33	2.85	2.6
7.38	3	2.7
8.48	3.3	2.8



Thermoplastic elastomers (TPE)

- Low Shore hardness = shorter distance L
- Use centring pin
- Max. hardness 100 Shore A

Standard installation for shallow and medium contour depths



Special installation for deep contours

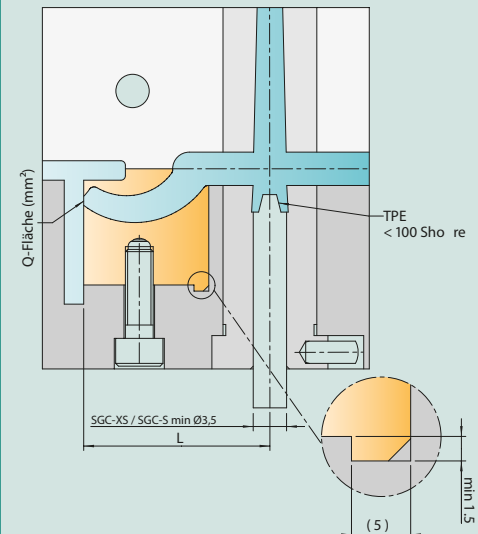


Table for distance L

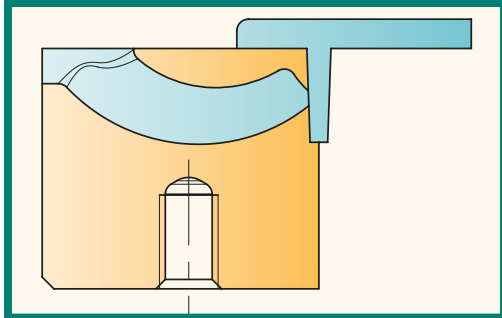
Catalog Number	Material Type			
	TPE, TPU, etc.	PE, PP, PET etc.	PC/ABS, PA, POM, HI-PC, etc.	PA+GF, PC, SAN, PMMA, etc.
SGC-XS	12-16	13-20	16-23	22-29
SGC-S	16-21	18-25	21-28	27-34
SGC-1	21-26	26-34	31-39	36-45
SGC-2	28-33	31-39	36-44	41-50
SGC3	33-38	38-48	43-53	48-58



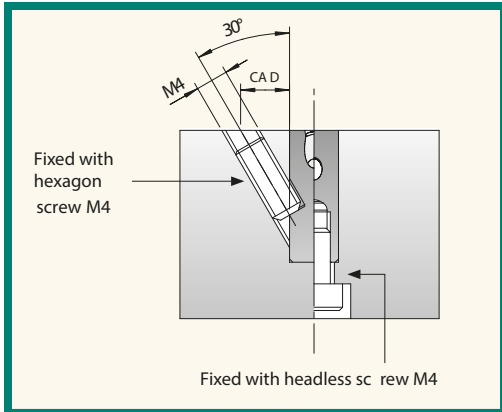
SGC Cashew Gate Inserts

Side Gate Contourable

- Curved tunnel permits getting deep inside the part
- Integrated dead-end recess reduces loss of pressure and shear stress
- Highly wear-resistant hot working steel M2 (1.3343) – 54+2 HRC



SGC-XS / SGC-S Mounting Possibilities

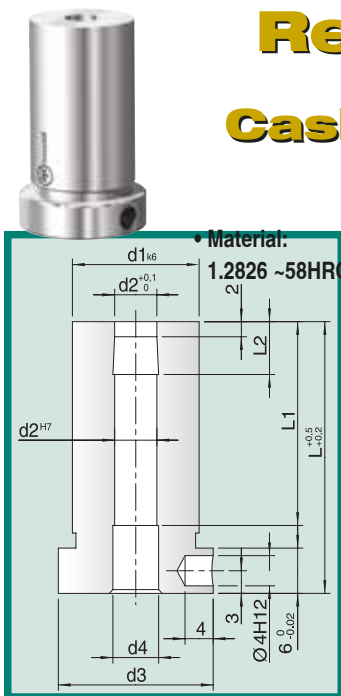


SGC					
	SGC-XS	SGC-S	SGC-1	SGC-2	SGC-3
GATE POINT	0,4 - 0,8	0,4 - 1,0	0,6 - 1,4	0,8 - 2,1	~ 0,1 - 3,3
RUNNER	2.5	2.5	4	6	8
MAXIMUM SHOT WEIGHT					
NV	12	20	35	250	1000
MV	7	12	25	120	500
HV	5	8	15	90	300

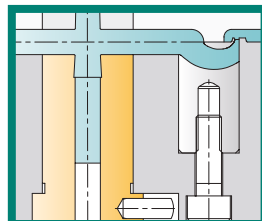
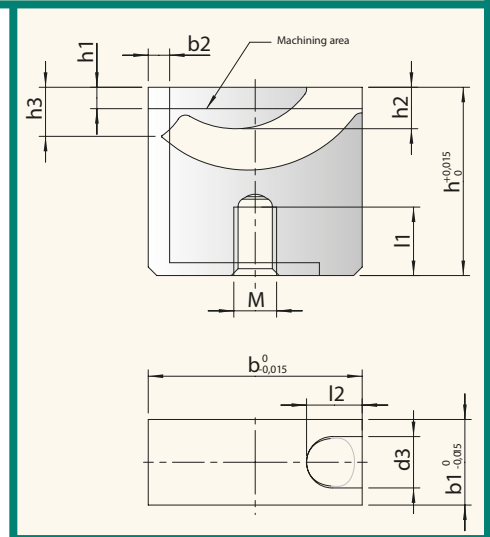
NV = low viscosity / MV = medium viscosity / HV = high viscosity

Cat. No.	b	b1	b2 max.	d3	h	h1 max.	h2	h3	l1	l2	M
SGC-XS	10	5	1.1	2.5	12	0.6	1.9	2.0	5	3.2	4
SGC-S	15	6	2.0	2.5	18	2	3.5	4.0	8	4	4
SGC-1	18	8	1.8	4	22	2	3.5	4.1	9	5.2	5
SGC-2	25	10	2.5	6	22	2.5	4.8	5.7	8	6.5	5
SGC-3	30	12	2.8	8	27	4.5	7.5	8.4	9	7	6

Retaining Bush For Use with Cashew Gate Inserts



CAT. NO.	L	L1	L2	d1	d2	d3	d4
RB4-36	36	36					
RB4-46	46		7	12	4	16	4.5
RB4-56	56	46					
RB6-36	36	36					
RB6-46	46	46					
RB6-56	56		7	18	6	22	6.5
RB6-66	66	56					
RB8-46	46	46					
RB8-56	56	56	9.5	24	8	28	8.5
RB8-66	66	66					

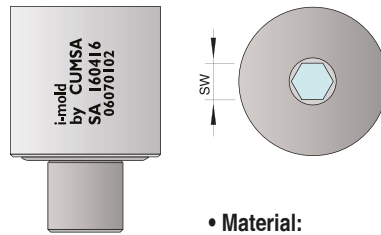
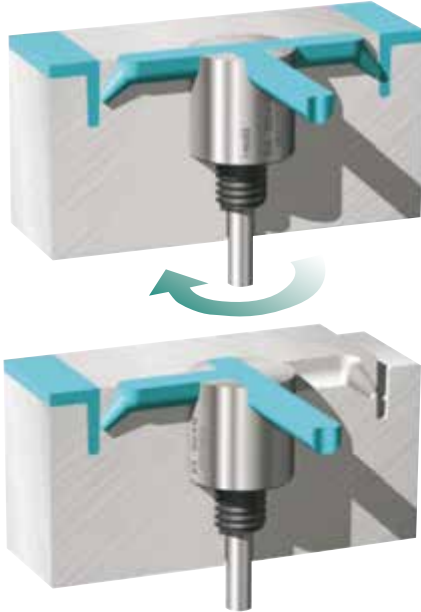


CAD files available at:

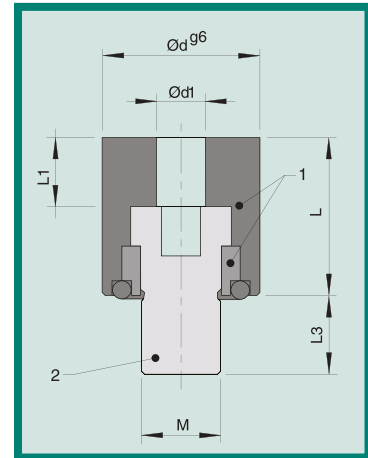




Sprue Adjuster

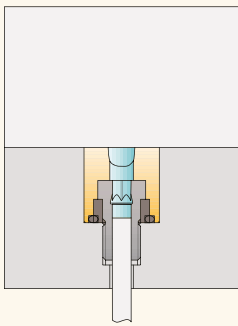


• Material:
1: 1.4034 48 ± 3 HRC
2: 1.3505 58 ± 2 HRC

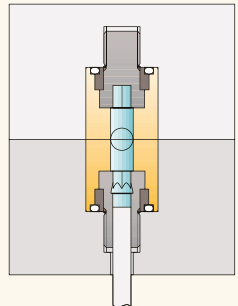


INSTALLATION EXAMPLES

One half
• trapezoidal runner

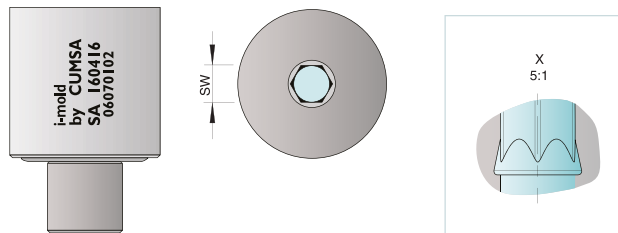


Both Halves
• full round runner



WITHOUT BORE
FOR FIXED HALF
INSTALLATION

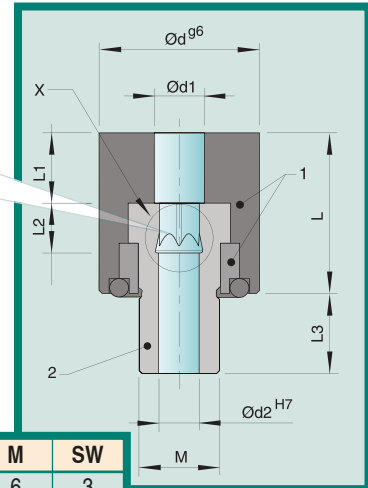
CAT. NO.	d	d1	L	L1	L3	M	SW
SA120014	12	4	14	5	6	6	3
SA160016	16	5	16	7	8	8	4
SA200018	20	6	18	9	10	10	5



• Material:
1: 1.4034 48 ± 3 HRC
2: 1.3505 58 ± 2 HRC

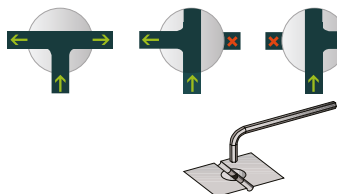
WITH EJECTOR
BORE AND
RETAINER

CAT. NO.	d	d1	d2	L	L1	L2	L3	M	SW
SA120314	12	4	3	14	5	6	6	6	3
SA160416	16	5	4	16	7	5	8	8	4
SA200518	20	6	5	18	9	5	10	10	5

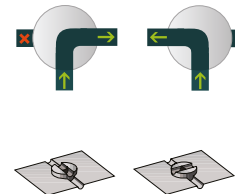


SPRUE ADJUSTER RANGE OF APPLICATION

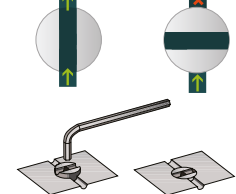
Sample: both, left, right, close



Sample: left or right



Sample: open or close



CAD files available at:





Runner Shut-Offs



U.S. Patent No. 5,208,053

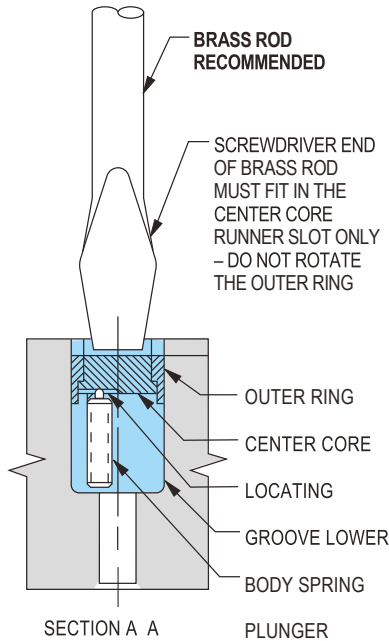
Runner Shut-offs are supplied unmachined as shown in background of photo. Foreground shows sample machining of runner, typically done with shut-off installed in mold.

Runner Shut-Offs provide a precise method of blocking or directing material flow to one or more cavities in multi-cavity or family molds.

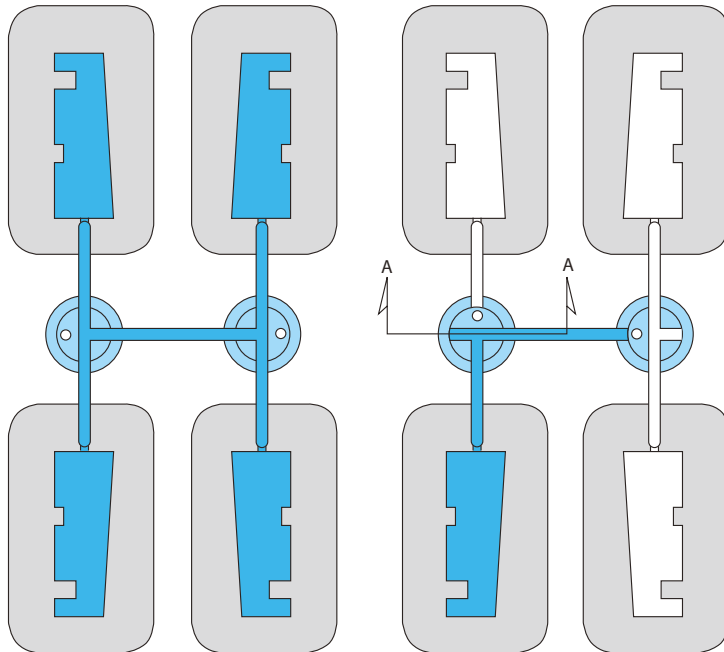
- Safer and more positive than the use of brass or ejector pins
- Reduces scrap and sorting
- Improves cycle time

Typical Applications

Shutting Off the Runner to One or More Cavities



NOTE: Spring plunger in Runner Shut-Off Insert engages a locating groove in the center core. This holds the center core in position at each 90° rotation of the center core, thus providing several combinations of runner shut-off positions.



Runner Shut-Offs are shown above in the open position, which allows material to flow to all cavities.

By rotating the center core of the Runner Shut-Off 90° or 180° with the screwdriver end of a brass rod, material flow to one or several cavities can be shut off, as shown above.

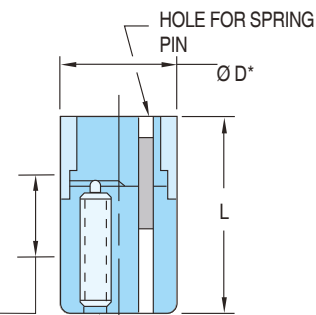
Runner Shut-Offs - RSO

ITEM NUMBER	Ø D	L LENGTH
RSO-13	.5118 (13mm)	.885 (22.5mm)
RSO-16	.6299 (16mm)	.885 (22.5mm)
RSO-26	1.0236 (26mm)	1.260 (32mm)

All dimensions are in inches except for several parenthetical reference dimensions in millimeters.

INFORMATION KEY:

C = Depth of Runner
 D = Diameter
 L = Length
 R = Radius
 W = Width of Runner
 Material: Stainless Steel Hardness: 50 ± 3HRC
 Max. Temp: 120°C (250°F)
 Dimensions: All dimensions are in inches, except as noted.



*MEASURE Ø D IN THIS AREA ONLY. TOP AND BOTTOM OF INSERT HAVE A VERY SLIGHT RELIEF FOR PROPER INSTALLATION AND OPERATION.

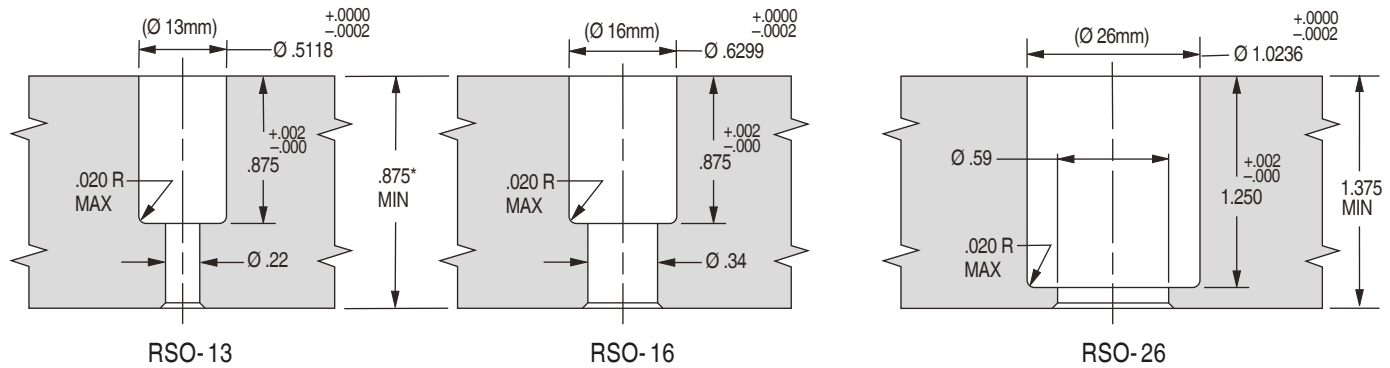
DO NOT ADJUST SPRING PLUNGER. IT HAS BEEN SUPPLIED INSTALLED TO THE CORRECT POSITION.



Runner Shut-Offs Machining Information

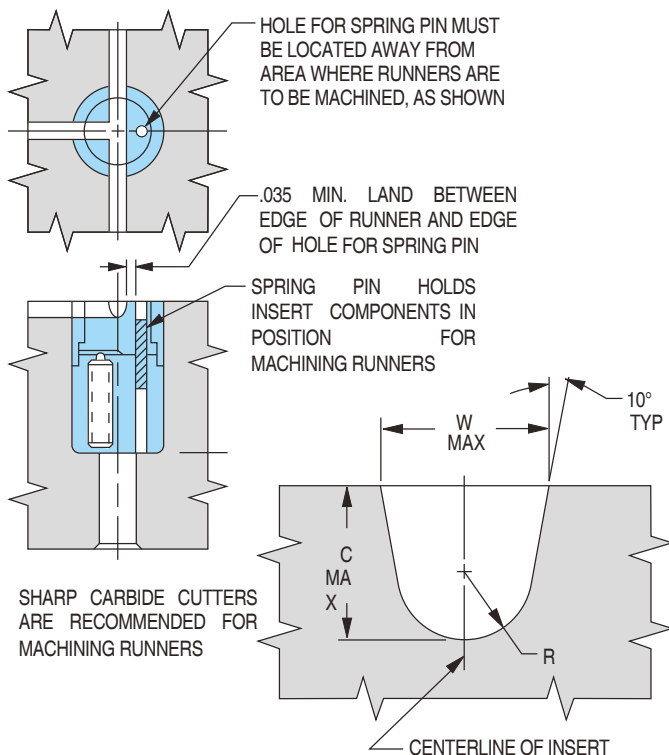
Dimensions for Machining Pocket for Runner Shut-offs

- Pockets are typically bored in soft steel and jig ground in hardened steel
- Maintain a close tolerance press fit, as specified. Too loose a fit could allow the insert to move out of position, while too tight a press fit might prevent the center core from rotating when required



* When using a 7/8 thick plate with the RSO 0013 or RSO 0016 inserts, machine the .5118 or .6299 diameters through the plate. Inserts must seat against a supporting plate before any grinding or machining is done and during the molding process.

Dimensions for Machining Runners



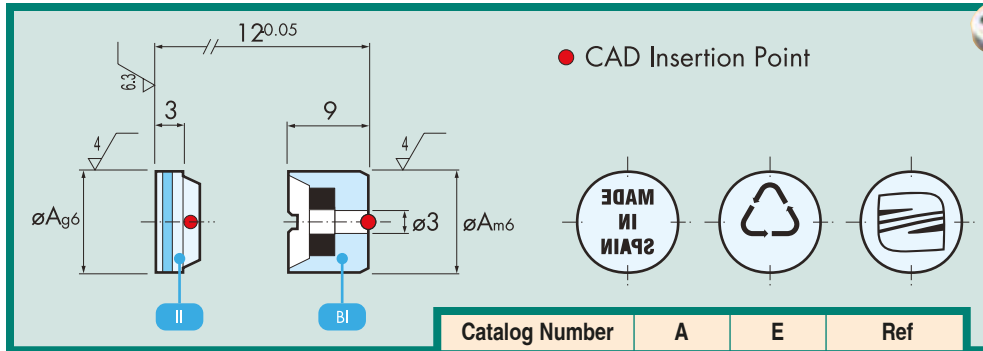
RECOMMENDED RUNNER SIZES					
Use Insert Item Number	W MAX	C MAX	R RADIUS	EQUIV \varnothing	AREA SQ IN
RSO-13 (RSO-16 & 26)	.099	.091	.040	.095	.007
	.126	.120	.050	.123	.012
RSO-16 (RSO-26)	.150	.131	.062	.141	.016
	.168	.144	.070	.156	.019
	.186	.157	.078	.172	.023
RSO-26	.206	.175	.086	.191	.029
	.260	.218	.109	.239	.045
	.298	.250	.125	.274	.059
	.334	.281	.140	.308	.074
	.372	.312	.156	.342	.092
	.410	.343	.172	.377	.112
	.446	.375	.187	.411	.133

NOTE: All runners should be machined along the center line of the insert and at 90° to the center line. If this is not done the runners will not align closely when rotated 90° or 180° to shut-off material flow to a cavity. All runners should be machined with inserts installed in the mold.

All dimensions are in inches except for some metric dimensions which are shown in parentheses.



Interchangeable Inserts

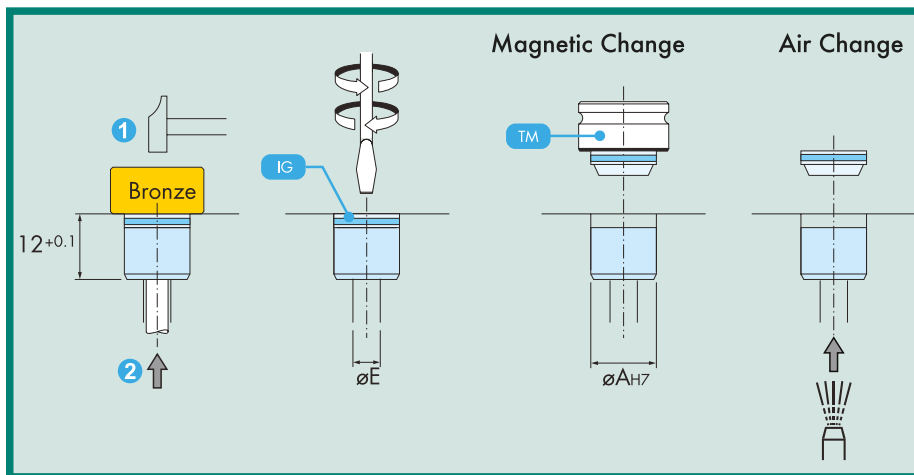


IMPORTANT: For best quality, send DXF file with your design.

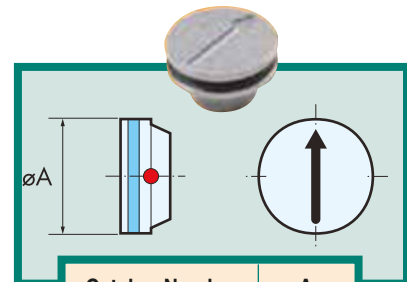
Catalog Number	A	E	Ref
BI-101209	10	6	II-101203
BI-121209	12	8	II-121203
BI-161209	16	10	II-161203



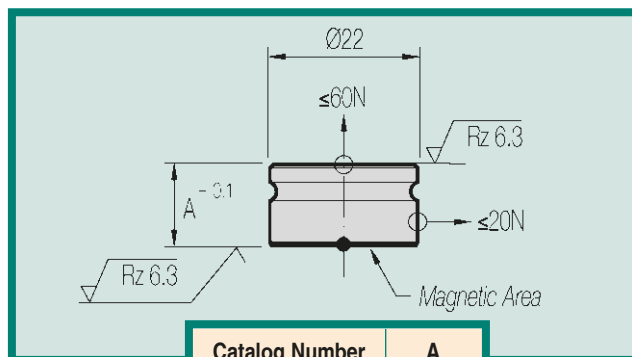
- Interchangeable engravings
- Possible to remove insert by magnetic or air circuit
- Available with a rotating arrow
- Offers a standard solution to the molder
- Material: INOX. 1.4034
Hardened 51 ± 3 HRC



Turning Inserts



Catalog Number	A
IG-101203	10
IG-121203	12
IG-161203	16



Catalog Number	A
TM-102214	10.0
TM-102214	10.0
TM-102214	10.0
TM-102214	10.0

Safety Stopper

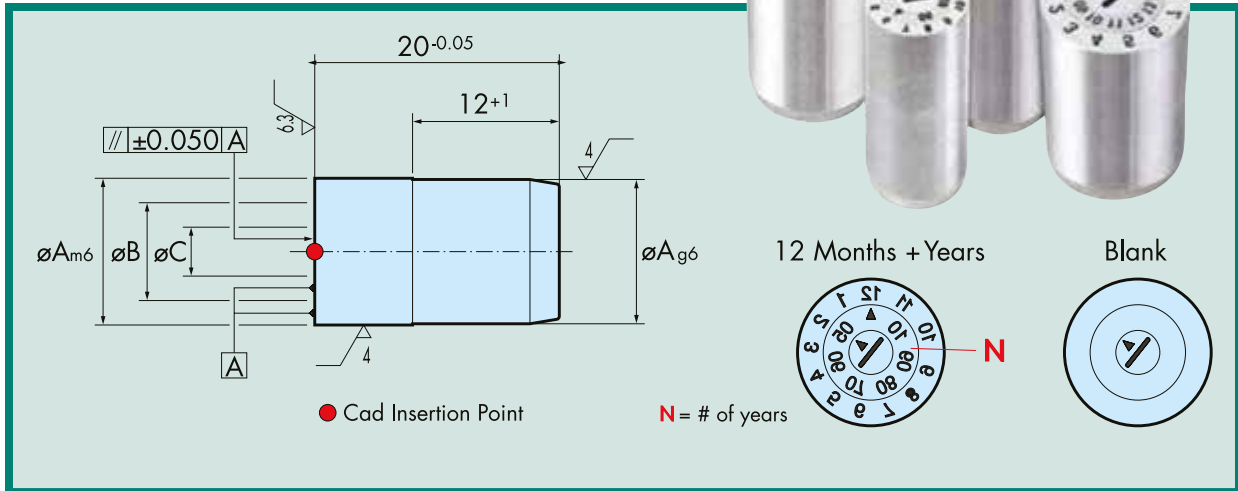
- Magnetic safety stop that can be easily installed and removed
- Material 1.7242 – 55-60 HRC
- Maximum working temperature 130 C



CAD files and flash demo at:
CUMSA
www.cumsa.com

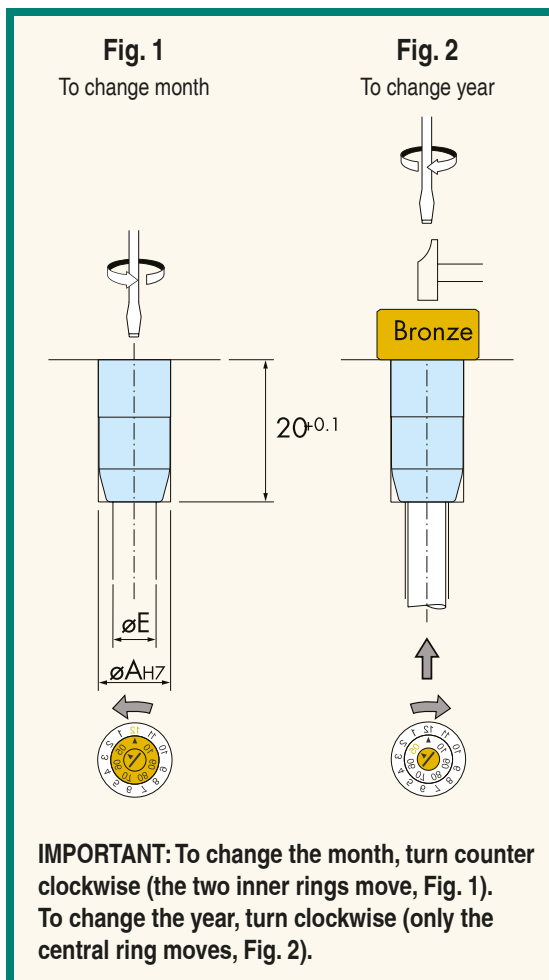


Double Date Stamp



12 Months + Year	Blank	A	B	C	E	N
FD.080512 __	FD.080500	8	5.5	3	6	5
FD.120812 __	FD.120800	12	8	4	10	6
FD.161012 __	FD.161000	16	10.5	5.3	12	10

To order — Add the last two digits of the start or base year to catalog number.
 Example for start or base year of 2011: FD-08051211

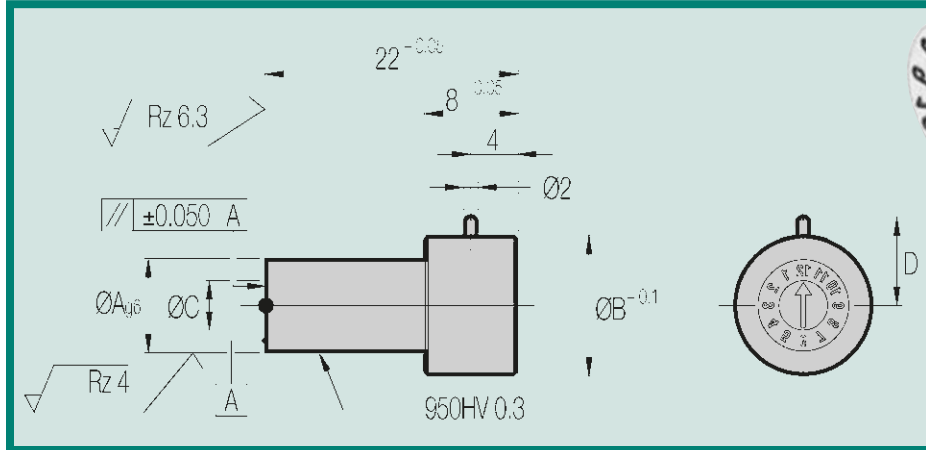


- Replaces the need for 2 separate date stamps
- No need to machine 2 separate holes
- Minimum space required for installation
- Special engraving available upon request.
- Material: INOX. 1.4034
Hardened 51 ± 3 HRC
- Maximum working temperature 100 C
- This is a CUMSA patented system

CAD files and flash demo at:
CUMSA
www.cumsa.com



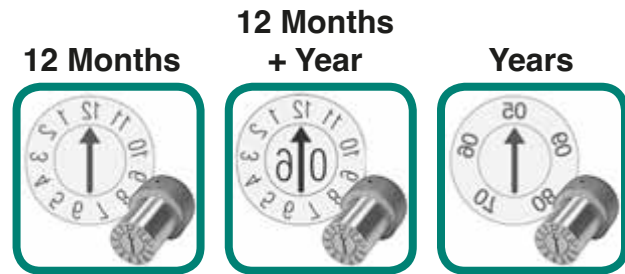
High Temperature Date Stamp



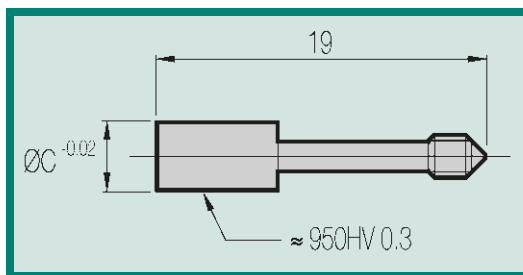
- Material is 1.2344 Nitrided (insert) and Inconel 2.4669 (body)
- Maximum working temperature is 450 C
- Designed for tools which operate at high temperatures
- Ideal for Zinc, Polyester, Bakelite and similar materials

12 Months	12 Months + Year ¹	Years ²	A	B	C	D	No. of Years
FT.0847SF	FT.084712-__	FT.084705-__	8	12	4.7	11	5
FT.1267SF	FT.126712-__	FT.126708-__	12	16	6.7	12	8

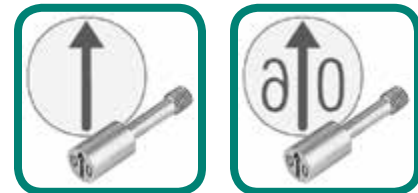
- (1) When ordering, add the year required to the part number (FT.084712-11)
- (2) When ordering, add the start year to the part number (FT.084705-11)



High Temperature Inserts

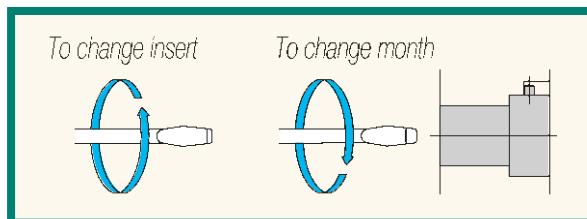


- Material is 1.2344 Nitrided
- Insert changes can be done while the tool is still in the press



Arrow only	Arrow & Year ¹	C
IT.4719SF	IT.4719 __	4.7
IT.6719SF	IT.6719 __	6.7

- (1) When ordering, add the year required to the part number (IT.479111)

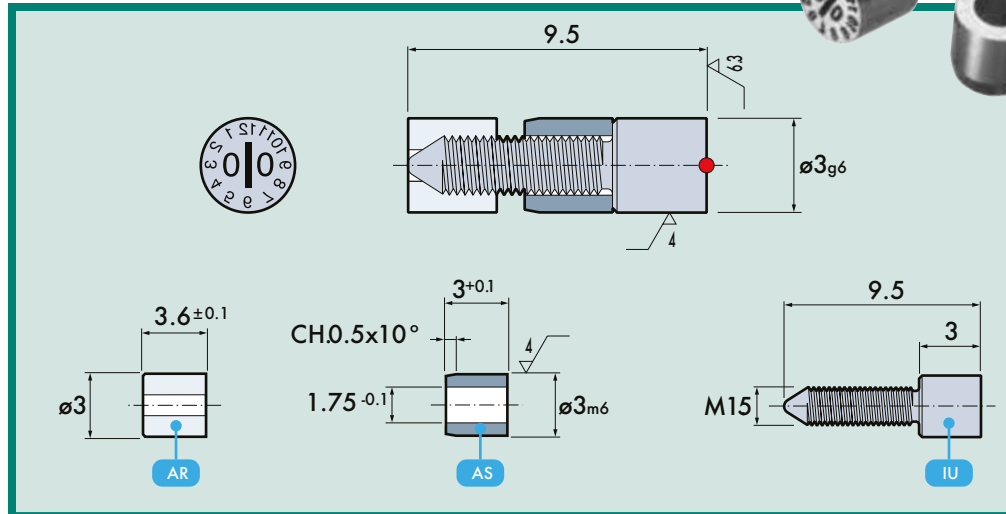
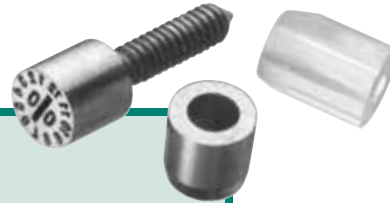


CAD files and flash demo at:
CUMSA
www.cumsa.com



Unit Date Stamp

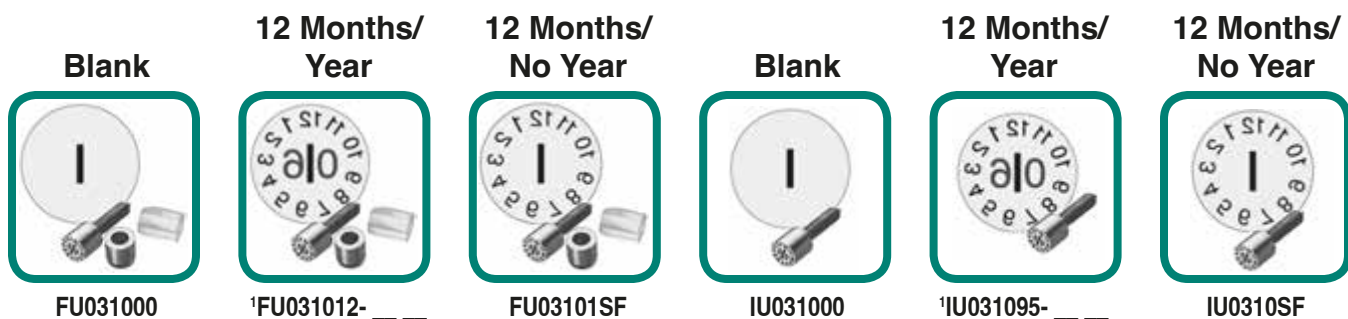
Ø 3mm



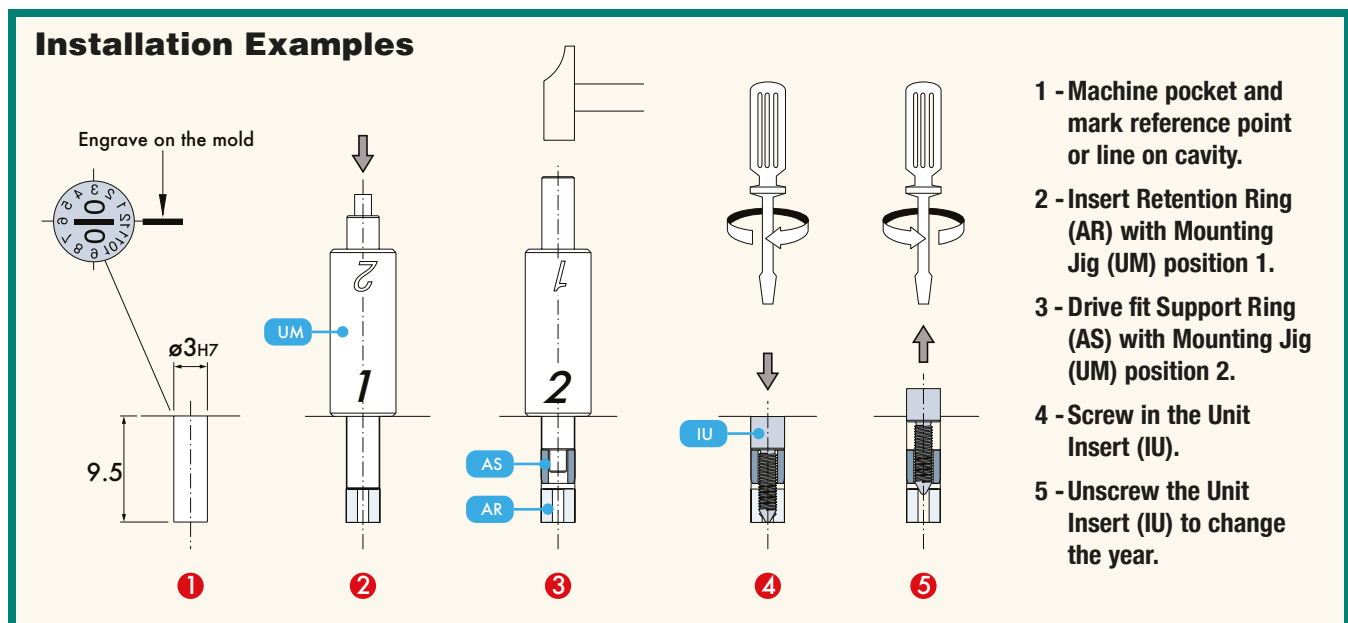
Ideal for limited spaces due to their small size.

- Material is INOX. 1.4034 — 48-54 HRC
- Maximum working temperature is 150°C

Unit Date Stamp Assemblies (FU) are supplied complete with (IU) Unit Insert, (AS) Support Unit, (AR) Retention Ring and (UM) Mounting Jig



(1) When ordering, add the year required to the part number (FU031012-11)



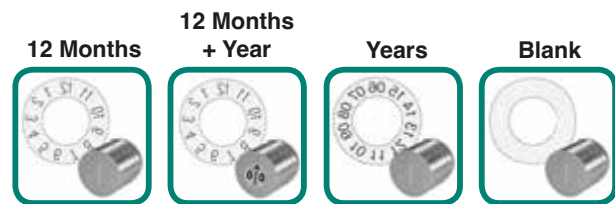
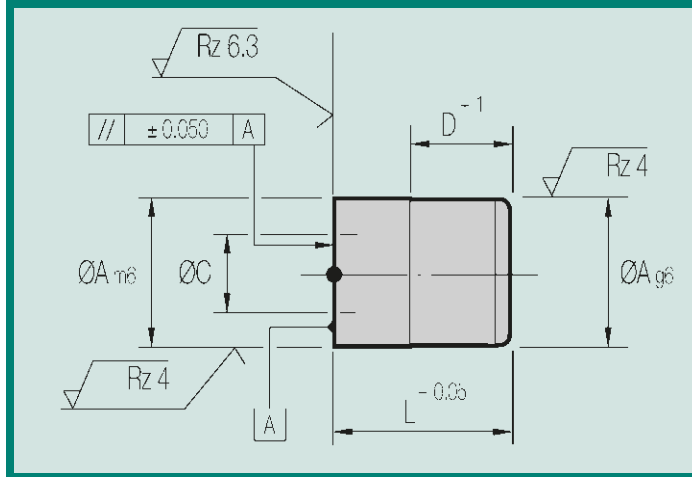
CAD files and flash demo at:
CUMSA
www.cumsa.com



Date Stamps



- Material is INOX. 1.4034 48-54HRC.
- Maximum working temperature is 150 C

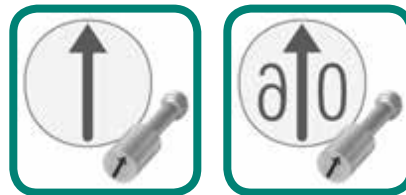
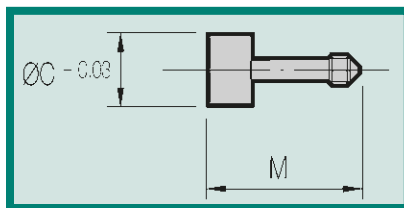


12 Months	12 Mon. + Yr. ¹	Years ¹	Blank	31 Days	Shifts	A	C	D	E	L	N ²
FA.0422SF	FA.042212- __	FA.042204- __	FA.042200		FA.0422SP	4	2.2	6	3.5	12	4
FA.0530SF	FA.053012- __	FA.053004- __	FA.053000		FA.0530SP	5	3	6	3.5	12	4
FA.0632SF	FA.063212- __	FA.063205- __	FA.063200	FA.0632-31	FA.0632SP	6	3.2	12	4	20	5
FA.0847SF	FA.084712- __	FA.084705- __	FA.084700	FA.0847-31	FA.0847SP	8	4.7	12	6	20	5
FA.1057SF	FA.105712- __	FA.105706- __	FA.105700	FA.1057-31	FA.1057SP	10	5.7	12	8	20	6
FA.1267SF	FA.126712- __	FA.126708- __	FA.126700	FA.1267-31	FA.1267SP	12	6.7	12	10	20	8
FA.1687SF	FA.168712- __	FA.168710- __	FA.168700	FA.1687-31	FA.1687SP	16	8.7	12	12	20	10
FA.2007SF	FA.200712- __	FA.200710- __	FA.200700	FA.2007-31	FA.2007SP	20	10.7	12	14	20	10

*Assemblies supplied complete with outer ring and arrow insert.

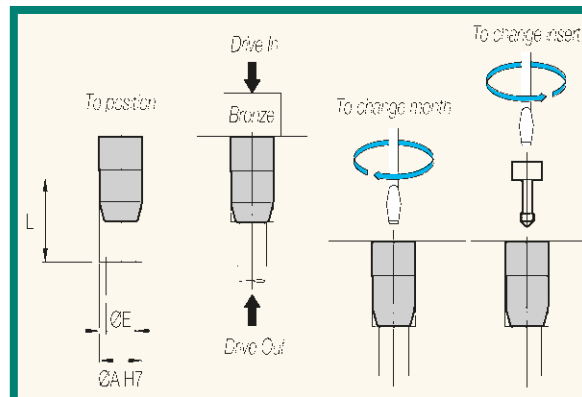
- (1) When ordering, add the year required to the part number (FA.04221211)
- (2) The number of years that fit on the 'Year' outer ring.

Inserts



- Material is INOX. 1.4034 48-54HRC
- Insert changes can be done while the tool is still in the press.
- To replace inserts, simply turn clockwise until the unit clicks (about 8 revolutions) mating the insert flush with the outer ring.

Arrow only	Arrow & Year	C	M
IA.2275SF	IA.2275 __	2.2	7.7
IA.3075SF	IA.3075 __	3	7.7
IA.3217SF	IA.3217 __	3.2	17
IA.4717SF	IA.4717 __	4.7	17
IA.5717SF	IA.5717 __	5.7	17
IA.6717SF	IA.6717 __	6.7	17
IA.8717SF	IA.8717 __	8.7	17
IA.1007SF	IA.1007 __	10.7	17

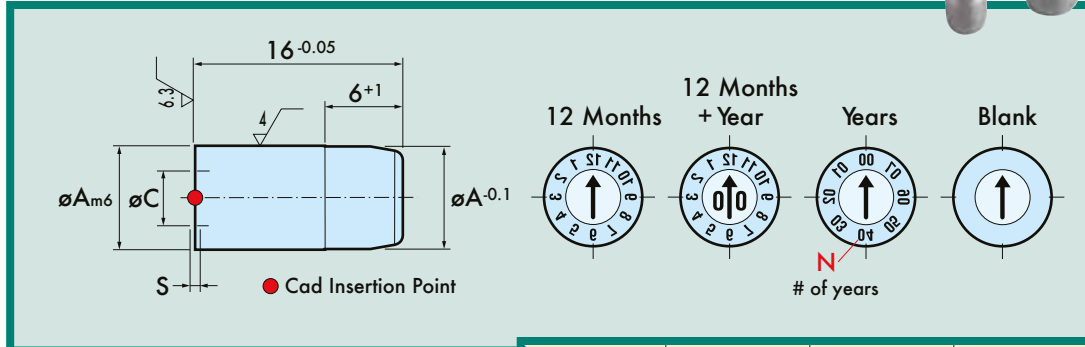


- (1) When ordering, add the year required to the part number (IA.227511)

CAD files and flash demo at:
CUMSA
www.cumsa.com



Xtra Date Stamp

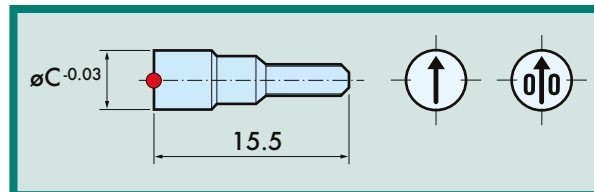


- Material is INOX. 1.4034 48-54HRC.
- Maximum working temperature is 100 C

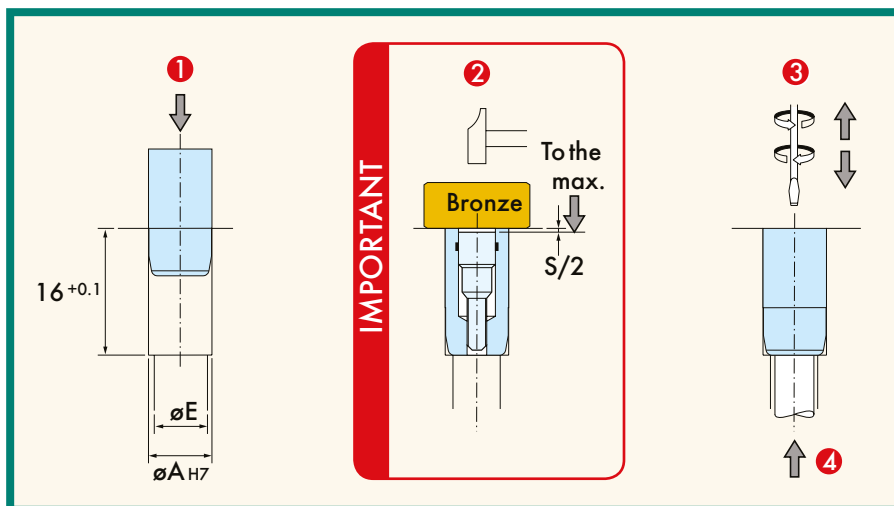
12 Months	12 Mon. + Yr.	Years ¹	Blank ¹	A	C	E	N	S
FX.0623SF	FX.062312 __	FX.062305- __	FX.062300	6	3.2	4	5	0.25
FX.0847SF	FX.084712 __	FX.084705- __	FX.084700	8	4.7	6	5	0.25
FX.1057SF	FX.105712 __	FX.105706- __	FX.105700	10	5.7	8	6	0.35
FX.1267SF	FX.126712 __	FX.126708- __	FX.126700	12	6.7	10	8	0.35

(1) When ordering, add the desired year to the part number (FX.06231211)

Xtra Insert



- Material is INOX. 1.4034 48-54HRC
- Only an H7 pocket required for assembly
- No downtime when changing inserts



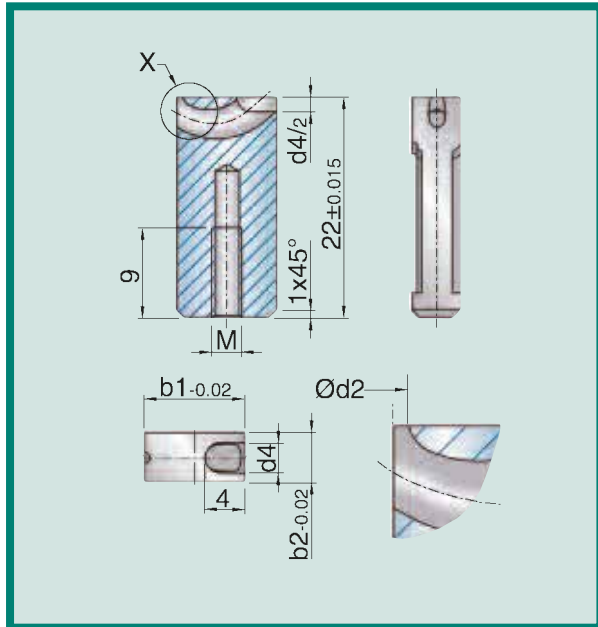
Arrow only	Arrow & Year ¹	C
IX.3215SF	IX.3215 __	3.2
IX.4715SF	IX.4715 __	4.7
IX.5715SF	IX.5715 __	5.7
IX.6715SF	IX.6715 __	6.7

(1) When ordering, add the desired year to the part number (IX.321511)

CAD files and flash demo at:
CUMSA
www.cumsa.com



Cashew Gate Inserts Miniflow - GTM

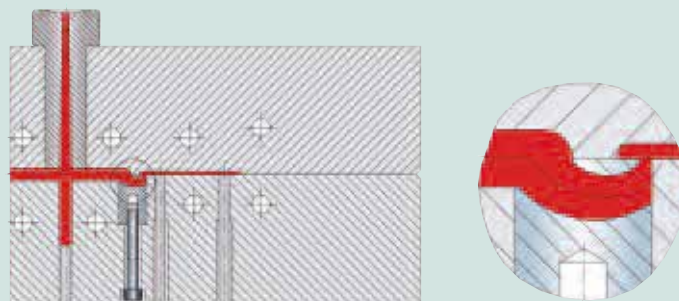


- For gating of small, thin walled parts.
- This insert does not have a raised lip (calotte).
- Suitable for very thin-walled parts.
- Usable for all thermoplastics including fillers up to 50% glass.
- All inserts have the gate diameter 'd2' molded into them.

Catalog Number	b1	b2	d2	d4	M	Viscosity		
						high flowability	regular flowability	low flowability
GTM-10-05	10	5	0,5	3	3	4	4	3
GTM-10-07	10	5	0,7	3	3	6	5	4
GTM-10-09	10	5	0,9	3	3	12	9	7
GTM-10-11	10	5	1,1	3	3	17	14	9

Weight in grams

Installation Example



Thin Walled Miniflow

Designed for particularly thin-walled parts (0,5 to 1,2 mm wall thickness). The insert has no raised lip (calotte). Gating will occur flush with the molding.

- the gating point will be flush with, or slightly projecting from, the bottom surface depending on the plastic used.

CAD files available at:
www.exaflow.com

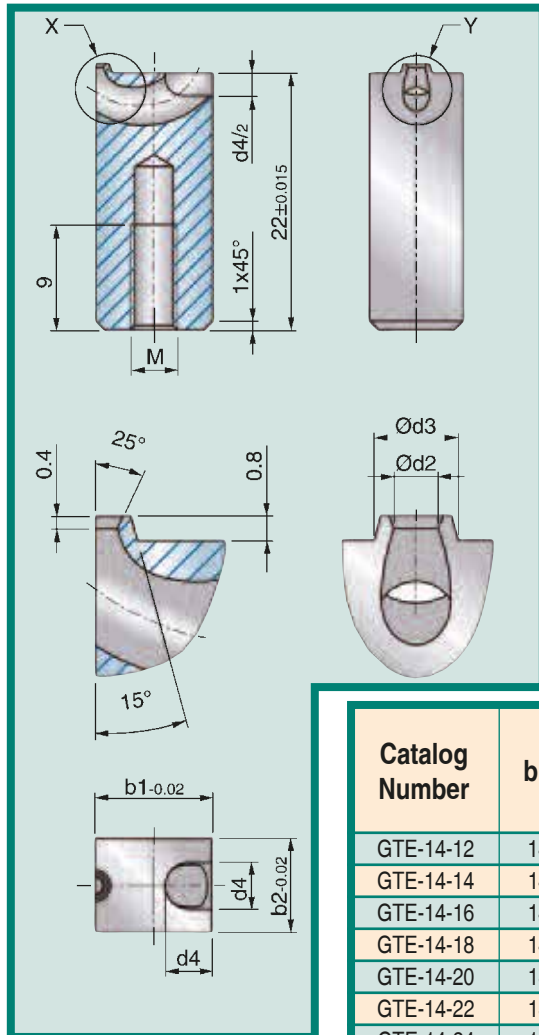




Cashew Gate Inserts

14mm

For shot weights up to 100g

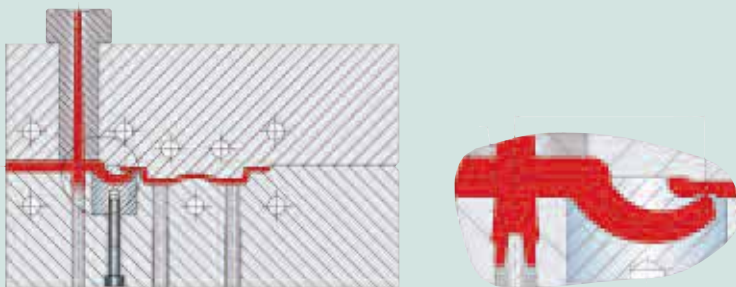


- Manufactured in a solid one-piece unit using the Metal Injection Molding (MIM) process.
- Optimal balancing of cavity filling due to the exactness of MIM.
- Hardened to 60HRC and polished.
- Ideal for thin wall parts.

Catalog Number	b1	b2	d2	d3	d4	M	Viscosity		
							high flowability	regular flowability	low flowability
GTE-14-12	14	12	1,2	2,5	6	6	20	16	10
GTE-14-14	14	12	1,4	2,7	6	6	30	23	15
GTE-14-16	14	12	1,6	2,9	6	6	40	30	20
GTE-14-18	14	12	1,8	3,1	6	6	54	40	27
GTE-14-20	14	12	2,0	3,3	6	6	68	52	34
GTE-14-22	14	12	2,2	3,5	6	6	85	65	43
GTE-14-24	14	12	2,4	3,7	6	6	100	80	50

Weight in grams

Installation Example

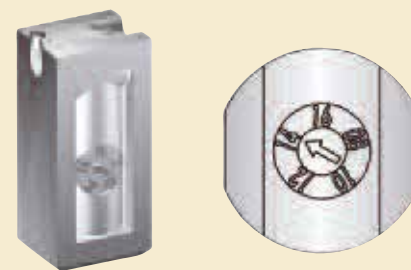


Thermoplastic Elastomers

When processing thermoplastic elastomers, please observe the following recommendations to ensure reliable de-molding.

- the distance 'L' should decrease with the Shore hardness value
- a centering cone should be used
- this installation example applies to elastomers in the medium Shore hardness range (up to 100 Shore A)

All inserts have the gate diameter 'd2' molded into them.



CAD files available at:
www.exaflow.com

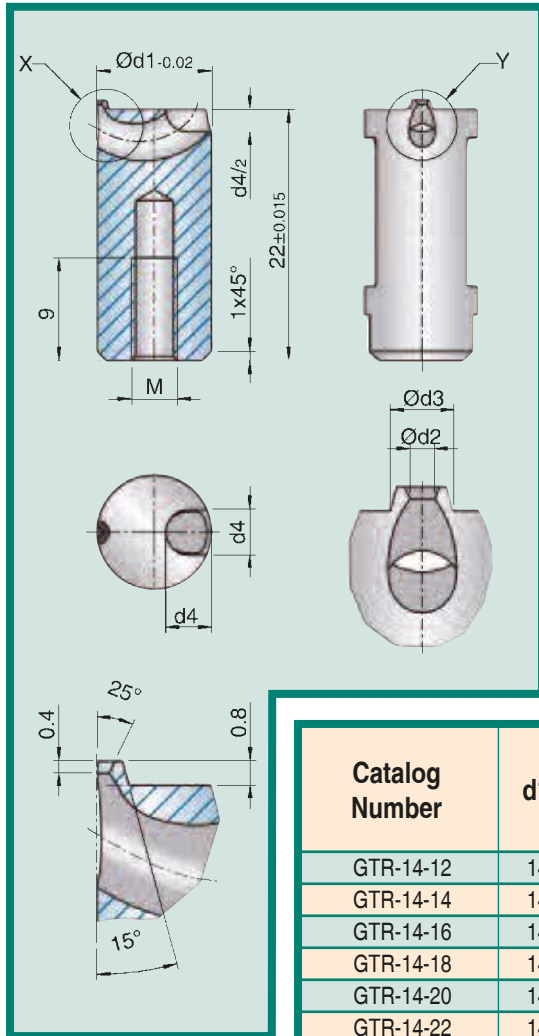




Cashew Gate Inserts

Ø 14mm

For shot weights up to 100g



Actual Size

External View

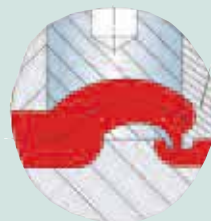
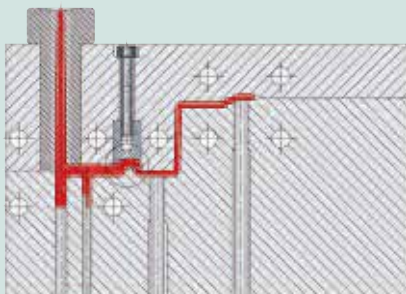
Cutaway View

- Manufactured in a solid one-piece unit using the Metal Injection Molding (MIM) process.
- Optimal balancing of cavity filling due to the exactness of MIM.
- Hardened to 60HRC and polished.
- Anti-rotation locking molded into all round inserts. However in most cases the insert is adequately held by the capscrew.

Catalog Number	d1	d2	d3	d4	M	Viscosity		
						high flowability	regular flowability	low flowability
GTR-14-12	14	1,2	2,5	6	6	20	16	10
GTR-14-14	14	1,4	2,7	6	6	30	23	15
GTR-14-16	14	1,6	2,9	6	6	40	30	20
GTR-14-18	14	1,8	3,1	6	6	54	40	27
GTR-14-20	14	2,0	3,3	6	6	68	52	34
GTR-14-22	14	2,2	3,5	6	6	85	65	43
GTR-14-24	14	2,4	3,7	6	6	100	80	50

Weight in grams

Installation Example

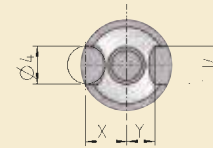


Nozzle Side Installation

The cashew gate insert is screwed into the nozzle side of the mold. The front of the gate insert is sealed off by the cavity.

- to reduce pressure loss
- to minimize shear

Anti-Rotation Locking Dimensions



Catalog Series	Parallel Pin distance 'X'	Key distance 'Y'
GTR-14	6,0 mm	4,5 mm

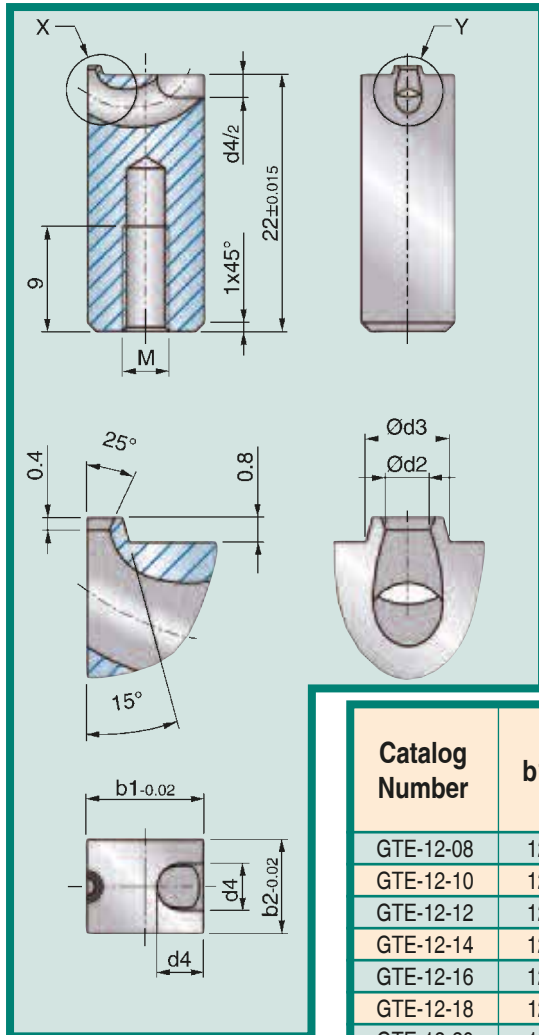
CAD files available at:
www.exaflow.com





Cashew Gate Inserts 12mm

For shot weights up to 68g



Actual Size

External View

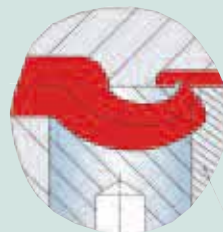
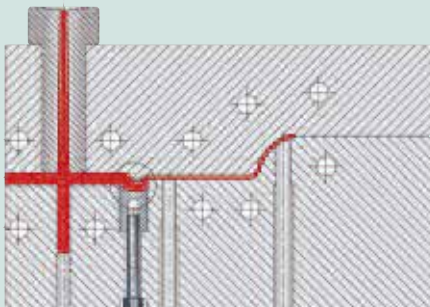
Cutaway View

- Manufactured in a solid one-piece unit using the Metal Injection Molding (MIM) process.
- Optimal balancing of cavity filling due to the exactness of MIM.
- Hardened to 60HRC and polished.
- Ideal for thin wall parts.

Catalog Number	b1	b2	d2	d3	d4	M	Viscosity		
							high flowability	regular flowability	low flowability
GTE-12-08	12	10	0,8	2,1	5	5	8	7	5
GTE-12-10	12	10	1,0	2,3	5	5	14	12	9
GTE-12-12	12	10	1,2	2,5	5	5	20	16	10
GTE-12-14	12	10	1,4	2,7	5	5	30	23	15
GTE-12-16	12	10	1,6	2,9	5	5	40	30	20
GTE-12-18	12	10	1,8	3,1	5	5	54	40	27
GTE-12-20	12	10	2,0	3,3	5	5	68	52	34

Weight in grams

Installation Example

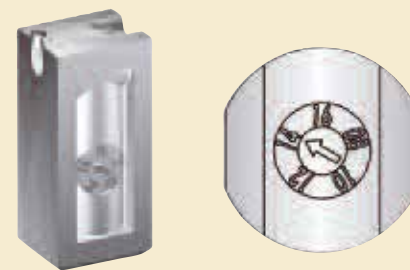


Thin Walled Parts

The raised lip (calotte) height can be reduced to a maximum of 0.4mm. This is the level of the defined stall edge. The front of the gate insert is sealed off by the cavity to the level of the parting line.

- to reduce pressure loss
- to minimize shear

All inserts have the gate diameter 'd2' molded into them.



CAD files available at:
www.exaflow.com

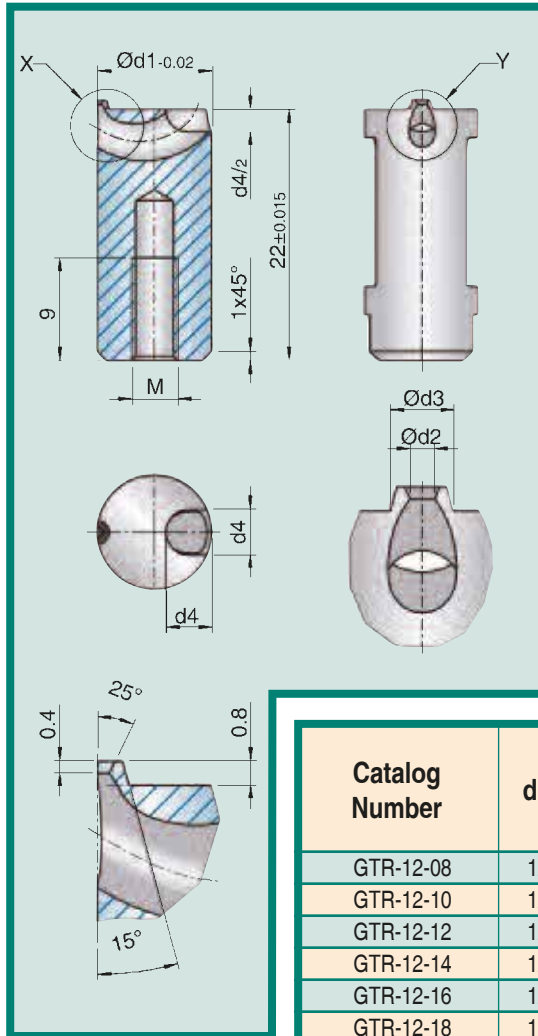




Cashew Gate Inserts

Ø 12mm

For shot weights up to 68g



Actual Size

External View

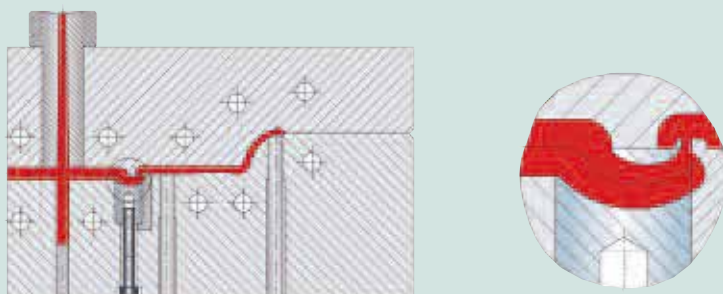
Cutaway View

- Manufactured in a solid one-piece unit using the Metal Injection Molding (MIM) process.
- Optimal balancing of cavity filling due to the exactness of MIM.
- Hardened to 60HRC and polished.
- Anti-rotation locking molded into all round inserts. However in most cases the insert is adequately held by the capscrew.

Catalog Number	d1	d2	d3	d4	M	Viscosity		
						high flowability	regular flowability	low flowability
GTR-12-08	12	0,8	2,1	5	5	8	7	5
GTR-12-10	12	1,0	2,3	5	5	14	12	9
GTR-12-12	12	1,2	2,5	5	5	20	16	10
GTR-12-14	12	1,4	2,7	5	5	30	23	15
GTR-12-16	12	1,6	2,9	5	5	40	30	20
GTR-12-18	12	1,8	3,1	5	5	54	40	27
GTR-12-20	12	2,0	3,3	5	5	68	52	34

Weight in grams

Installation Example

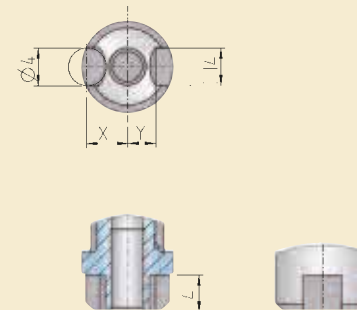


Flat Parts

The front of the cashew gate insert is fully sealed off by a companion raised lip (calotte) machined into the dead-end insert.

- to reduce pressure loss
- to minimize shear

Anti-Rotation Locking Dimensions



Catalog Series	Parallel Pin distance 'X'	Key distance 'Y'
GTR-12	5,2 mm	3,8 mm

CAD files available at:
www.exaflow.com

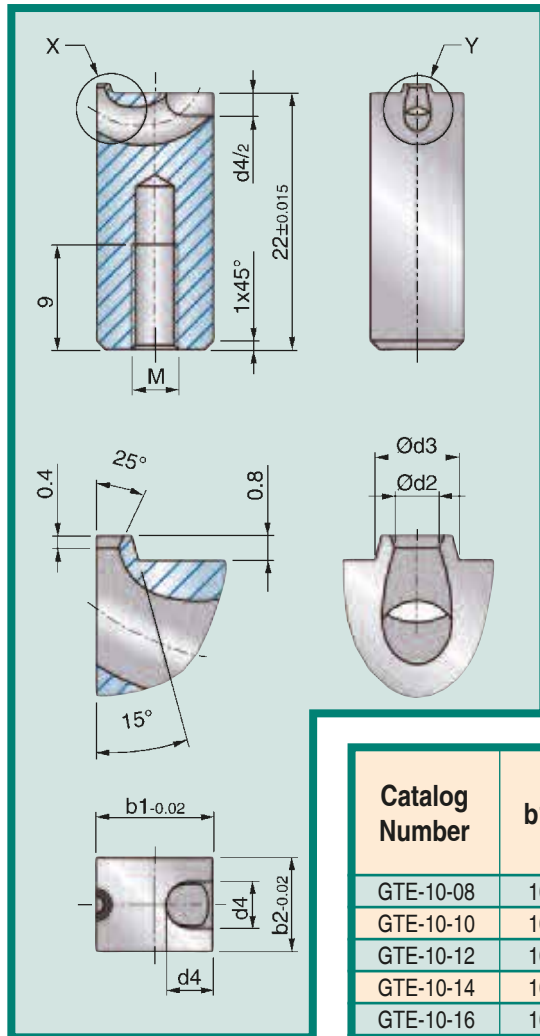




Cashew Gate Inserts

10mm

For shot weights up to 40g

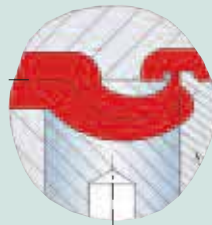
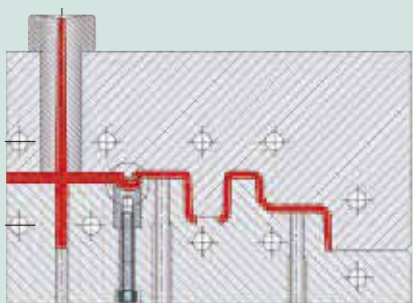


- Manufactured in a solid one-piece unit using the Metal Injection Molding (MIM) process.
- Optimal balancing of cavity filling due to the exactness of MIM.
- Hardened to 60HRC and polished.
- Ideal for thin wall parts.

Catalog Number	b1	b2	d2	d3	d4	M	Viscosity		
							high flowability	regular flowability	low flowability
GTE-10-08	10	8	0,8	2,1	4	4	8	7	5
GTE-10-10	10	8	1,0	2,3	4	4	14	12	9
GTE-10-12	10	8	1,2	2,5	4	4	20	16	10
GTE-10-14	10	8	1,4	2,7	4	4	30	23	15
GTE-10-16	10	8	1,6	2,9	4	4	40	30	20

Weight in grams

Installation Example

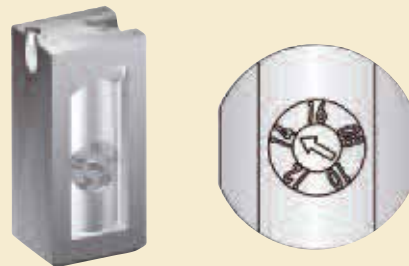


Standard Installation

The front of the cashew gate insert is sealed off by the mold cavity.

- to reduce pressure loss
- to avoid jetting

All inserts have the gate diameter 'd2' molded into them.



CAD files available at:
www.exaflow.com

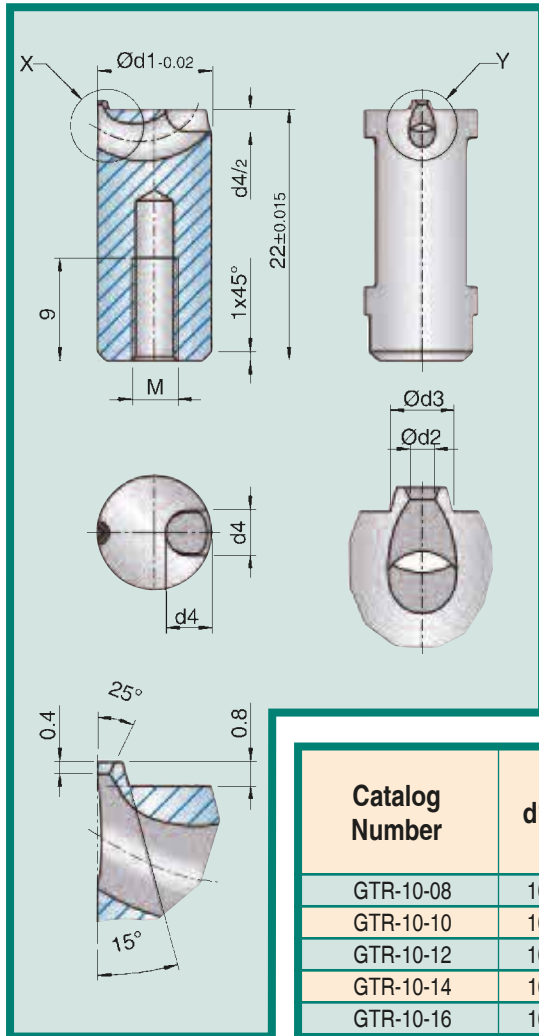




Cashew Gate Inserts

Ø 10mm

For shot weights up to 40g

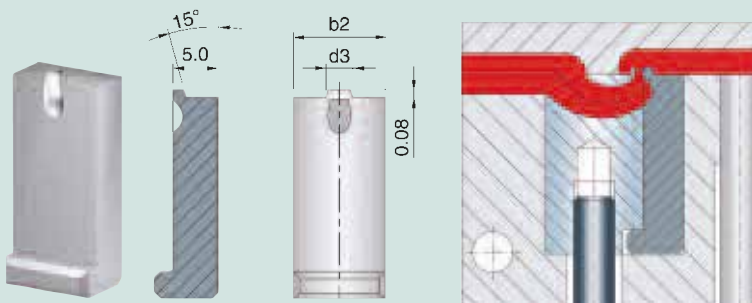


- Manufactured in a solid one-piece unit using the Metal Injection Molding (MIM) process.
- Optimal balancing of cavity filling due to the exactness of MIM.
- Hardened to 60HRC and polished.
- Anti-rotation locking molded into all round inserts. However in most cases the insert is adequately held by the capscrew.

Catalog Number	d1	d2	d3	d4	M	Viscosity		
						high flowability	regular flowability	low flowability
GTR-10-08	10	0,8	2,1	4	4	8	7	5
GTR-10-10	10	1,0	2,3	4	4	14	12	9
GTR-10-12	10	1,2	2,5	4	4	20	16	10
GTR-10-14	10	1,4	2,7	4	4	30	23	15
GTR-10-16	10	1,6	2,9	4	4	40	30	20

Weight in grams

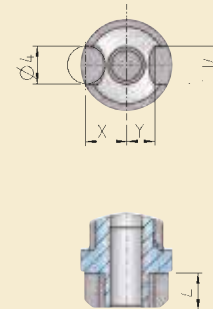
Technical Information:



Dead-End Recess Auxiliary Insert for GTE Series

A dead-end recess breaking the force of the melt flow can be machined either into an auxiliary insert or directly into the cavity. The auxiliary insert should be made from a highly wear-resistant steel with a hardness of 60HRC. The dimensions b2 and d3 depend on the size of the cashew gate insert selected. For recess geometries in various CAD formats please refer to the Exaflow website.

Anti-Rotation Locking Dimensions



Catalog Series	Parallel Pin distance 'X'	Key distance 'Y'
GTR-10	4,5 mm	3,0 mm

CAD files available at:
www.exaflow.com





Dual Ring Date Stamps

Dual-Ring Mold Dating Insert Offers the Ultimate in Date Insert Flexibility

Patented Indexable Mold Date Insert Technology

The Dual-Ring Mold Dating Insert features a date insert valid for six years, and is based on Indexable Mold Date Insert technology.

The Dual-Ring Insert eliminates the need to install two date inserts or change the inner insert each year. This easy-to-use indexable insert provides the flexibility you need to keep your mold dating current, especially as the lifetime of molds becomes shorter.

- Outer ring: 12 months, months 1 through 12
- Inner ring: 6 years + arrow (arrow points to month)
- Center insert: arrow (points to year & adjusts position of both arrows)

Features and Benefits

- Double indexable: both arrows independently “click into position”
- Change positions easily with only a screwdriver using arrow in inner insert
 - Turn clockwise to change “year” arrow (6 years)
 - Turn counter-clockwise to change “month” arrow (12 months)
- All inserts remain flush when rotated
- Dual-Ring Inserts may be interchanged for the 20mm, 16mm, 10mm, 8mm to 6mm diameter Indexable and Front Removable inserts

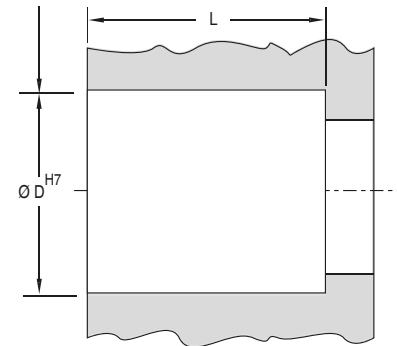
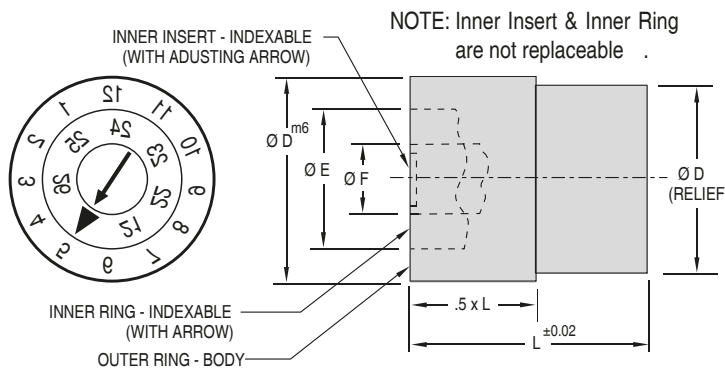


Patent Pending

Installation and Machining

- Press-fit installation required
- Maintain a close tolerance press fit. Too loose a fit could allow the insert to move out of position, while too tight a press fit might prevent the inner insert and inner ring from rotating when required
- Accurately measure the $\varnothing D$ for each part and machine hole to provide about

Pocket for installation
(hold pocket depth as required by the application)



$\varnothing D$	TOLERANCE	
	m6	h7
6	+0.004 TO +0.012	0.000 TO -0.012
8	+0.006 TO +0.015	0.000 TO -0.015
10	+0.006 TO +0.015	0.000 TO -0.015
16	+0.007 TO +0.018	0.000 TO -0.018
20	+0.008 TO +0.021	0.000 TO -0.021

INFORMATION KEY:

D = Outside Diameter
 E = Outside Diameter of Inner Ring
 F = Outside Diameter of Inner Insert
 G = Hole Diameter
 L = Length
 Material: Corrosion-resistant Stainless Steel
 Hardness: 53 ± 3 HRC
 Max. Temp: 150°C (300°F)
 Dimensions: All dimensions are in mm, except as noted

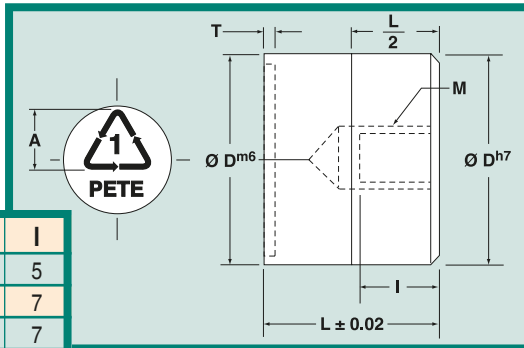
Dual Ring Mold Dating Insert – MD and Assembly

ITEM NUMBER	$\varnothing D$	$\varnothing E$	$\varnothing F$	L LENGTH
MD 2020_*	20	12.8	6.2	16
MD 1620_*	16	10.6	5	14
MD 1020_*	10	6.4	3.2	12
MD 0820_*	8	5.3	2.5	10
MD 0620_*	6	3.8	1.8	10

* When ordering, add digits of engraved year required where asterisks (**) are shown in item number (e.g., MD 0620_*: MD 062022; MD 1020_*: MD 102022).



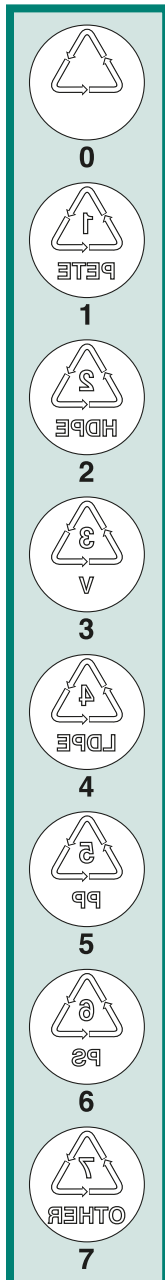
Recycle Inserts SPI Standards



D	L	A	M	T	I
8	10	5	M4	0,2	5
10	12	6	M5	0,3	7
12	14	7	M5	0,3	7
16	14	10	M6	0,3	7
20	16	12	M6	0,3	8



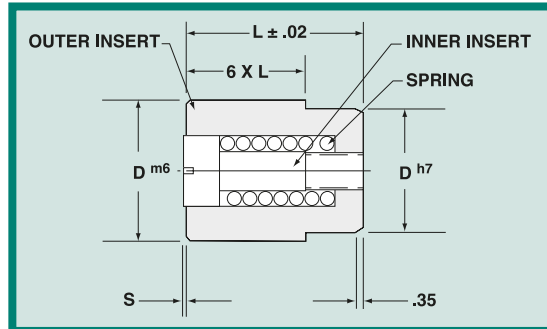
- Standards with threaded holes
- Based upon US SPI standards
- Material: 420 Stainless; 1.4021; 46Hrc+/- 2
- Maximum working temperature: 300F



Catalog Number	D	Recycling Number	Abbreviation	Polymer Name
MA-08-01	8	1	PETE	Polyethelene, Terephthalate
MA-08-02	8	2	HDPE	High Density Polyethelene
MA-08-03	8	3	PVC(or V)	Polyvinyl Chloride
MA-08-04	8	4	LDPE	Low-Density Polyethelene
MA-08-05	8	5	PP	Polypropelene
MA-08-06	8	6	PS	Polystyrene
MA-08-07	8	7	"OTHER"	All other resins
MA-08-00	8	N/A	N/A	Blank
MA-10-01	10	1	PETE	Polyethelene, Terephthalate
MA-10-02	10	2	HDPE	High Density Polyethelene
MA-10-03	10	3	PVC(or V)	Polyvinyl Chloride
MA-10-04	10	4	LDPE	Low-Density Polyethelene
MA-10-05	10	5	PP	Polypropelene
MA-10-06	10	6	PS	Polystyrene
MA-10-07	10	7	"OTHER"	All other resins
MA-10-00	10	N/A	N/A	Blank
MA-12-01	12	1	PETE	"Polyethelene, Terephthalate"
MA-12-02	12	2	HDPE	High Density Polyethelene
MA-12-03	12	3	PVC(or V)	Polyvinyl Chloride
MA-12-04	12	4	LDPE	Low-Density Polyethelene
MA-12-05	12	5	PP	Polypropelene
MA-12-06	12	6	PS	Polystyrene
MA-12-07	12	7	"OTHER"	All other resins
MA-12-00	12	N/A	N/A	Blank
MA-16-01	16	1	PETE	Polyethelene, Terephthalate
MA-16-02	16	2	HDPE	High Density Polyethelene
MA-16-03	16	3	PVC(or V)	Polyvinyl Chloride
MA-16-04	16	4	LDPE	Low-Density Polyethelene
MA-16-05	16	5	PP	Polypropelene
MA-16-06	16	6	PS	Polystyrene
MA-16-07	16	7	"OTHER"	All other resins
MA-16-00	16	N/A	N/A	Blank
MA-20-01	20	1	PETE	Polyethelene, Terephthalate
MA-20-02	20	2	HDPE	High Density Polyethelene
MA-20-03	20	3	PVC(or V)	Polyvinyl Chloride
MA-20-04	20	4	LDPE	Low-Density Polyethelene
MA-20-05	20	5	PP	Polypropelene
MA-20-06	20	6	PS	Polystyrene
MA-20-07	20	7	"OTHER"	All other resins
MA-20-00	20	N/A	N/A	Blank



Front Removable Date Stamps Economy Series "E"



NOTE: Press fit installation required in mold.

INSERT ASSEMBLIES

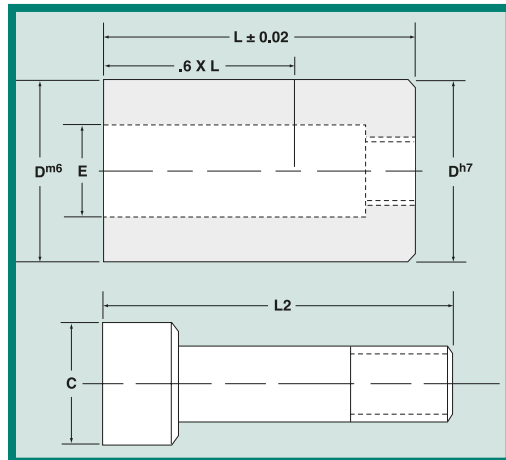
D	L	12 Months w/arrow	12 Months w/arrow/year*	Years/arrow**	Days/arrow	Shifts/arrow	Numeral 0-9	Blank/arrow
4	8	M0408	M04 x __	A04 x __	DA04	SH04		BL0408
5	8	M0508	M05 x __	A05 x __	DA05	SH05		BL0508
6	8	M0608	M06 x __	A06 x __	DA06	SH06	FOR0006	BL0608
8	10	M0810	M08 x __	A08 x __	DA08	SH08	FOR0008	BL0810
10	12	M1012	M10 x __	A10 x __	DA10	SH10	FOR0010	BL1012
12	14	M1214	M12 x __	A12 x __	DA12	SH12	FOR0012	BL1214
16	14	M1614	M16 x __	A16 x __	DA16	SH16	FOR0016	BL1614
20	16	M2016	M20 x __	A20 x __	DA20	SH20	FOR0020	BL2016

Material: 420 Stainless; 1.4021;46Hrc+/- 2

- Provides part traceability
- Maximum working Temperature: 300F
- Markings are Laser etched.
- Insert changes can be done from parting line
- Press fit installation required
- Interchangeable with DME Front Removable or Progressive C-series

* When ordering add the year required to the part number (M05 x 07)

**When ordering specify beginning year



NOTE: Press fit installation required in mold.

REPLACEMENT BODIES

D	L	12 Months	Days	Shifts	Blank
4	8	MB04	DB04	SB04	BLB04
5	8	MB05	DB05	SB05	BLB05
6	8	MB06	DB06	SB06	BLB06
8	10	MB08	DB08	SB08	BLB08
10	12	MB10	DB10	SB10	BLB10
12	14	MB12	DB12	SB12	BLB12
16	14	MB16	DB16	SB16	BLB16
20	16	MB20	DB20	SB20	BLB20

Replacement Inserts & Bodies

DIMENSIONAL DATA

D(mm) Dia.	E (mm)	L(mm) Length	S(mm) Etch Depth	Tolerance(mm)	
				m6	h7
4	2,1	8	.203	+.012 to +.004	0 to -.012
5	3,1	8	.203	+.012 to +.004	0 to -.012
6	3,1	8	.203	+.012 to +.004	0 to -.012
8	4,4	10	.254	+.015 to +.006	0 to -.015
10	5,2	12	.3556	+.015 to +.006	0 to -.015
12	6,2	14	.3556	+.018 to +.007	0 to -.018
16	8,2	14	.3556	+.018 to +.007	0 to -.018
20	11	16	.3556	+.021 to +.008	0 to .021

REPLACEMENT INSERTS (with springs)

Arrow Only	Arrow & Year*	C	L2
AR04	AY04 __	2,1	8
AR05	AY05 __	3,1	8
AR06	AY06 __	3,1	8
AR08	AY08 __	4,4	10
AR10	AY10 __	5,2	12
AR12	AY12 __	6,2	14
AR16	AY16 __	8,2	14
AR20	AY20 __	11	16

REPLACEMENT SPRINGS (pkg of 5)

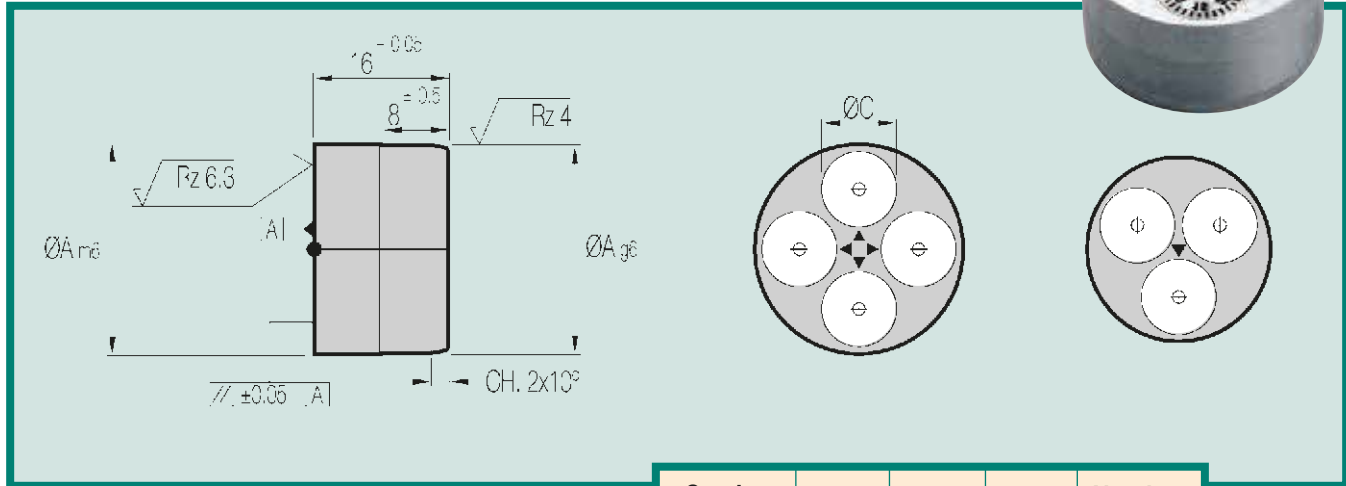
D(mm) Diameter	Cat. Number
4	RS04
5	RS05
6	RS06
8	RS08
10	RS10
12	RS12
16	RS16
20	RS20

* When ordering add the year required to the part number

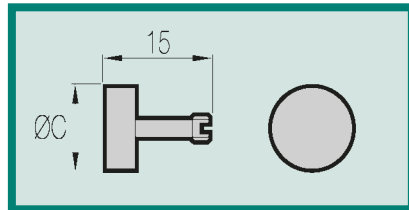


Block Base 3 & 4 Zone

The Block Base is the most versatile engraving unit on the market. With 3 and 4 zone configurations you can view any sort of standardized information about your part.



- Material is INOX. 1.4034 48-54HRC.
- This is a CUMSA patented system.



Catalog Number	A	C	E	Number of Zones
BM.160603	16	6.5	8	3
BM.180604	18	6.5	8	4
BM.220903	22	8.7	10	3
BM.250904	25	8.7	10	4
BM.281103	28	11.5	12	3
BM.321104	32	11.5	12	4

Block Inserts

Blank

C	Catalog Number
6,5	PM0615-00
8,7	PM0915-00
11,5	PM1115-00

Recycle

C	Catalog Number
6,5	PM0615-07
8,7	PM0915-07
11,5	PM1115-07



Food

C	Catalog Number
6,5	PM0615-09
8,7	PM0915-09
11,5	PM1115-09

Shift

C	Catalog Number
6,5	PM0615-101
8,7	PM0915-101
11,5	PM1115-101

31 Days

C	Catalog Number
6,5	PM0615-102
8,7	PM0915-102
11,5	PM1115-102

Months

C	Catalog Number
6,5	PM0615-103
8,7	PM0915-103
11,5	PM1115-103

Months & Year

C	Catalog Number
6,5	PM0615-104-__
8,7	PM0915-104-__
11,5	PM1115-104-__

Years

C	Catalog Number
6,5	PM0615-105-__
8,7	PM0915-105-__
11,5	PM1115-105-__

0-30

C	Catalog Number
6,5	PM0615-106
8,7	PM0915-106
11,5	PM1115-106

0-50

C	Catalog Number
6,5	PM0615-107
8,7	PM0915-107
11,5	PM1115-107

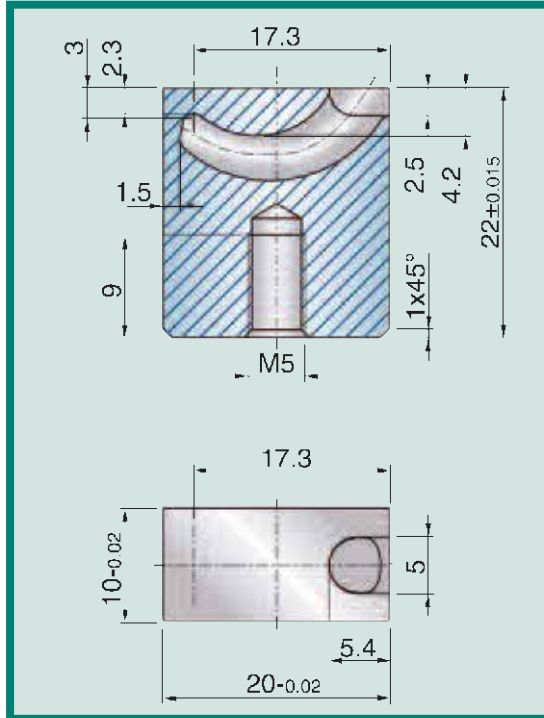
1 Add starting year after the dash (PM0615-104-06)

CAD files and flash demo at:

CUMSA
www.cumsa.com



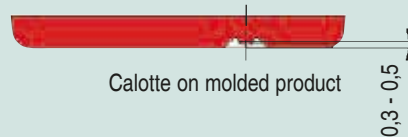
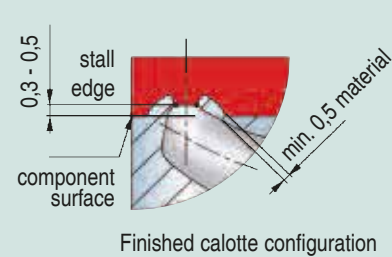
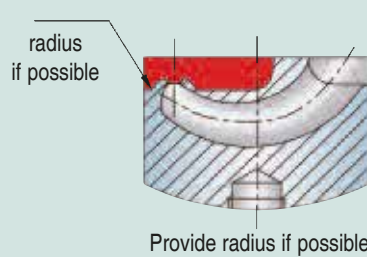
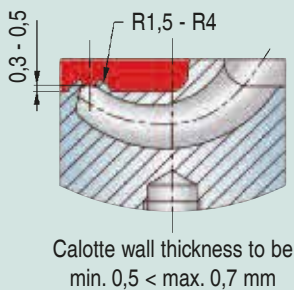
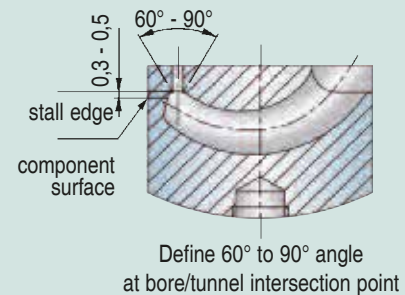
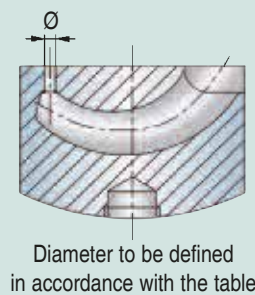
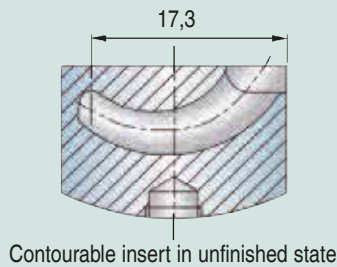
Cashew Gate Inserts Kontourflow® GTK



For tunnel gating of small to medium sized moldings contoured in the gate area

- maximum gate diameter (pointed tunnel) up to 1,7 mm.
- contourable up to 3 mm depth.
- usable for all thermoplastics including fillers up to 50% glass fibre.

Standard Design

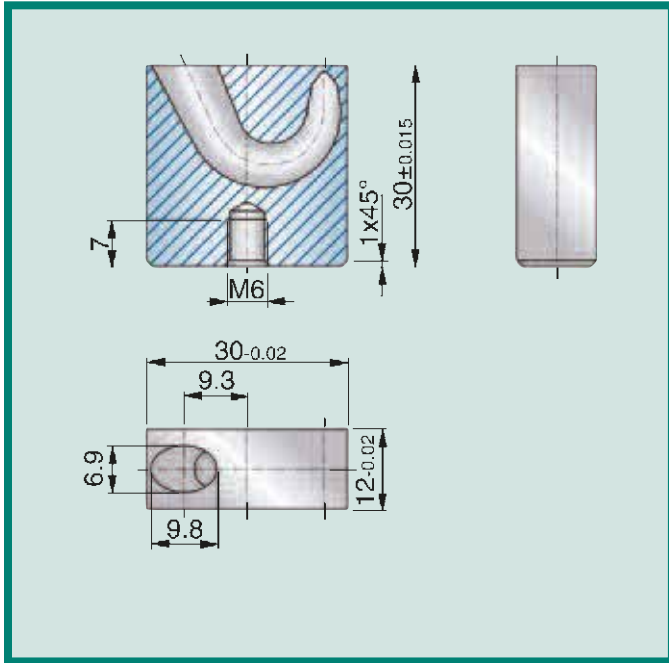


CAD files available at:
www.exaflow.com

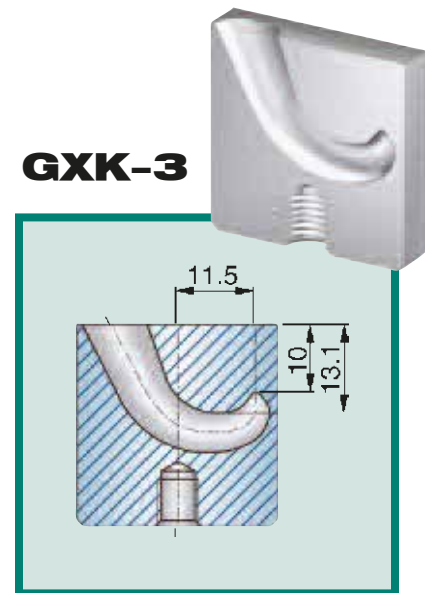
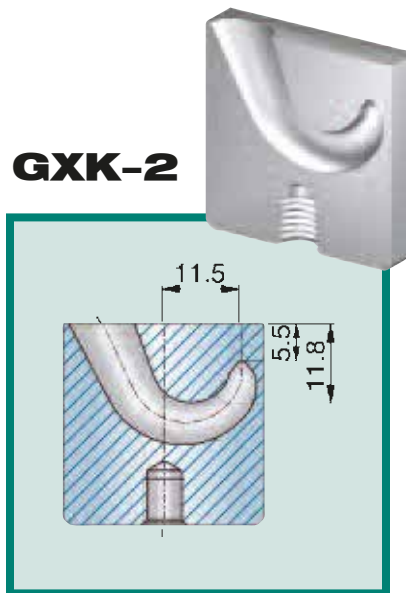




Cashew Gate Inserts Maxiflow - GXK



For tunnel gating of medium-to-large components. Supports contouring to a depth of 11,5 mm. Suitable for gate diameters up to 3,5 mm and shot weights up to 1,200 g per insert. The Maxiflow range can be used to process all common plastics, including reinforced types.



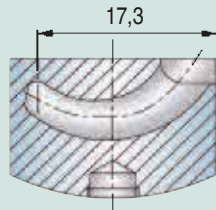
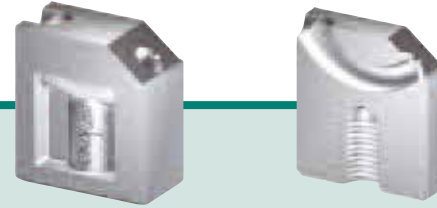
CAD files available at:
www.exaflow.com



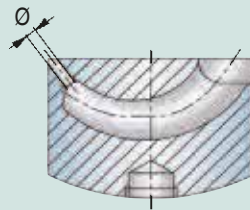


Cashew Gate Inserts Kontourflow® - GTK

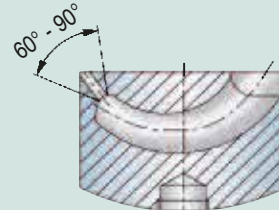
Inclined Surface



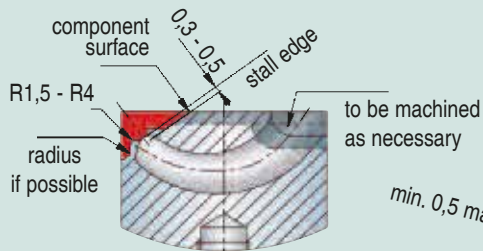
Contourable insert in unfinished state



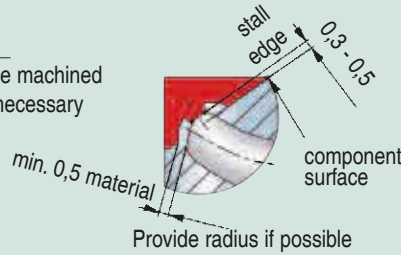
Diameter to be defined in accordance with the table



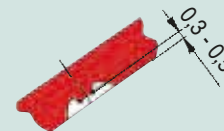
Define 60° to 90° angle at bore/tunnel intersection point



Calotte wall thickness to be min. 0,5 < max. 0,7 mm

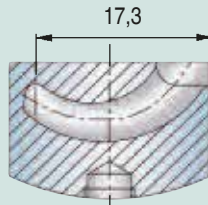
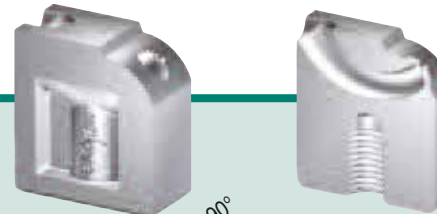


Provide radius if possible

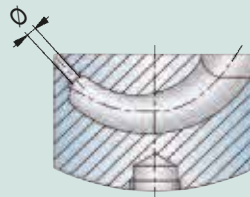


Calotte on molded product

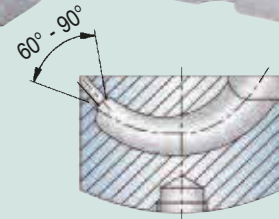
Curved Surface



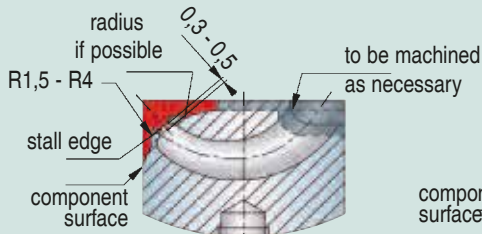
Contourable insert in unfinished state



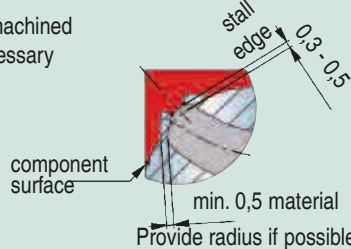
Diameter to be defined in accordance with the table



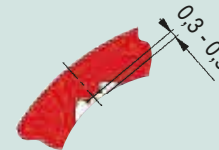
Define 60° to 90° angle at bore/tunnel intersection point



Calotte wall thickness to be min. 0,5 < max. 0,7 mm



Provide radius if possible



Calotte on molded product

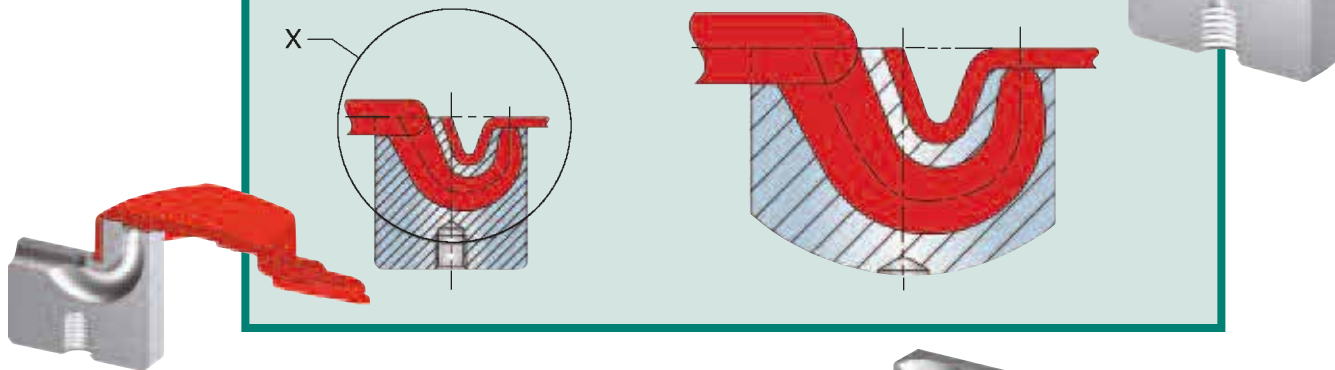
CAD files available at:
www.exaflow.com



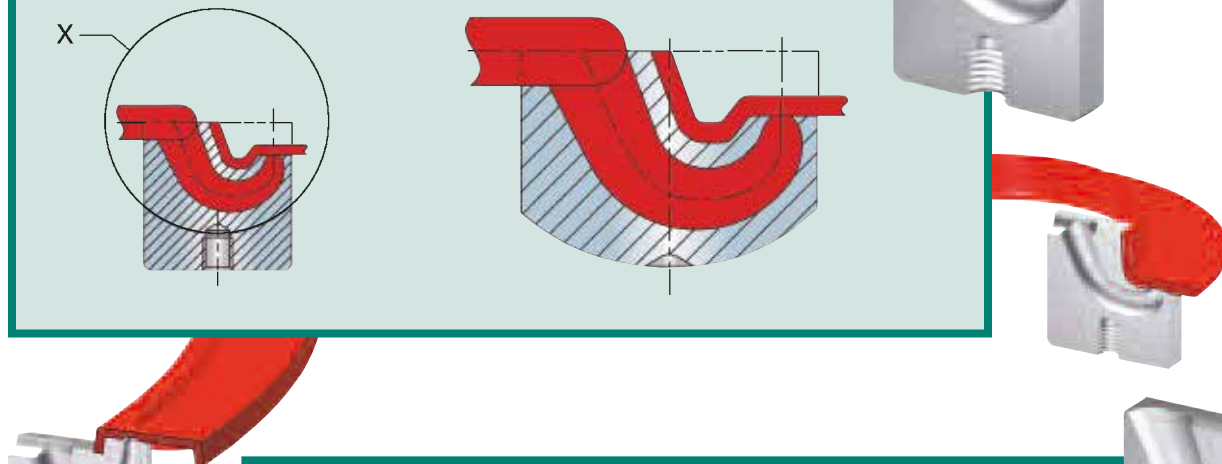


Cashew Gate Inserts Maxiflow - GXK

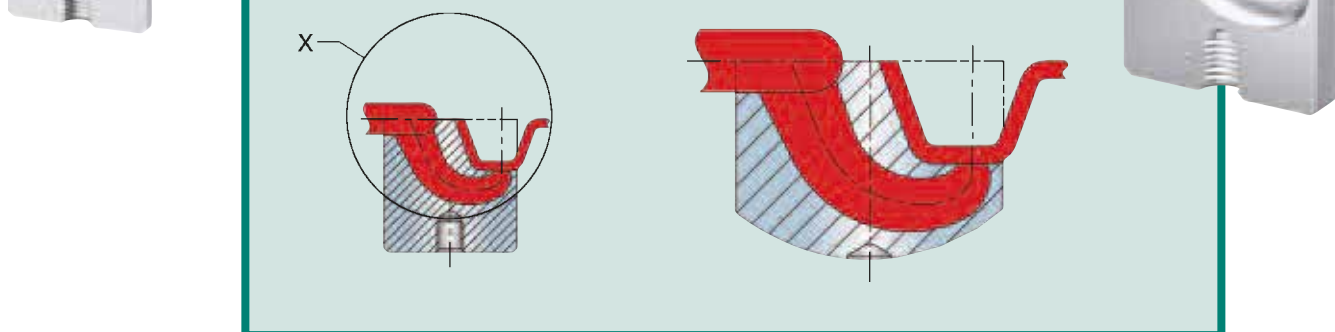
Example GXK-1



Example GXK-2



Example GXK-3



Maxiflow benefits:

- gating point may be located up to 10mm above or below the parting line
- permits gating immediately behind projecting ribs
- gate may be remote from molding wall

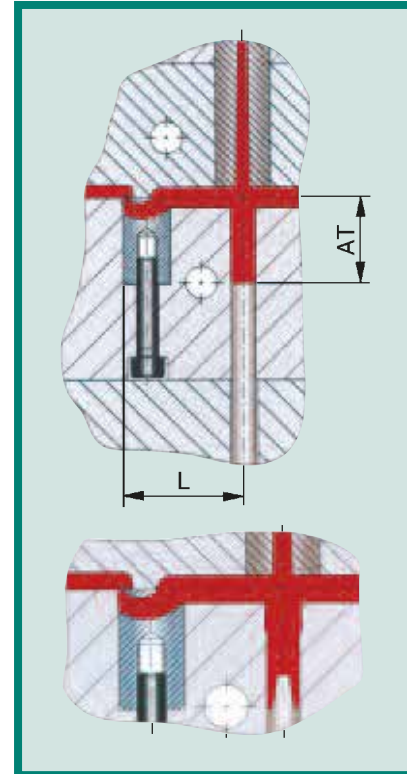
CAD files available at:
www.exaflow.com



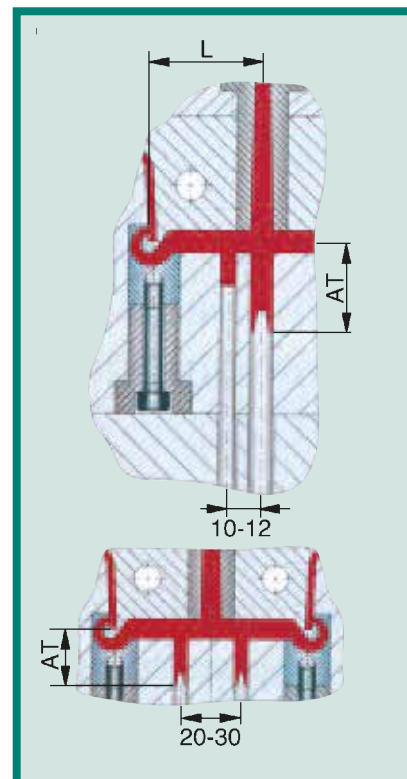


Cashew Gate Installation Data

Plastic Group	GTM	GTR/ GTE	GTK
HD-PE, LD-PE, PET, PP, PA, PC, PVC. (L)	>15	>20	>25
Runner Design	round	round	round
Ejector Depth (AT)	>11	>16	>20
ABS, M ABS, ASA, PS, PC/ABS, POM, PBT. (L)	>20	>25	>30
Runner Design	round	round	round
Ejector Depth (AT)	>14	>20	>24
Elastomers TPE, TPU, TPP, TPA. (L)	>15	>15	>20
Runner Design	arbitrary	arbitrary	arbitrary
Ejector Depth (AT)	>11	>11	>16
Brittle Plastics (L)	>25	>30	>40
Runner Design	half round	half round	half round
Ejector Depth (AT)	>18	>24	>32



Plastic Group	GRF	GXK
HD-PE, LD-PE, PET, PP, PA, PC, PVC. (L)	>30	>35
Runner Design	round	round
Ejector Depth (AT)	>30	>35
ABS, M ABS, ASA, PS, PC/ABS, POM, PBT. (L)	>30	>40
Runner Design	round	round
Ejector Depth (AT)	>30	>40
Elastomers TPE, TPU, TPP, TPA. (L)	>20	>30
Runner Design	arbitrary	arbitrary
Ejector Depth (AT)	>20	>30
Brittle Plastics (L)	on request	on request
Runner Design	half round	half round
Ejector Depth (AT)	on request	on request



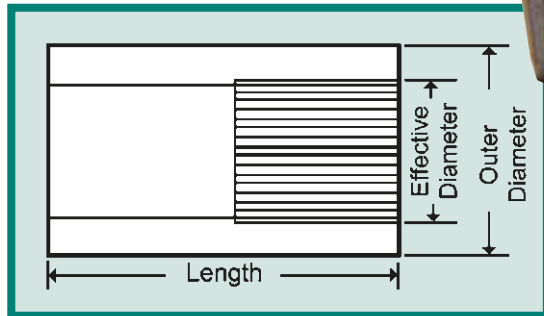
Recommended distances 'L' from the injection point to the sprue ejector for various material groups. The distance 'AT' is the correlated ejector depth.

CAD files available at:
www.exaflow.com





Sintered Vents



KIC

PLASTIC INJECTION MOLDING

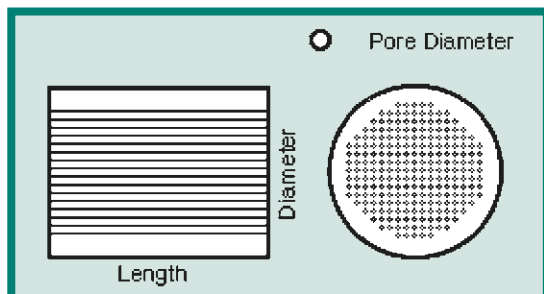
(Pore Diameter: 0.03–0.10mm)

CAT. NO.	O.D.	EFF. D.	PORES	L
003-0610	6	2.5	880	10
003-0810	8	2.5	880	10
003-1010	10	2.5	880	10
005-0610	6	3.5	880	10
005-0810	8	3.5	880	10
005-1010	10	3.5	880	10
01-0810	8	5.5	880	10
01-1010	10	5.5	880	10

KIC Sintered Vents are composed of several straight and uniform pores made through a unique process to allow air or gas that gets trapped inside the mold cavity during the injection or die casting process to escape freely. To optimize mold design and reduce the possibility of manufacturing defective parts, specify strategically placed insertion points to hold the vents.

KIC Sintered Vents with ultra fine pores (diameters of 0.03mm) have been used successfully in venting systems for plastic injection mold applications. The passage of trapped air and gases can be properly released while blocking the escape of molten plastic. With KIC Sintered Vents, you get shorter shot-cycles while dramatically increasing productivity.

KIC Sintered Vents with a pore diameter of 0.4mm are suitable for larger, gravity die-cast parts, while 0.5mm diameter vents are more suited for smaller parts. Low pressure die-cast, or vacuum casting parts require pore diameters between 0.2 and 0.3mm.



LOW PRESSURE DIE-CASTING AND VACUUM CASTING

(Pore Diameter: 0.3± mm)

CAT. NO.	DIA.	PORES	L
03-0510	5	90	10
03-0610	6	90	10
03-0615	6	90	15
03-0810	8	200	10
03-0815	8	200	15
03-1010	10	340	10
03-1015	10	340	15
03-1210	12	340	10
03-1215	12	340	15
03-1415	14	550	15

CODING SYSTEM EXAMPLE: 005-0610

0.05 Pore Dia. (mm) 06 Vent Dia. (mm) 10 Vent L. (mm)

GRAVITY DIE-CASTING

(Pore Diameter: 0.5± mm)

CAT.NO.	DIA.	PORES	L
05-0310	3	40	10
05-0410	4	40	10
05-0510	5	60	10
05-0610	6	60	10
05-0615	6	60	15
05-0810	8	100	10
05-0815	8	100	15
05-1010	10	200	10
05-1015	10	200	15
05-1210	12	200	10
05-1215	12	200	15
05-1415	14	340	15
05-1615	16	240	15
05-1815	18	550	15
05-2015	20	550	15
05-2815	28	970	15

PRODUCTIVITY: Fast and easy exchange of venting plugs; easy cleaning of molding dies.

EFFICIENCY: Perforation volumes are 5–30 times higher than ordinary venting plugs.

DURABILITY: Decrease replacement frequency of venting plugs.

QUALITY: Drastically decreases defects such as pin holes, mis-run, and short-shots.

SELECTION: Pore sizes range from 0.03 to 0.5mm; length and diameter of vents to meet your needs.

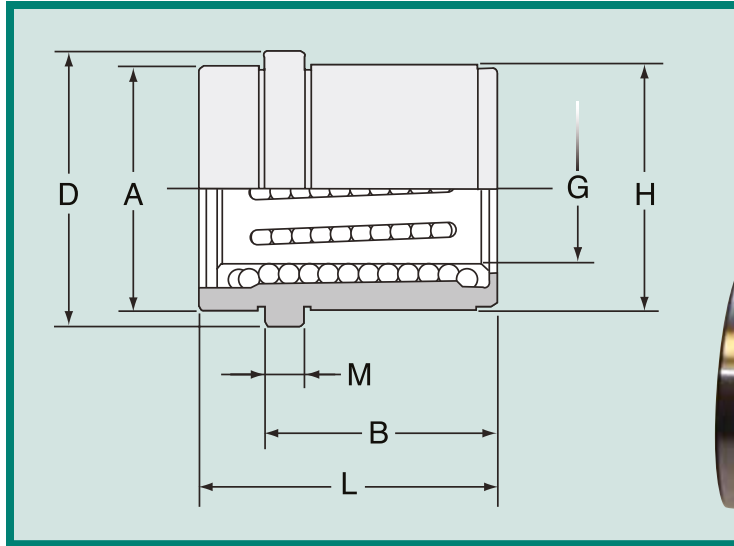
PLEASE NOTE

- We can supply custom vents made to your specification.
- During installation, do not strike the vent pores.
- Keep insertion tolerances between 0.025 and 0.05mm.
- Actual pore diameters and specifications may vary slightly and are subject to change without notice.



Ball Guided Ejector Bushings

Bolexp[®] Inch Series



Nom. I.D.	G	H +.0005 -.0000	A +.000 -.001	D +.000 -.030	L +.000 -.030	B +.000 -.030	M +.000 -.005	Catalog Number
3/4	.751	1.2505	1.2490	1.427	1.50	1.00	.187	BGEB0750
7/8	.876	1.3755	1.3740	1.552	1.75	1.12	.187	BGEB0875
1"	1.001	1.6255	1.6240	1.802	1.75	1.12	.187	BGEB1000
1-1/4	1.251	2.0005	1.9990	2.177	1.75	1.12	.187	BGEB1250
1-1/2	1.501	2.5005	2.4990	2.687	2.25	1.62	.187	BGEB1500

- Materials: Special steel bush. Bronze cage with high resistance to wear.
- High-precision balls.
- Hardness: 60-62 HRc.
- Max Operating temp: 110-125C .

Material: Special roll steel bush casing, hardened & ground which holds fixed inside a high-resistant bronze cage for guiding the balls running along the cage. The unique feature of these bushings is that the balls do not run aligned, but at a slight angle thus enlarging the contact area and enabling greater load capacity. This system allows the precision balls to circulate endlessly.

Typically for use in the ejector system when a “friction free” application is required. Use DMS “Press Fit” Leader pins with these in the guided ejector system.

Fitting: Ensure that the leader pin holes in the clamp plate and the bores in the ejector set are square and in line. It is recommended to mount at least two units.

Lubrication: The bushings are supplied oiled and must be lubricated when necessary. Proper lubrication and maintenance are a must. The channels that the balls run along must be free and clear of ANY particles, thus the removal of all impurities is essential.

It is recommended to use oils within the range of ISO viscosities from ISO VG 64 to 100.

A complete range of metric ejector, shoulder and straight bushings are also available. Please visit www.bolexp.com or call DMS for further information.



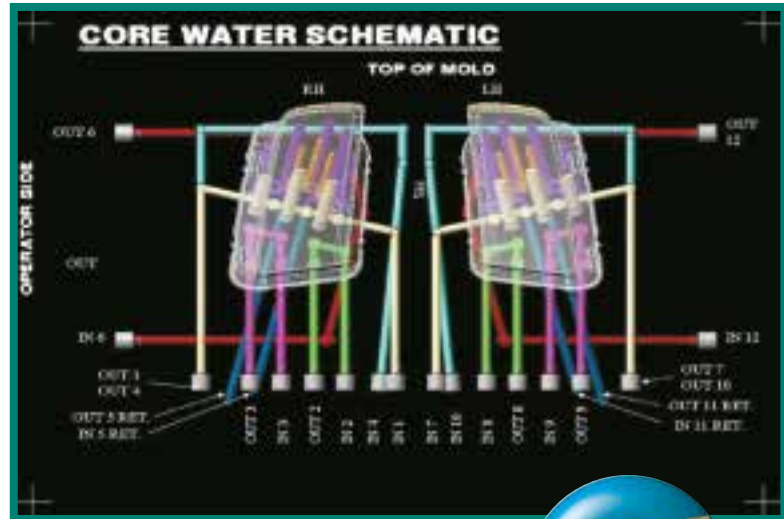
Exploded View



Full Colour Mold Plaques Tooling Identification

**SAVE ENGINEERING
TIME AND MONEY!**

**INDUSTRY PROVEN
THERMAL SET
GRAPHICS**



Simplified Data Transfers JPEG.

- 300 DPI files (options available)
- Dimension the part and email
- Design any colour combinations
- NOTE: Technical support available

ICS Laser
Technologies



NOVA tool & mold inc.			
CUSTOMER	SAMPLE I.D. PLAQUE ONLY!		
PART NAME	CREATE YOUR OWN CUSTOM DESIGN!		
PART NO.	NO. CAV.	1	
NOVA JOB NO.	MOLD NO.	2225	
MOLD WEIGHT	1,000 LBS	L 6.00	W 4.00 H 1.13
MANUFACTURED IN CANADA		JUN 2009	
<small>5190 HALFORD DR., RR #1, WINSTON, ONTARIO M9A 6A9 TEL: (918) 727-7127 FAX: (918) 727-5111 EMAIL: eng@novamold.com</small>			

used by permission

**STANDARD I.D.
MOLD PLAQUES**



**SERVICE
IDENTIFICATION**



ASSET TAGS

ICS Laser Technologies	CUSTOMER PT. #	106022009	
	OPERATION DESCRIPTION	FULL COLOUR SAMPLE DIE TAG	
Main Street, U.S.A. 48225 Phone: (800) 012-1234 Fax: (800) 012-5635	CUSTOMER NAME	ICS LASER TECHNOLOGIES	SHUT HEIGHT 1/2"
	PT. NAME	ID TAG	
JOB # 777	DIE SIZE	12" X 36"	COIL WIDTH AND PROGRESSION 13" wide X 39" prog.

DIE TAGS

- ✓ Cost competitive
- ✓ Protective coated
- ✓ Quick turnaround

- HIGH CUSTOMER APPROVAL RATING •
- Mold Magnets for Part Identification Also Available •



RedE Vault The 21st Century Owner's Manual

INNOVATIVE SOFTWARE:

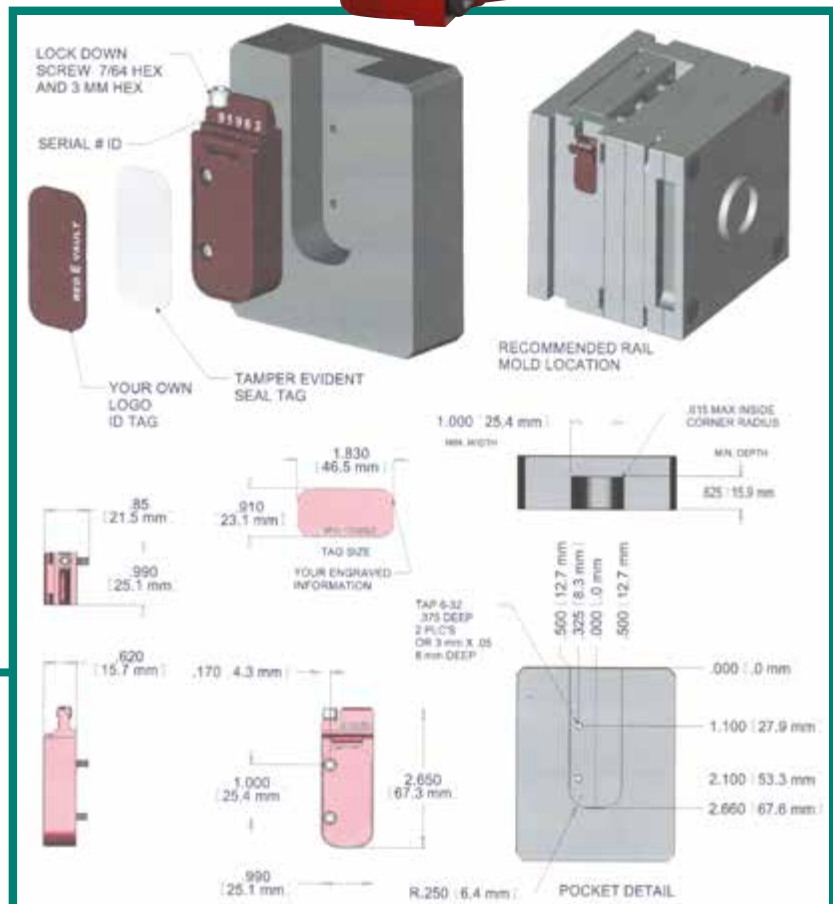
The RedE Vault mold management solution utilizes the RedE Vault easy to use mold management software and cloud backup services, providing you with offsite backup and 24/7 access to your mold data. The innovative RedE Vault system allows you to secure and store important process parameters, mold repair logs, and drawings while enforcing business practices, increasing mold technician accountability and assisting in ISO compliance with one easy to use storage solution. The RedE Innovations data services allow you to manage your mold data and provides a thorough overview of multiple molds through our secure website.

Our user friendly software was designed to help mold owners secure and manage their mold data while allowing quick and easy access to templates, drawings and files, with the administrative option to control each user's data access permissions. With 16GB of memory and the ability to optionally encrypt your files using the ASE-256 encryption algorithm the RedE Vault makes sure your data is easily accessible and never compromised.



FEATURES:

- Online overview and management of RedE Vaults
- Password protected access and file security
- File and data encryption
- Permanent on mold data storage
- View and update data via RedEVault.com
- Secure offsite backup
- Assists in ISO compliance
- Multilingual interface
- Stores all digital file types
- Custom data entry template designer
- Enforces business process
- Corporate branding
- Each RedE Vault has its own ID#
- Revision tracking



YOUR MOLD DATA STORAGE SOLUTION

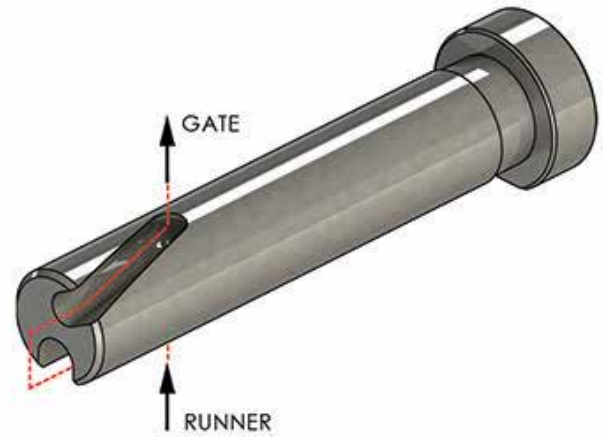
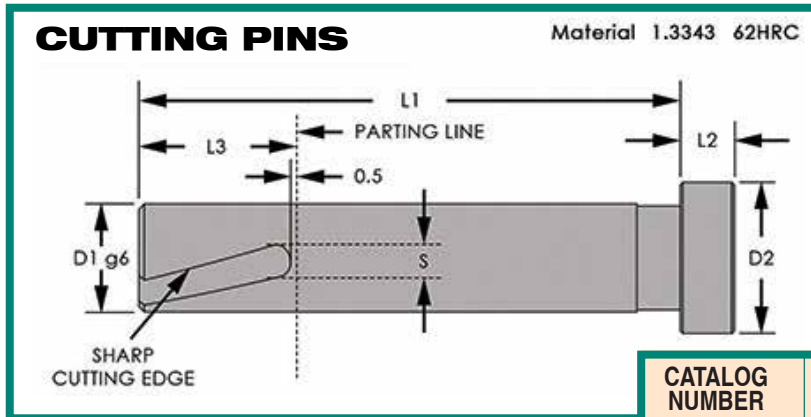
- Design Schematics & Prints
- Setup and Maintenance Data
- Part Specs and Materials
- Bill of Materials
- Part Picture and Video Storage
- Contracts
- Repair History
- Quality Control Logs

www.redevault.com

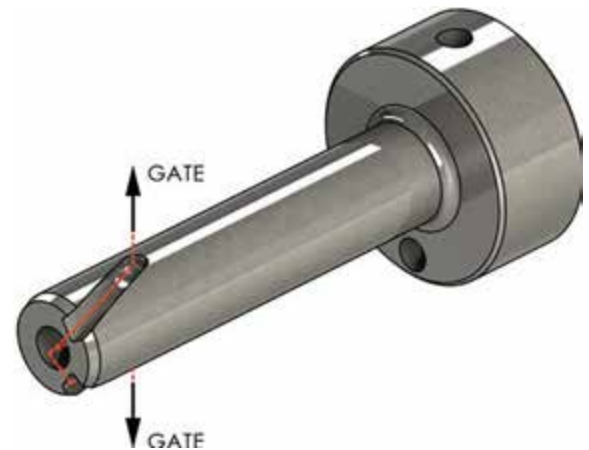
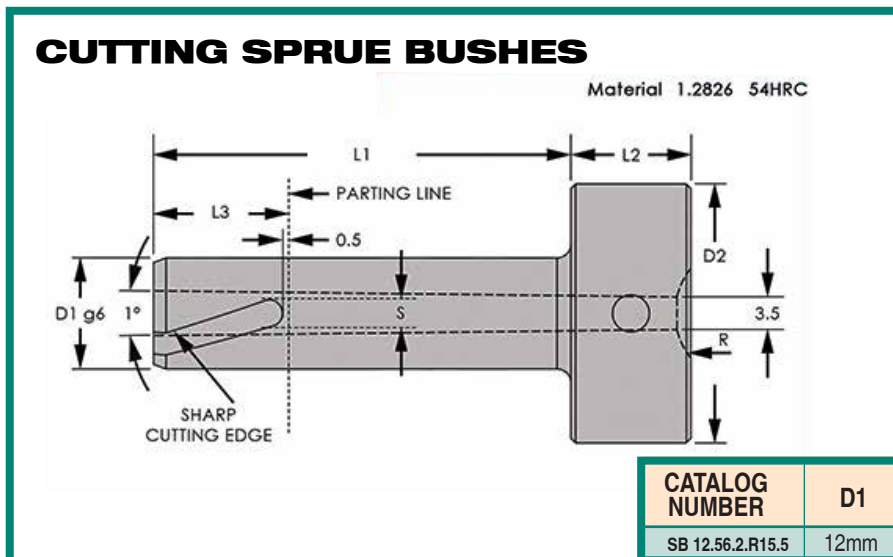


In-Mould Edge Gate Cutting

- The pin and bush provide automation in cutting large edge gates
- The large gate enables a reduction in injection pressure
- The large gate improves packing and part quality
- The pin and bush are made from M2 Steel 62 HRC
- Full drawings and 3D models can be downloaded from our website



CATALOG NUMBER	D1	D2	L1	L2	L3	S	GATES
PI0.50.1	10mm	13.7mm	50mm	5mm	14.5mm	3mm	1
PI0.50.2-120	10mm	13.7mm	50mm	5mm	14.5mm	3mm	2
P12.60.1	12mm	16.5mm	60mm	7mm	14.5mm	3mm	1
P12.60.2-90	12mm	16.5mm	60mm	7mm	14.5mm	3mm	2
P12.60.2-120	12mm	16.5mm	60mm	7mm	14.5mm	3mm	2
P3-8.50.1	3/8"	13.7mm	50mm	5mm	14.5mm	3mm	1
PI-2.60.1	1/2"	16.5mm	60mm	7mm	14.5mm	3mm	1
PI-2.60.2-90	1/2"	16.5mm	60mm	7mm	14.5mm	3mm	2
PI-2.60.2-120	1/2"	16.5mm	60mm	7mm	14.5mm	3mm	2
SPECIAL			L1 LENGTH		PLEASE ENQUIRE		



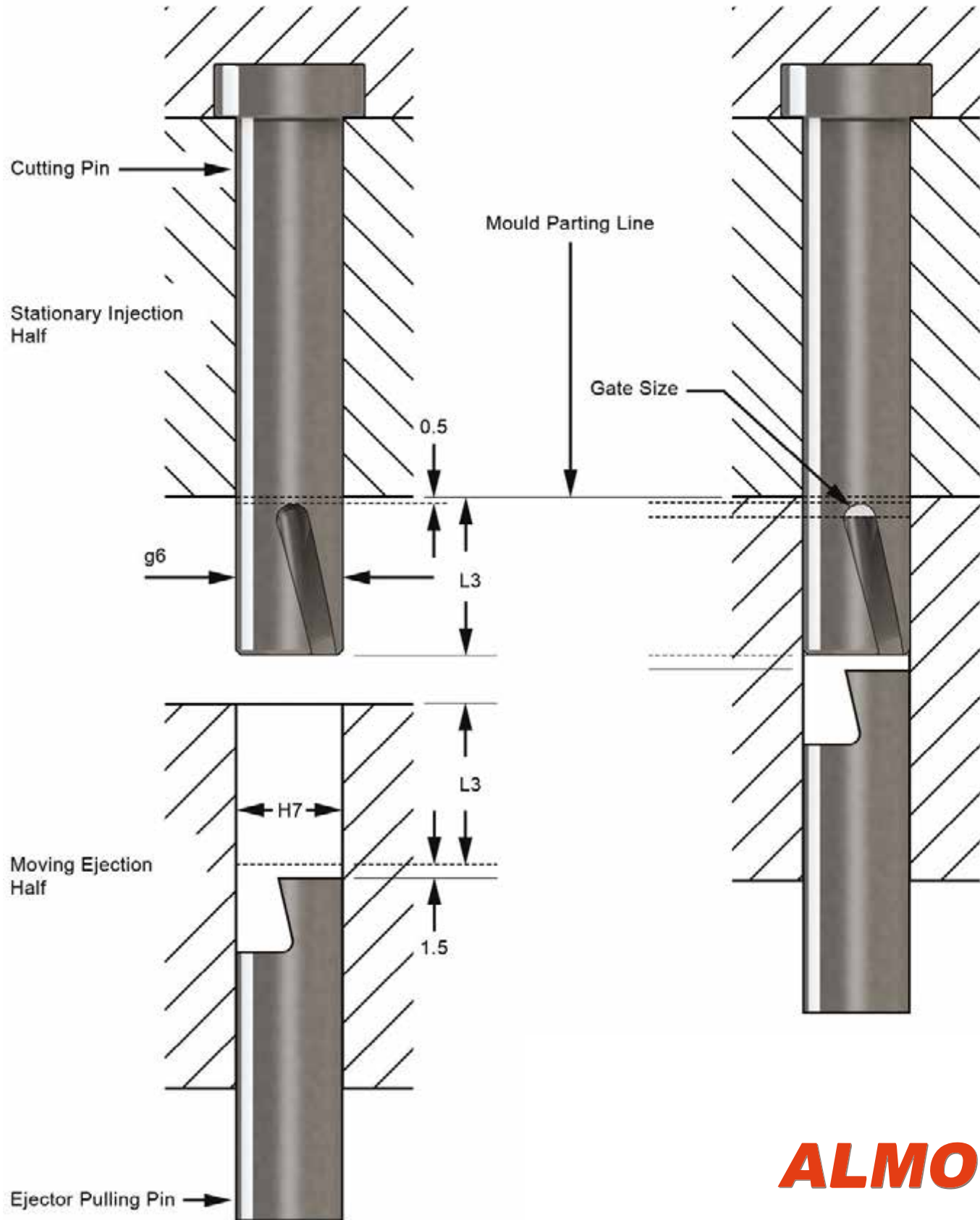
CATALOG NUMBER	D1	D2	L1	L2	L3	S	R
SB 12.56.2.R15.5	12mm	28mm	56mm	13mm	14.5mm	3mm	15.5
SB 12.56.2.R15.5	12mm	28mm	76mm	13mm	14.5mm	3mm	15.5
SB 12.76.2.R 15.5	18mm	38mm	60mm	18mm	20.5mm	5mm	15.5
SB 18.60.2.R 15.5	18mm	38mm	90mm	18mm	20.5mm	5mm	15.5
SB 18.90.2.R15.5	12mm	28mm	56mm	13mm	14.5mm	3mm	1/2"
SB12.56.2.R1 2	12mm	28mm	56mm	13mm	14.5mm	3mm	1/2"
SB 18.60.2.RI 2	18mm	38mm	60mm	18mm	20.5mm	5mm	1/2"
SB 18.90.2.RI 2	18mm	38mm	60mm	18mm	20.5mm	5mm	1/2"
SPECIAL			L1 LENGTH		PLEASE ENQUIRE		

PATENTED PRODUCT

ALMO



Installation Info Pin

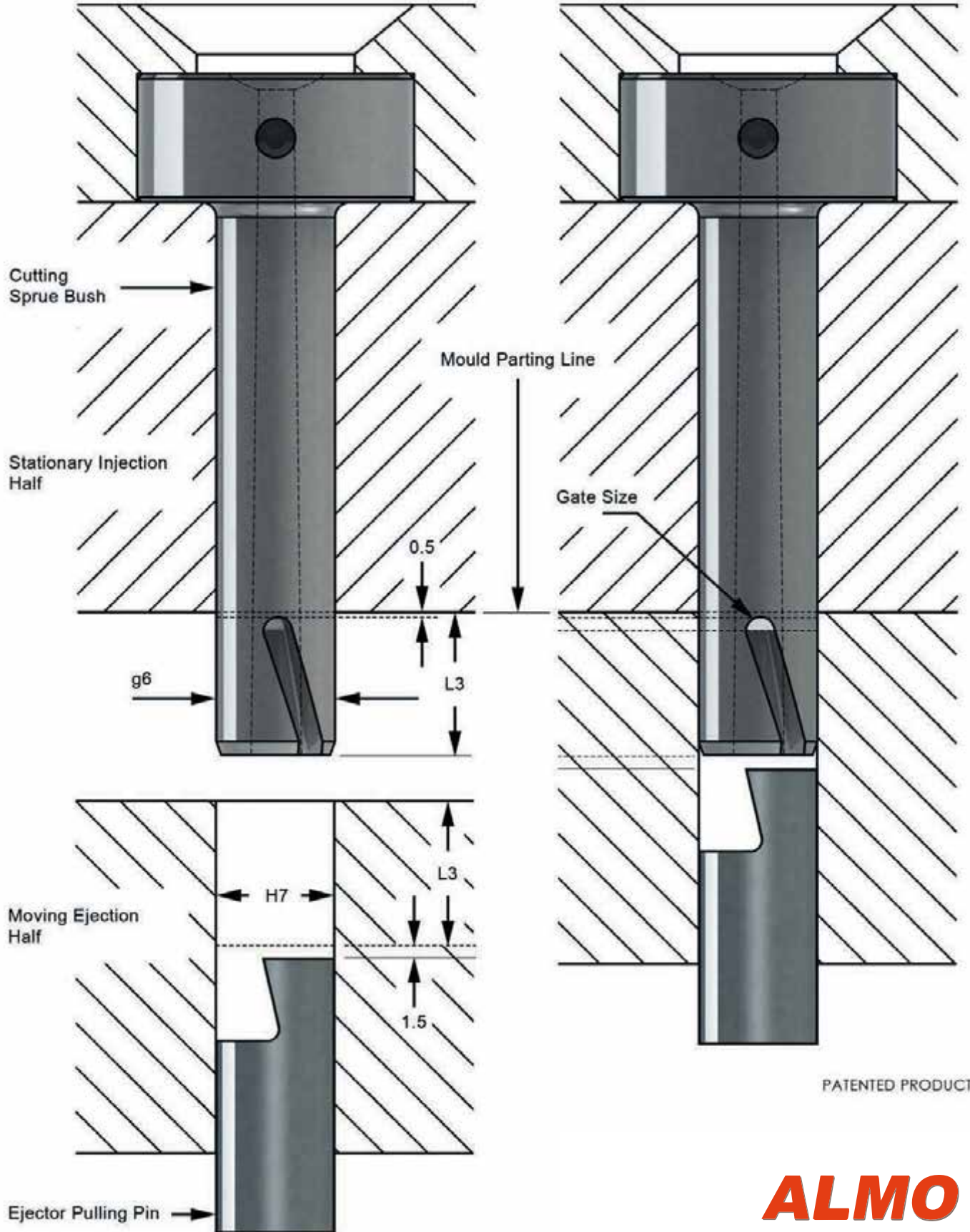


ALMO

PATENTED PRODUCT



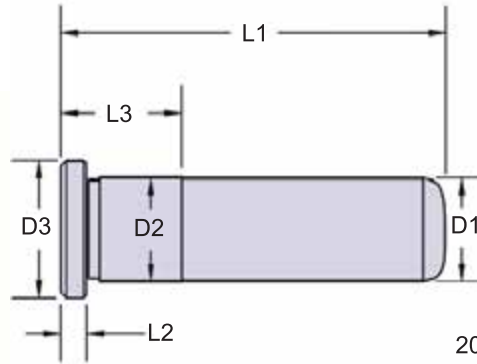
Installation Info Sprue Bush



ALMO



Metric Leader Pins



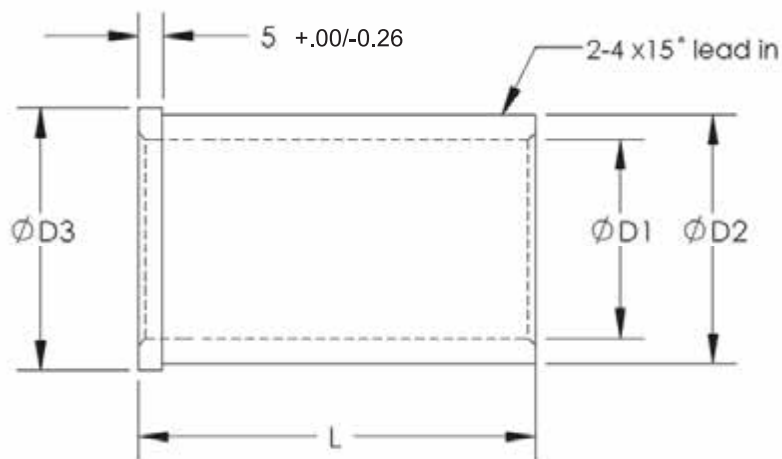
20mm through 60mm
Not all pins are ground on centers.

GENERAL DIMENSIONS				
NOM. PIN DIA.	D1	D2	D3	L2
20	+0.000 -0.013	+0.013 -0.000	+0.00 -0.26	+0.00 -0.05
25	19.975	20.025	25.00	5.00
30	24.975	25.025	31.00	6.00
40	29.975	30.025	36.00	8.00
50	39.975	40.025	46.00	8.00
60	49.975	50.025	56.00	8.00

LEADER PINS – METRIC												
L1 Overall Length	NOMINAL DIA. 20mm		NOMINAL DIA. 25mm		NOMINAL DIA. 30mm		NOMINAL DIA. 40mm		NOMINAL DIA. 50mm		NOMINAL DIA. 60mm	
	PART NUMBER	L3	PART NUMBER	L3	PART NUMBER	L3	PART NUMBER	L3	PART NUMBER	L3	PART NUMBER	L3
50mm	MLP20x50	25mm	MLP25x50	25mm								
60mm	MLP20x60	25mm	MLP25x60	25mm								
70mm	MLP20x70	25mm	MLP25x70	25mm	MLP30x70	25mm						
80mm	MLP20x80	25mm	MLP25x80	25mm	MLP30x80	25mm						
90mm	MLP20x90	25mm	MLP25x90	25mm	MLP30x90	25mm	MLP40x90	35mm				
100mm	MLP20x100	25mm	MLP25x100	25mm	MLP30x100	25mm	MLP40x100	35mm				
120mm	MLP20x120	35mm	MLP25x120	35mm	MLP30x120	35mm	MLP40x120	35mm				
140mm	MLP20x140	35mm	MLP25x140	35mm	MLP30x140	35mm	MLP40x140	35mm				
150mm									MLP50x150	45mm	MLP60x150	60mm
160mm	MLP20x160	45mm	MLP25x160	35mm	MLP30x160	35mm	MLP40x160	35mm				
175mm									MLP50x175	45mm	MLP60x175	60mm
180mm	MLP20x180	45mm	MLP25x180	45mm	MLP30x180	45mm	MLP40x180	45mm				
200mm	MLP20x200	45mm	MLP25x200	45mm	MLP30x200	45mm	MLP40x200	45mm	MLP50x200	45mm	MLP60x200	60mm
220mm	MLP20x220	45mm	MLP25x220	45mm	MLP30x220	45mm	MLP40x220	45mm				
225mm									MLP50x225	45mm	MLP60x225	60mm
240mm	MLP20x240	45mm	MLP25x240	45mm	MLP30x240	45mm	MLP40x240	45mm				
250mm									MLP50x250	45mm	MLP60x250	60mm
260mm			MLP25x260	45mm	MLP30x260	45mm	MLP40x260	45mm				
275mm									MLP50x275	45mm	MLP60x275	60mm
280mm			MLP25x280	45mm	MLP30x280	45mm						
300mm			MLP25x300	45mm	MLP30x300	45mm	MLP40x300	45mm	MLP50x300	45mm	MLP60x300	60mm
325mm									MLP50x325	45mm	MLP60x325	60mm
350mm									MLP50x350	45mm	MLP60x350	60mm
375mm									MLP50x375	45mm	MLP60x375	60mm
400mm									MLP50x400	45mm	MLP60x400	60mm



Solid Bronze Metric Shoulder Bushings



WITH GREASE GROOVES

L	Nominal I.D.					
	20	25	30	40	50	60
25.00	LBBM20x25	LBBM25x25	LBBM30x25	LBBM40x25	—	—
30.00	LBBM20x30	LBBM25x30	LBBM30x30	LBBM40x30	LBBM50x30	LBBM60x30
40.00	LBBM20x40	LBBM25x40	LBBM30x40	LBBM40x40	LBBM50x40	LBBM60x40
50.00	LBBM20x50	LBBM25x50	LBBM30x50	LBBM40x50	LBBM50x50	LBBM60x50
65.00	LBBM20x65	LBBM25x65	LBBM30x65	LBBM40x65	LBBM50x65	LBBM60x65
80.00	LBBM20x80	LBBM25x80	LBBM30x80	LBBM40x80	LBBM50x80	LBBM60x80
100.00	LBBM20x100	LBBM25x100	LBBM30x100	LBBM40x100	LBBM50x100	LBBM60x100
120.00	LBBM20x120	LBBM25x120	LBBM30x120	LBBM40x120	LBBM50x120	LBBM60x120
140.00	—	LBBM25x140	LBBM30x140	LBBM40x140	LBBM50x140	LBBM60x140
150.00	—	LBBM25x150	LBBM30x150	LBBM40x150	LBBM50x150	LBBM60x150

GENERAL DIMENSIONS			
Nom. I.D.	D1 +0.013 -0.000	D2 +0.013 -0.000	D3 +0.00 -0.13
20	20.013	26.013	28.00
25	25.013	32.013	35.00
30	30.013	38.013	41.00
40	40.013	50.013	53.00
50	50.013	60.013	63.00
60	60.013	70.013	73.00

Materials: Aluminum Bronze

Tolerances: L: +0.00/-0.76



Slide Lifter Units Adjustable



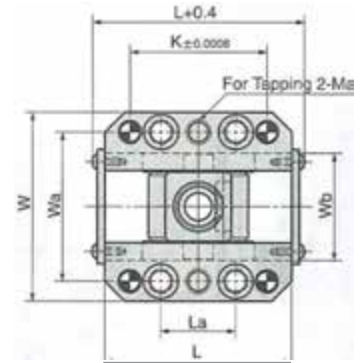
- Three sizes : 3/4" , 1" , 1-1/4" , 1-1/2" , 2" and metric sizes
- Other sizes available upon request
- Standard zero degree
- Available in increments of 1 Deg up to 10 deg as special order
- Solid bronze slide plate also available

*To order solid bronze use part number with suffix "NG". Example :UKOCUM075-0-NG

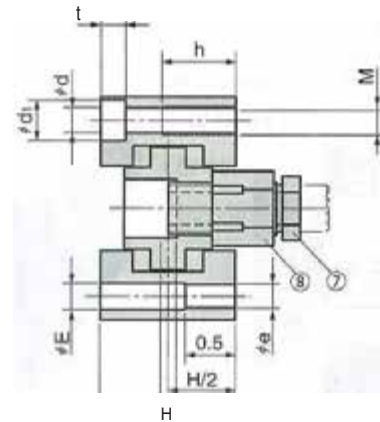
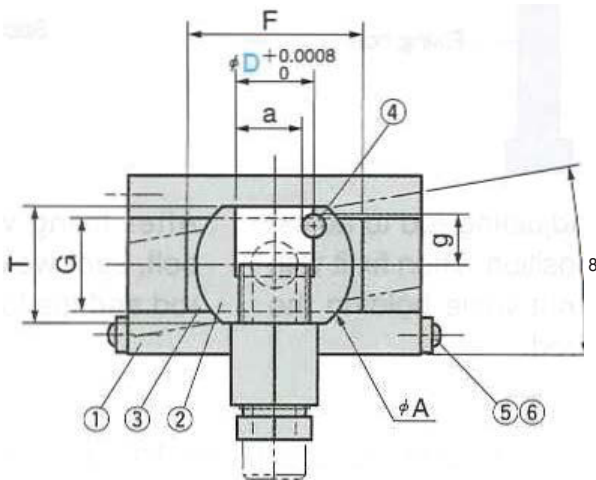
Slide Lifter Unit - UKOCUM

ITEM NUMBER	D	W	Wa	L	La	***K	Ma	Wb	d	d1	t
UKOCUM075	3/4	3.0	2.4	3.0	1.2	2.2	3/8	1.8	11/32	17/32	0.4
UKOCUM100	1"	3.2	2.5	3.4	1.5	2.5	3/8	1.9	11/32	17/32	0.4
UKOCUM125	1.25	3.5	2.8	4.0	2.0	3.0	3/8	2.2	11/32	17/32	0.4

ITEM NUMBER	h	M	***e	E	H	T	G	F	A	a	g	N1	N2
UKOCUM075	0.75	1/2	5/16	.35	1.8	1.2	1.0	1.8	1.55	0.63	0.5	25.4	20.6
UKOCUM100	0.75	1/2	5/16	.35	1.8	1.4	1.0	2.0	1.80	0.88	0.5	28.5	23.8
UKOCUM125	0.75	1/2	5/16	.35	2.2	1.5	1.0	2.4	2.00	1.125	0.6	31.7	26.9



*** Including precision dowel holes



±0.1(adjusting allowance)

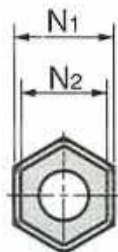


Table of Components

No.	Description	Qty.	Material and Remark
q	Guide Rail	2	S45C (I C45 A 1045)
w	Inclined Pin Holder	1	S45C (I C45 A 1045)
e	Slide Plate	2	Bronze with Graphite
r	Loosening Lock	1	SK5M
t	Lock Plate	2	SS400 (A A36-89b, A283-88)
y	Round Head Screw	4	SCM435 (I 34CrMo4 A 4137)
u	Adjusting Rod	1	S45C (I C45 A 1045)
i	Lock Nut	1	S45C (I C45 A 1045)



U Couplings & T-Gibs



U Couplings

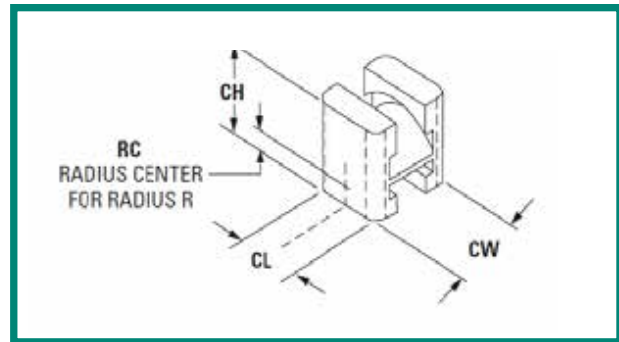
Material: H-13 Steel

Hardness 38-42 RC

⚠ Enquire about Custom Unilifter Blades ⚠

U-COUPPLINGS - INCH

SERIES	ITEM NO.	CW	CL	CH	RC	R
0.250	ULCM50	0.500	0.437	0.625	0.125	0.250
0.500	ULCU87	0.875	0.750	0.875	0.187	0.406
1.000	ULCX175	1.750	1.500	1.656	0.125	0.875



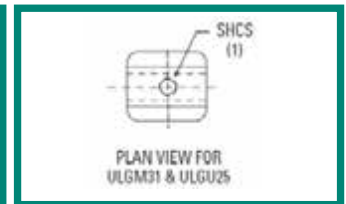
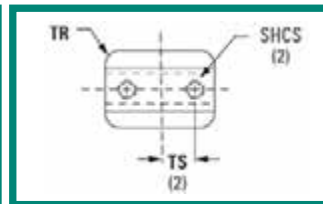
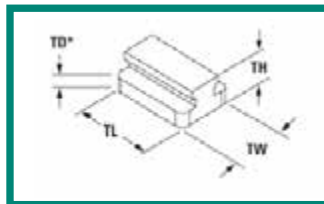
U-COUPPLINGS - METRIC *Dimensions in mm*

SERIES	ITEM NO.	CW	CL	CH	RC	R
10	ULCMM22	22.00	18.00	25.00	6.00	10

T-Gibs

Material: H-13 Steel

Hardness 38-42 RC



T-GIBS - INCH *Dimensions in mm*

SERIES	TW +.000 -.001	TH +.010 -.000	TD* +.010 -.000	TR	SHCS	ITEM NUMBER	TS	TL +.000 -.010	TRAVEL ALLOWED
0.250	0.500	0.500	0.344	0.093	#10-32x1"	ULGM31	CL	0.750	5/16
						ULGM100	0.5	1.500	1"
0.500	0.875	0.468	0.219	0.187	1/4-20x3/4	ULGU25	CL	1.000	1/4
						ULGU50	0.375	1.250	1/2
						ULGU100	0.625	1.750	1"
1.000	1.750	0.615	0.250	0.312	3/8-16x11/4	ULGx50	0.625	2.000	1/2
						ULGx100	0.875	2.500	1"
						ULGx250	1.375	4.000	2 1/2

T-GIBS - METRIC *Dimensions in mm*

SERIES	TW +.000 -.025	TH +.25 -.00	TD* +.25 -.00	TR	SHCS	ITEM NUMBER	TS	TL +.00 -.25	TRAVEL ALLOWED
10	22	13	6.00	5	M5 X 20	ULGMM10	10	33	10
						ULGMM30	15	52	30

***NOTE: Thickness TD is provided with an additional .010" (or .25mm) for final adjustment**



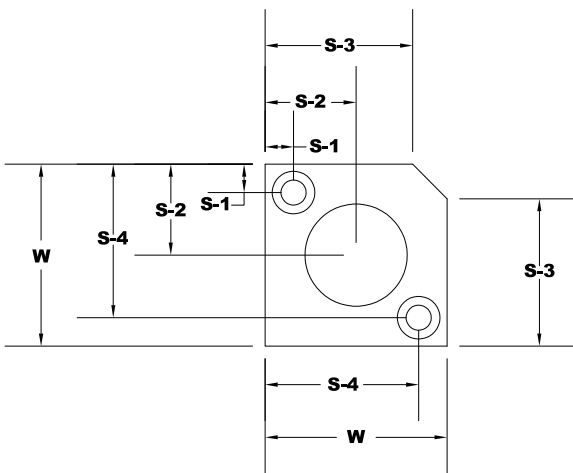
CPLP-PLP Parting Line Pads

- **Customs Available Upon Request**

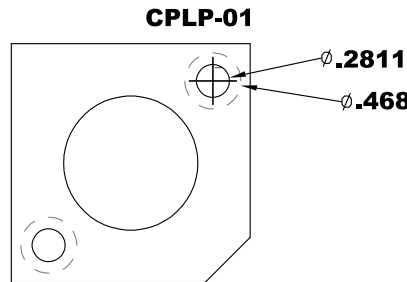
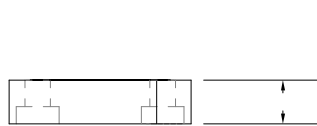


Material: 4140 - 50RC

Corner Parting Line Pad



Part#	"T" +.001	"W" -.004 +.008	"S-1"	"S-2"	"S-3"	"S-4"
CPLP-1.0	.480"	2"	0.312	0.5	1.5	1.687
CPLP-1.5	.480"	3"	0.5	0.75	1.5	2.5
CPLP-2.0	.480"	4"	0.075	1	2.5	3.25
CPLP-2.5	.480"	5"	1"	1.25	3.5	4"
CPLP-3.0	.480"	6"	1"	1.5	4.5	5"



- **CPLP-01**
Screw Hole 02811 x 0.468
- **CPLP-1.5 to CPLP-3.0**
Screw Hole 02811 x 0.468

Parting Line Pad

Part#	"T" +.001	"W" -.004 +.008	"L" -.004 +.008	"S-1"	"S-2"	"S-3"
PLP-01	.480"	1"	3"	0.75	0.5	1.5
PLP-02	.480"	1-1/2"	3"	0.75	0.75	1.5
PLP-03	.480"	2"	4"	0.75	1	2.5
PLP-04	.480"	2-1/2"	5"	0.75	1.25	3.5
PLP-05	.480"	3"	6"	0.75	1.5	4.5

